

cold flow and hot flow to achieve larger temperature difference.

$$q_{max} = C_{min}(T_{hot,inlet} - T_{cold,inlet})$$

All heat exchangers in this CCES system have constant pressure drop, and pinch point in heat exchangers should be larger than 5K. If it has pinch problem, effectiveness is decreased until satisfying this condition.

3.2. Hot TES

Therminol vp-1 is used for the material of hot TES. In the TES, the used specific heat capacity (c_p) is the average value of cold and hot tanks' temperatures. The specific heat capacity of therminol vp-1 at 1bar is the following.

$$c_p = 0.003703T - 3.0274 \times 10^{-6}T^2 + 2.9324 \times 10^{-9}T^3 + 0.9279 \text{ [kJ/kg]} (T: [^\circ\text{C}]) \text{ [5]}$$

3.3. Cold TES

The triple point temperature of CO₂ is -56.6°C. So, therminol LT is appropriate for cold TES material in its temperature range. It is assumed that the temperature difference between each tank of cold TES is 20K so that CO₂ can sufficiently exchange heat inside the cold TES, and pinch in heat exchangers is also larger than 5K.

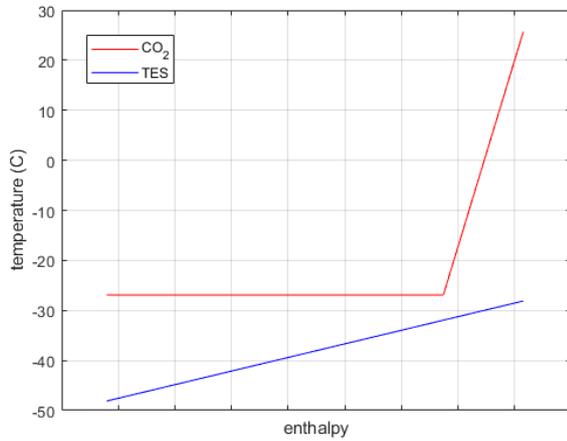


Figure 3. Temperature profile in cold TES when compressor inlet pressure is 0.6 MPa

3.4. Compressor

The isentropic efficiency of compressor, η_c is defined as:

$$\eta_c = \frac{h_{2s} - h_1}{h_3 - h_1}$$

where the subscript 2s denotes the outlet state of the compressor for the isentropic state. The outlet enthalpy and temperature of a compression can be obtained from the equation. Also, compression work, W_c can be

obtained by charging mass flow rate, and enthalpy difference.

$$W_c = \dot{m}_{ch}(h_2 - h_1)$$

\dot{m}_{ch} is charging mass flow rate.

3.5. Turbine

The isentropic efficiency of turbine, η_t is defined as:

$$\eta_t = \frac{h_5 - h_6}{h_5 - h_{6s}}$$

where the subscript 6s denotes the outlet state of the turbine for the isentropic state. Turbine outlet pressure is determined by pinch in a heat exchanger for the cold TES. Expansion work, W_t is defined as:

$$W_t = \dot{m}_{dis}(h_2 - h_1)$$

\dot{m}_{dis} is discharging mass flow rate.

4. Results and Discussion

Round-Trip Efficiency (RTE) is the ratio of expansion work to compression work, and the power density is represent by expansion work per unit volume of storage tanks. The calculations were carried out by MATLAB and using the property database of REFPROP. RTE and power density indicate the performance of CCES, and are defined as follows.

$$RTE = W_t / W_c$$

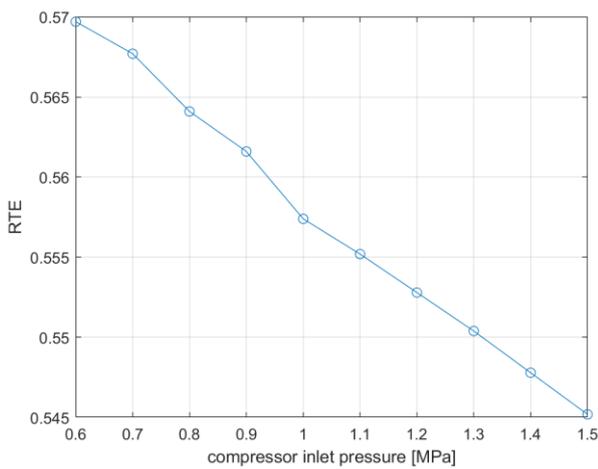
$$\text{Power density} = \frac{W_t}{\dot{m}_{ch} / \rho_{HPT} + \dot{m}_{dis} / \rho_{LPT}}$$

Table 1. Main parameters of CCES

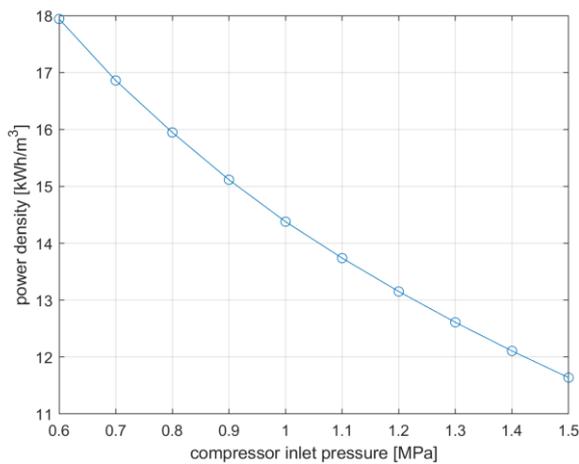
Parameters	Value
Compressor isentropic efficiency (%)	80
Turbine isentropic efficiency (%)	85
Pressure of HPT (MPa)	30
Pinch in heat exchangers (°C)	5
Maximum effectiveness of heat exchanger	0.9
Heat exchanger pressure drop (%)	1
TES mass flow rate (kg/s)	1
Quality of CO ₂ in LPT	0
Quality of CO ₂ in compressor inlet	1
Hot TES cold tank temperature (°C)	100
Temperature difference between cold TES (°C)	20

Table2. Variables of CCES

Parameters	Range of Variation
Compressor inlet pressure (MPa)	0.6 - 1.5



(a)



(b)

Fig. 4. (a) Effect of compressor inlet pressure on RTE
(b) Effect of compressor inlet pressure on power density

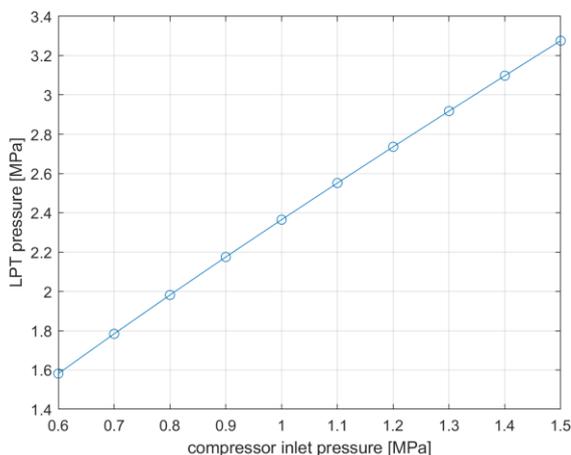


Fig. 5. Effect of compressor inlet pressure on LPT pressure

Both RTE and power density increase as the compressor inlet pressure decreases. Pressure of the LPT determined by the compressor inlet pressure, cold TES temperature difference, and the pinch in the heat exchangers. Fig. 5 shows the relation between compressor inlet pressure and LPT pressure. As the

compressor inlet pressure increases, the LPT pressure increases. Accordingly, the temperature of the saturated liquid CO₂ stored in the LPT increases, thus the CO₂ density decreases. When the compressor inlet pressure is 0.6MPa, the temperature of LPT is -27.08°C and the CO₂ density is 1062.5 kg/m³. In addition, when the turbine outlet pressure is decreased, the turbine work also decreases. Therefore, the RTE and power density tend to decrease together.

5. Summary and Future works

From the result, it is shown that as the compressor inlet pressure decreases, the round-trip efficiency and power density are improved. The maximum RTE is about 57% and the maximum power density is about 17.94 kWh/m³.

In the future, a tank model to limit the maximum pressure will be added, and cold TES optimization will be proceeded to further improve the system's performance. More detail modeling will be conducted soon regarding the optimization of CCES RTE and power density by adding off-design model.

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