

# Multi-Physics Simulation For Load Follow Operation

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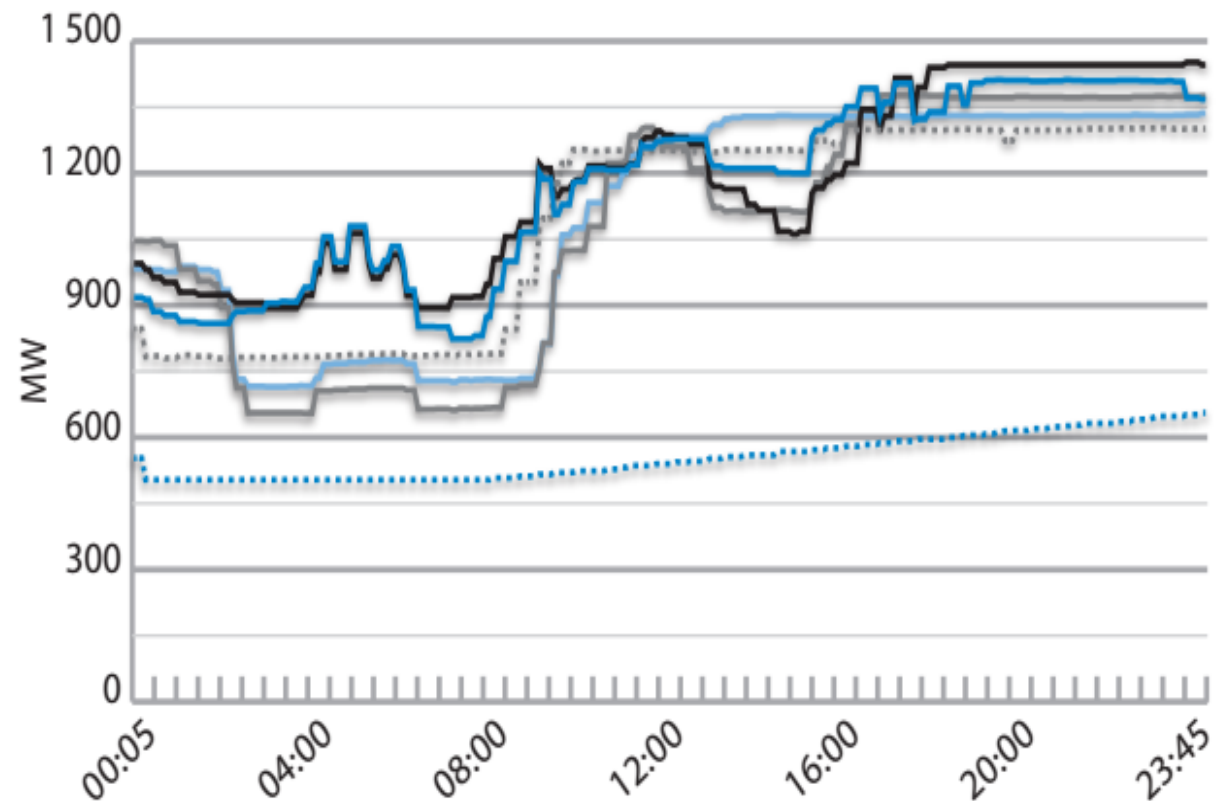
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# Contents

- Introduction
  - Load Follow Operation (LFO)
  - Multi-Physics Simulation
- Literature Review
- Methodology
  - Thermal-Hydraulics Model Development
  - Neutronics Model Development
- Results
- Conclusions and Future Work

# Introduction

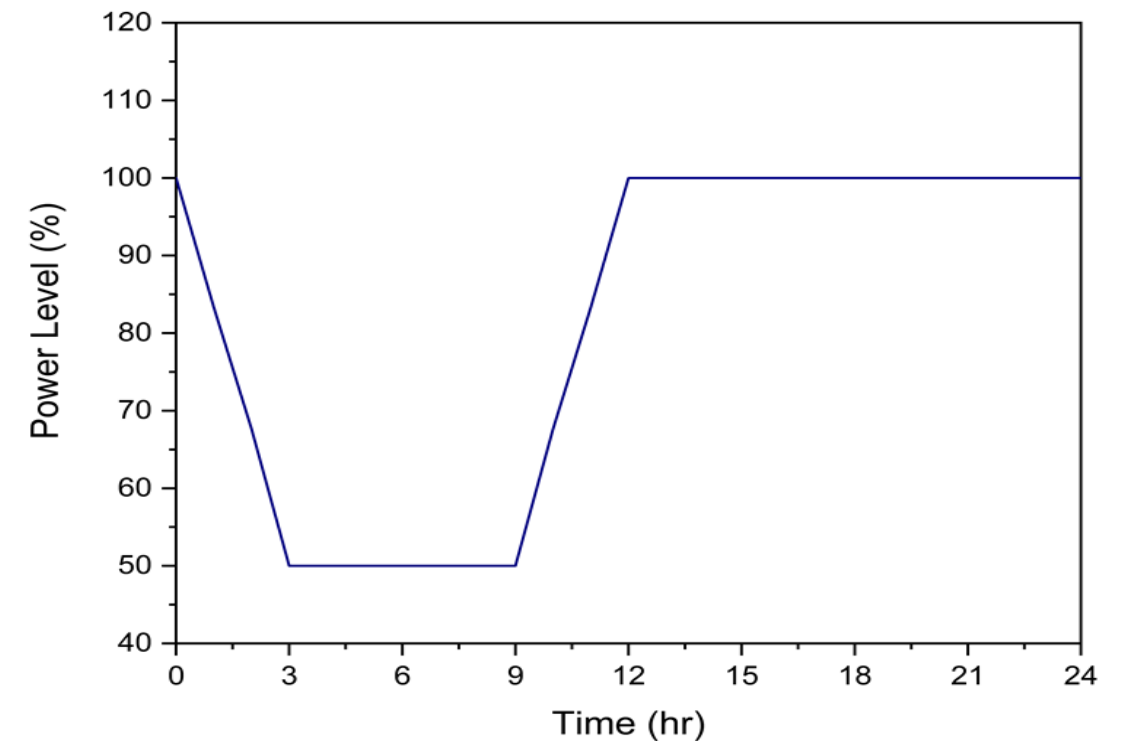
- Recently, utilities have been considering LFO for a number of reasons:
  - to improve the maneuverability of their NPPs for technology export,
  - to balance intermittent energy generation as the government expands the deployment of large scale renewable power plants, and
  - to accommodate changes in electricity market.



# Global Development Status of LFO Schemes

Country	Load Follow Mode	Commercial Experience
USA	ABB/CE	None
USA	MODE-A	Some
USA	MSHIM	None
France	MODE-G	In Use
France	MODE-X	Some
Germany	KWU	Some
KOREA	MODE-K	None

**Korean MODE-K**



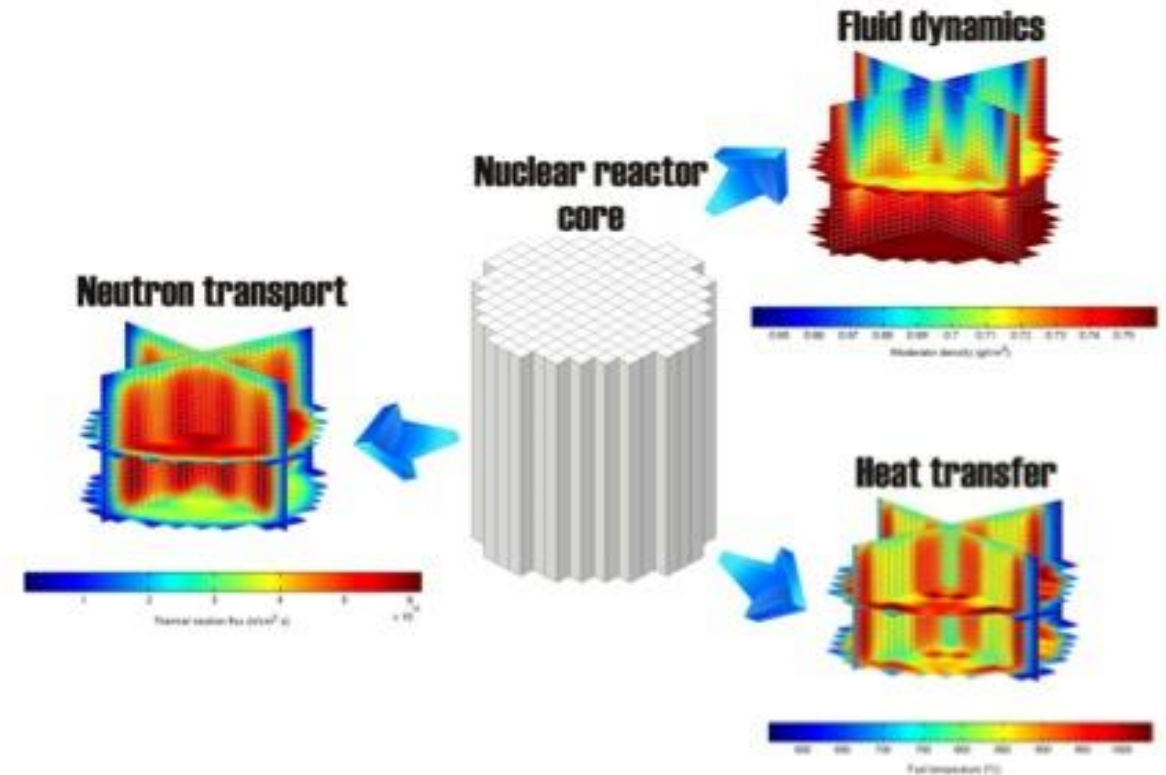
S. Y. Oh, J. H Chang, J. K. Park, Mode K – A Core Control Logic for Enhanced Load Follow Operations of A Pressurized Water Reactor, Nuclear Technology, May (2001)

# Literature Review

1. J. Choi, Soo-Youl Oh, IN-Ho Song, Yung-Joon Hah, Jung-Eui Kuh and Un-Chul Lee, Advanced Load Follow Operation Mode for Korean Standard Nuclear Power Plants, NET (1992).
2. M. Park, J. Choe, D. Lee, E. Lee, “Application of RAST-K to Simulation of OPR1000 Daily Load Follow Operation”, KNS Autumn Meeting, Pyeongchang, Korea, October, (2014).
3. M. Park, J. Choe, D. Lee, E. Lee , Verification of RAST-K Capability for Simulation of OPR1000 Daily Load Follow Operation by Mode K, KNS Autumn Meeting, Pyeongchang, Korea, October, (2014).
4. F. Zhao, S. Wua, P. Wanga, H. Songa, X. Weia, S. Revankarb, “Modeling and load follow simulation of CPR1000 Nuclear Power Plant implementing Mechanical Shim control strategy”, NED (2019).
5. M. Muniglia, et al., Design of a Load Following Management for a PWR Reactor Using an Optimization Method. M&C 2017, Jeju, South Korea.
6. M. Muniglia, et al., A Multi-Physics PWR Model for the Load Following, ICAPP, 2016, San Francisco, United States.

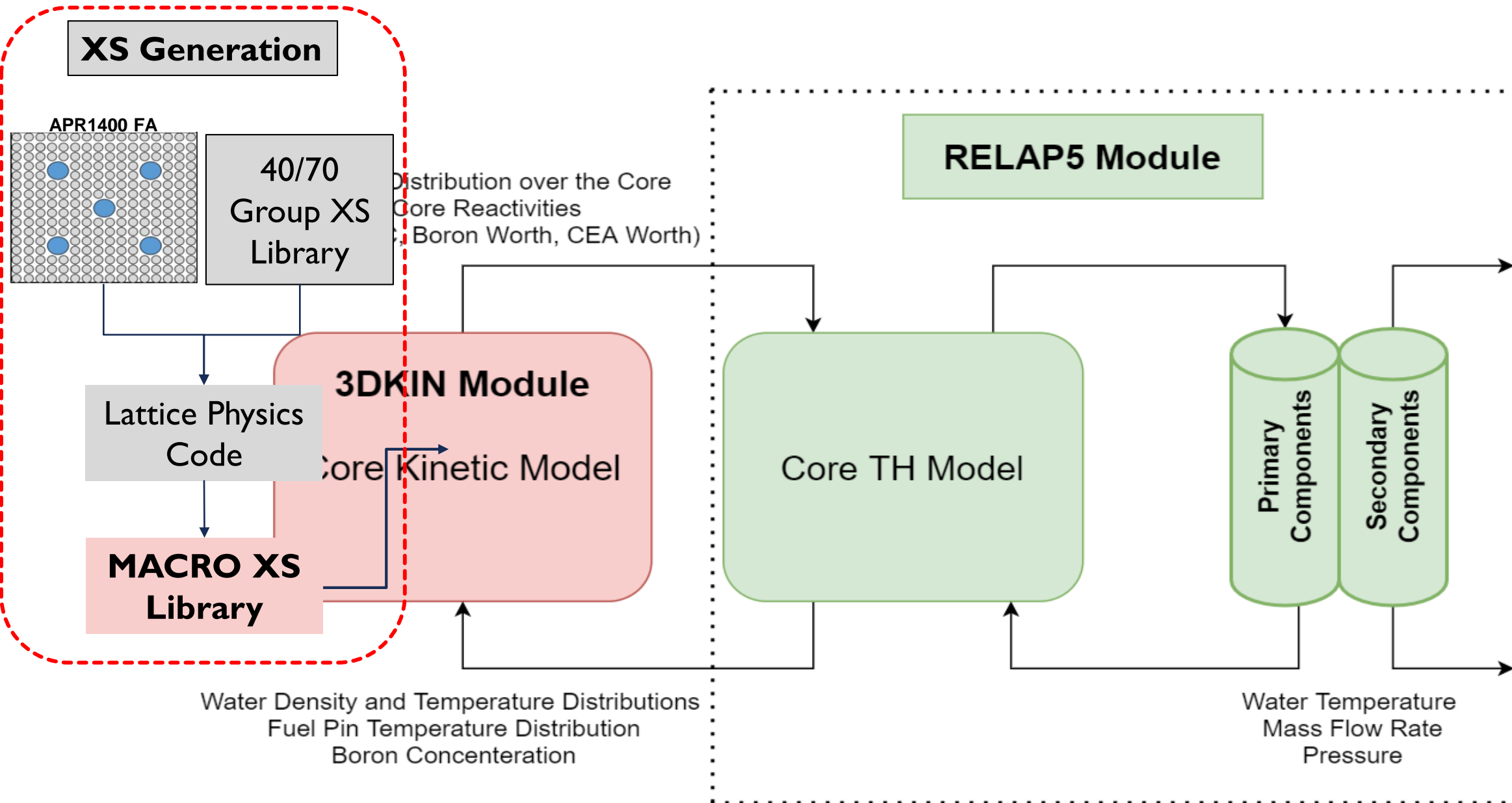
# Multi-Physics Simulation

- To evaluate the operational feasibility for load follow operation, it is necessary to use high-fidelity simulations to determine the detailed response of the nuclear power plant.
- Best Estimate TH System codes can provide such predictions for plant response under LFO if coupled to 3D nodal kinetics solvers.

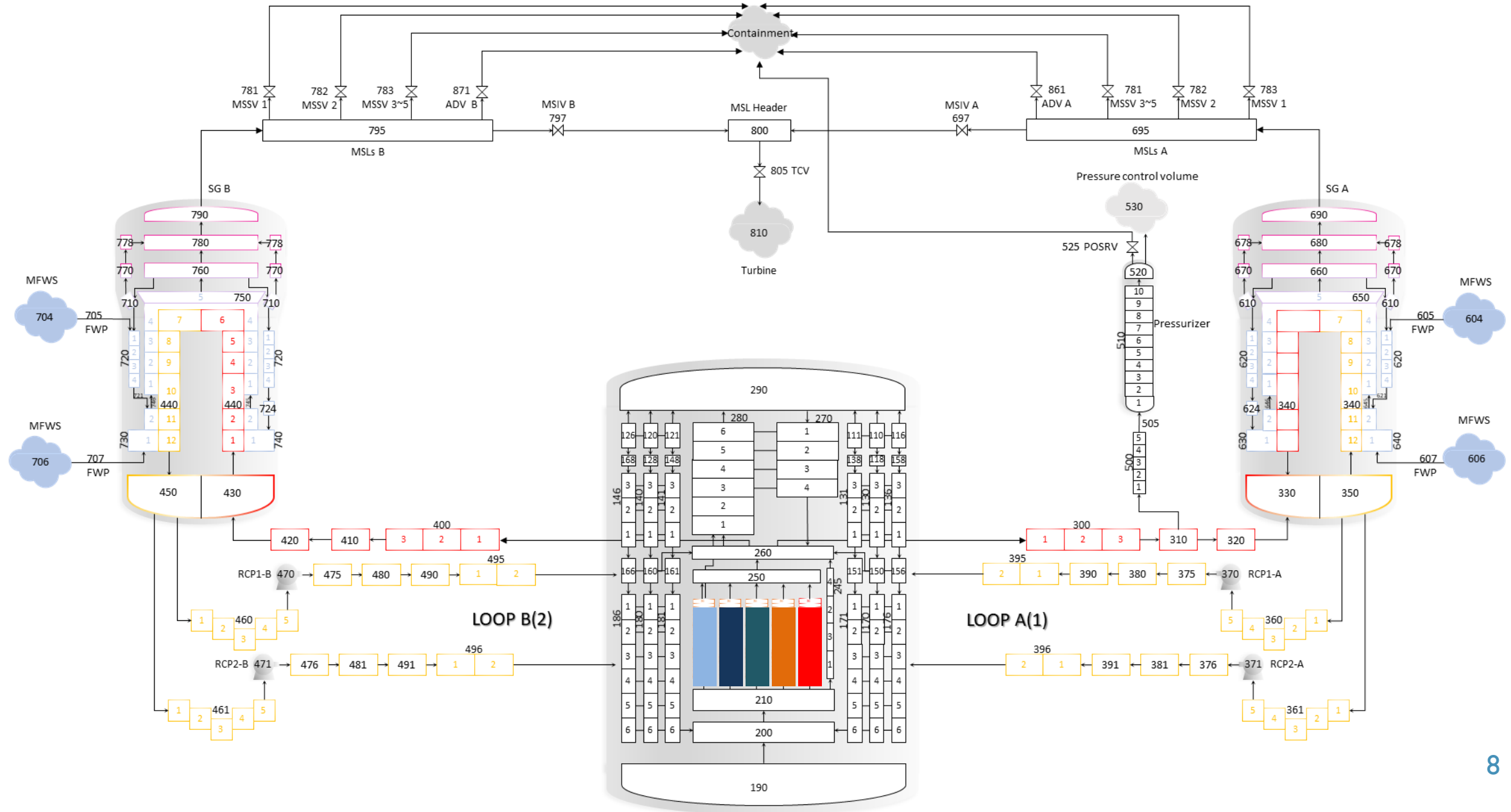


**RELAP5/SCDAPSIM/MOD3.4/3DKIN**

# RELAP5/3DKIN Coupled Simulation



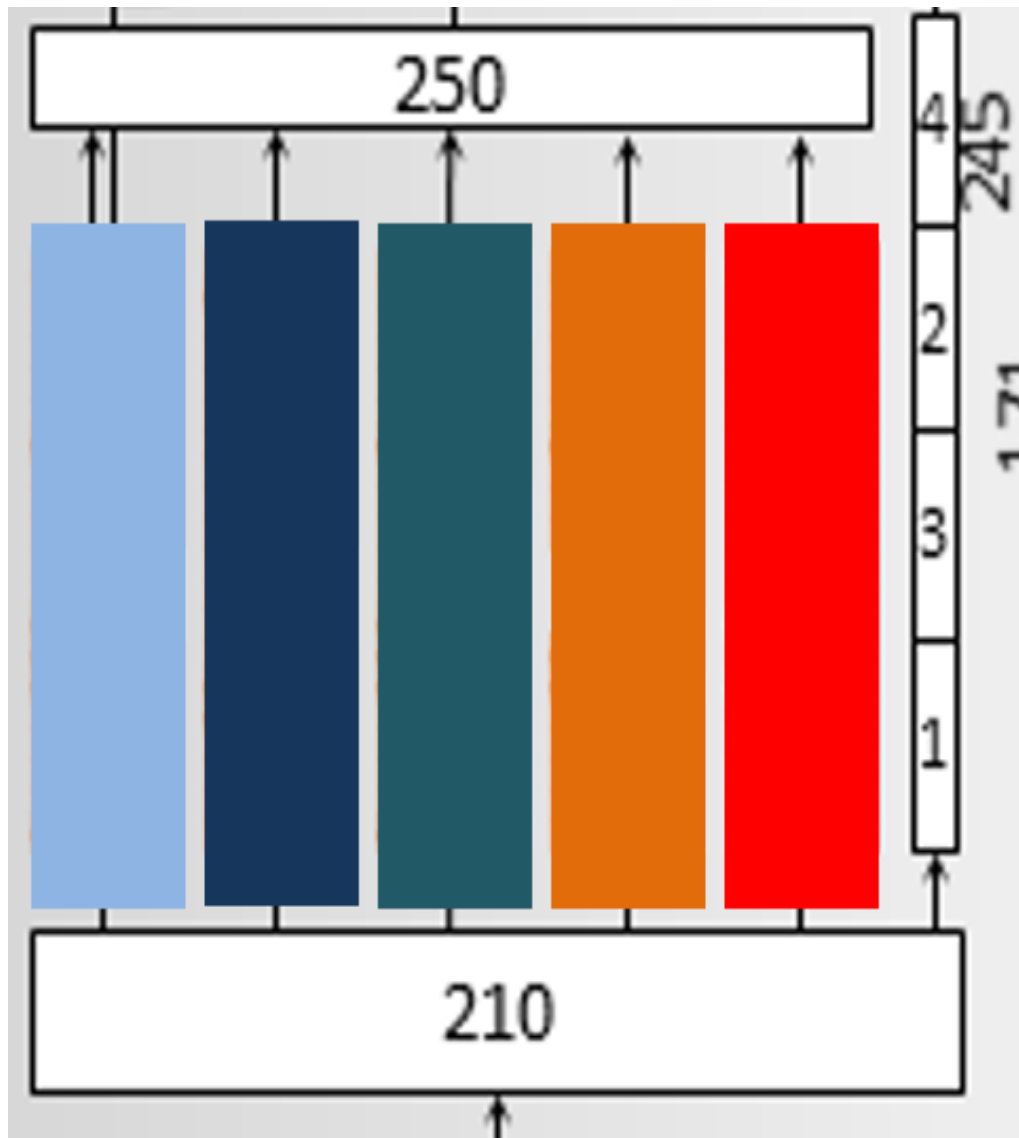
# APR 1400 RELAP5 Model



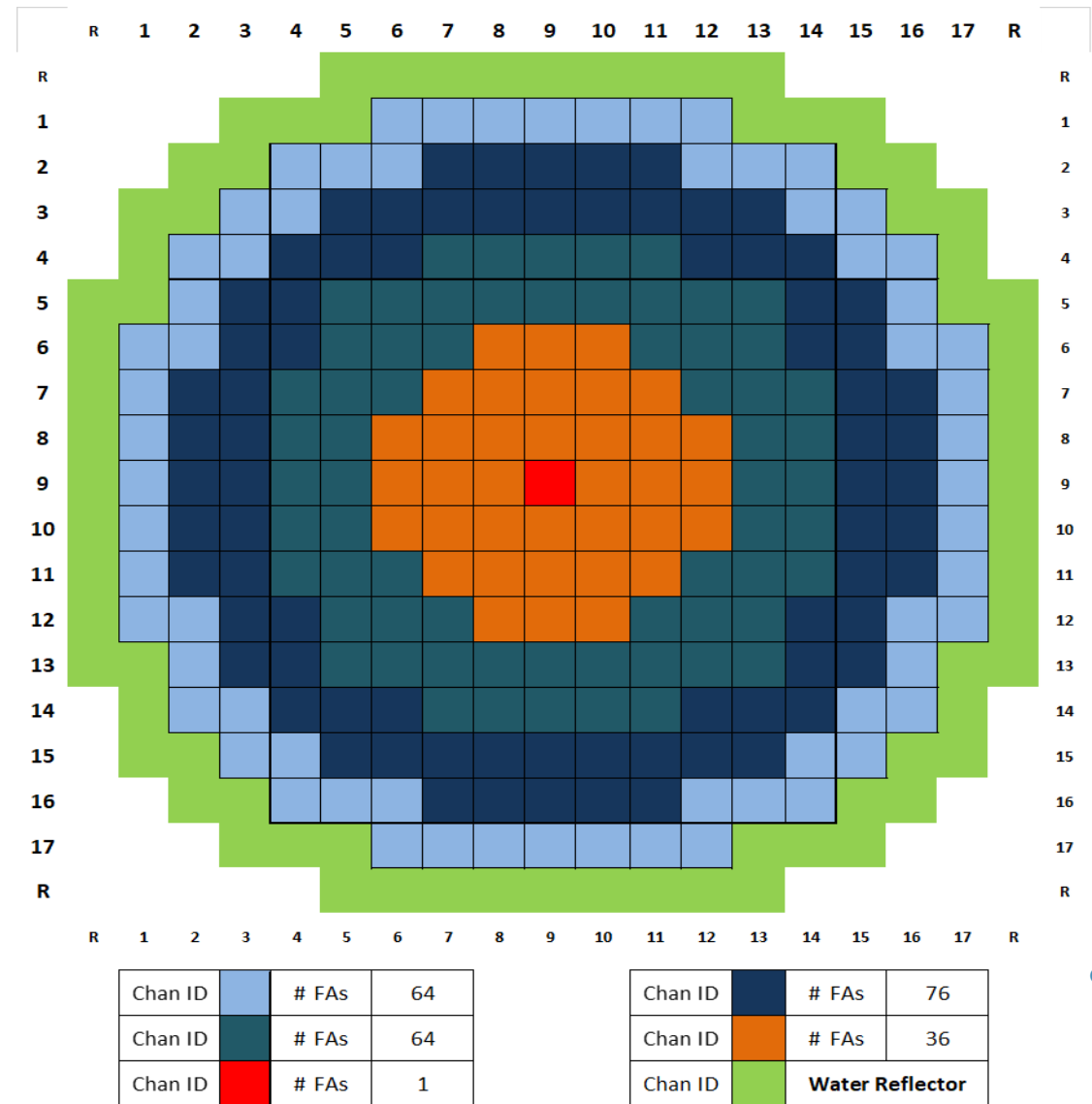


# APR 1400 RELAP5 Core Model

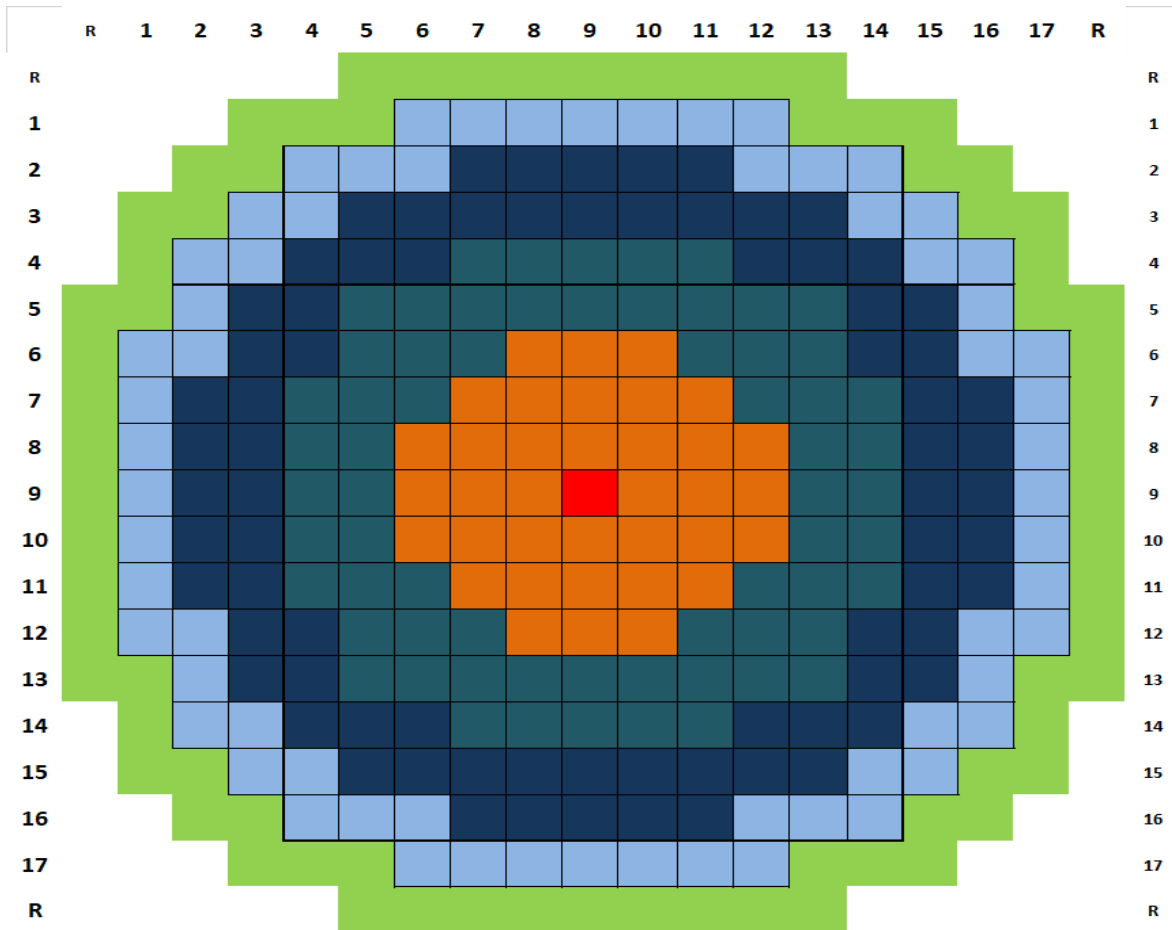
## Core Side View



## Core Top View

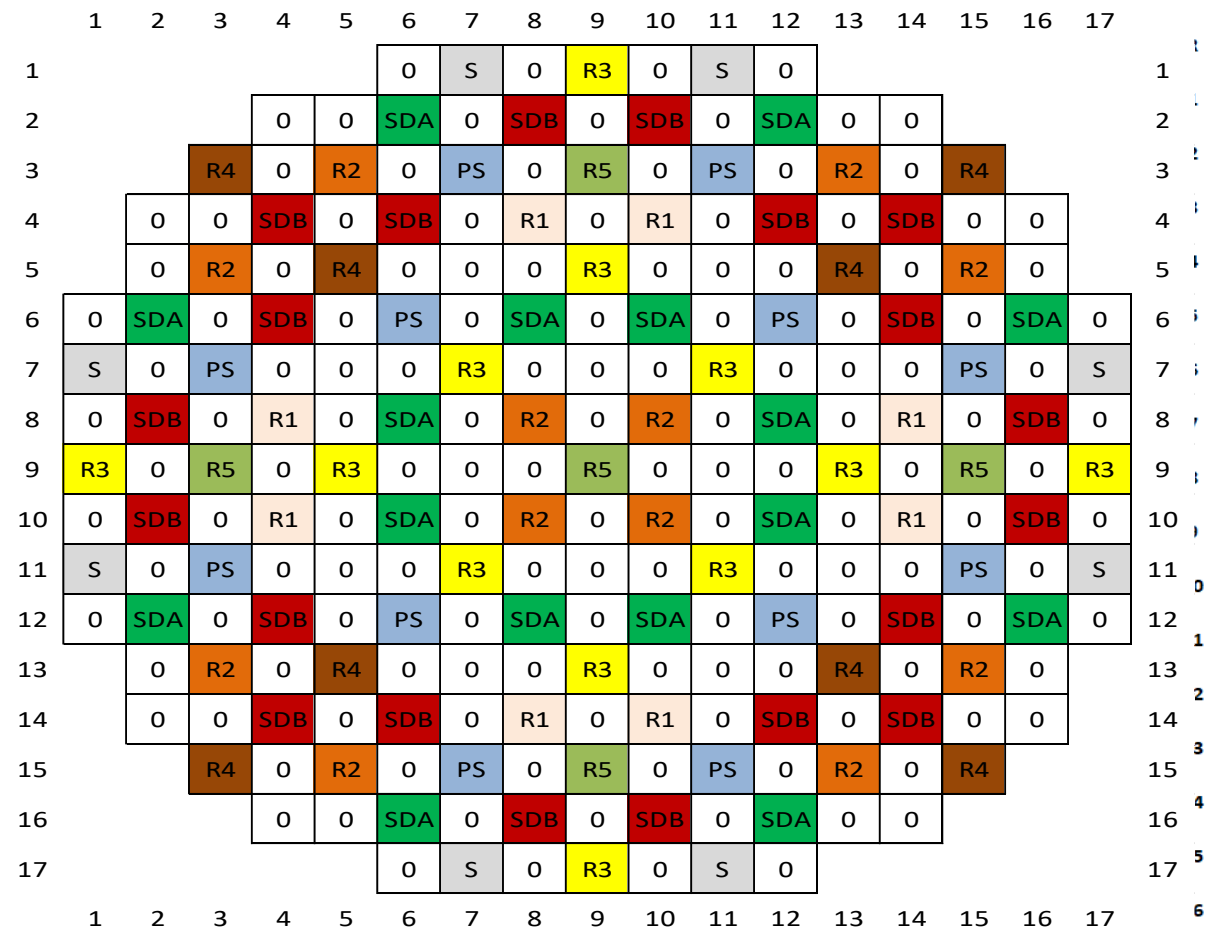


# APR1400 3DKIN Core Model



Chan ID		# FAs	64
Chan ID		# FAs	64
Chan ID		# FAs	1

Chan ID		# FAs	76
Chan ID		# FAs	36
Chan ID		<b>Water Reflector</b>	



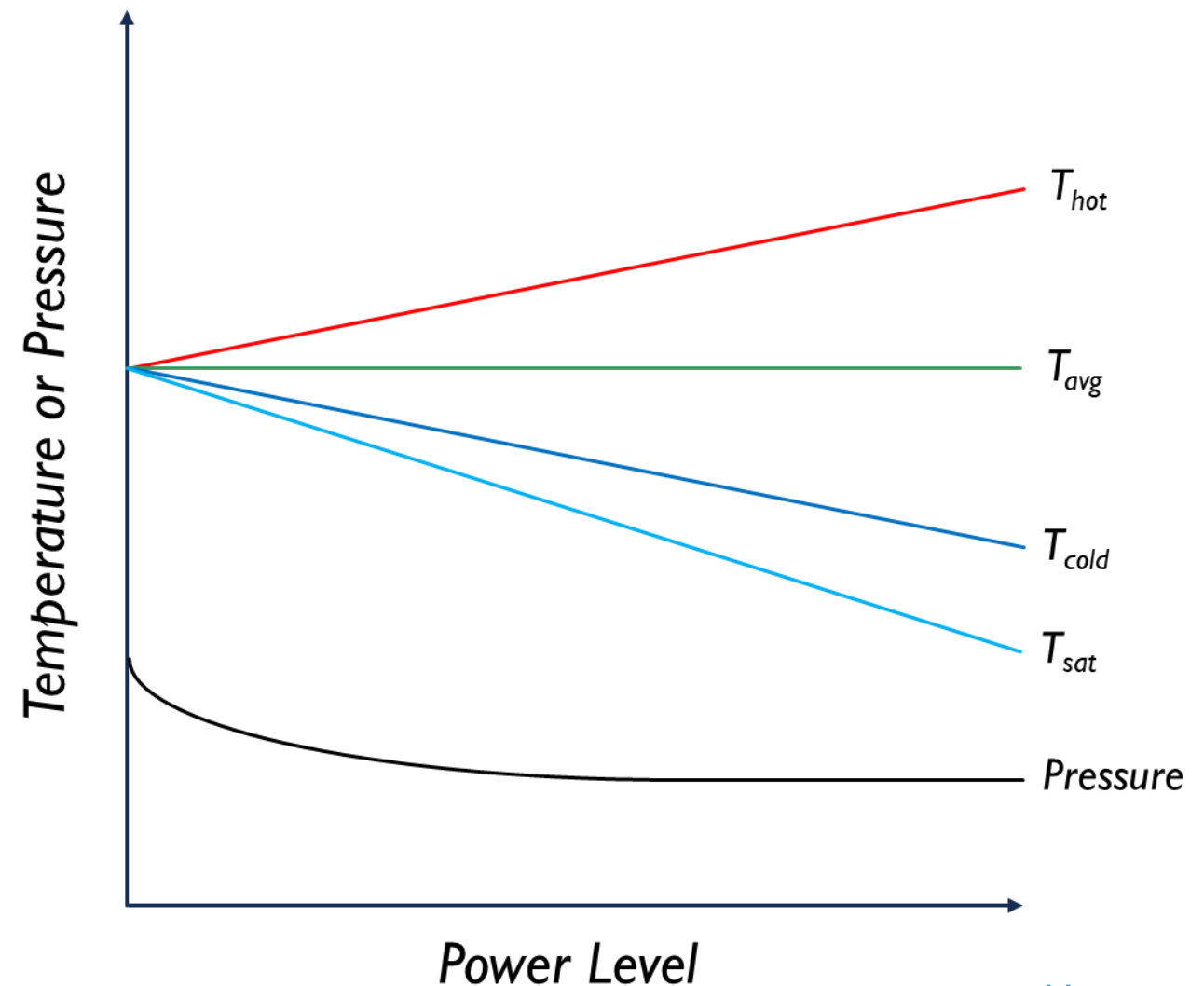
	R5		PS		Part Strength CEA
	R4		SDA		Shutdown CEA #A
	R3		SDB		Shutdown CEA #B
	R2		S		Spare CEA Position
	R1		0		No CEA



# Load Follow Implementation

- The coolant average temperature is kept constant while the hot leg temperature increases and the cold leg temperature decreases as the power increases.
- **The main advantage** is that the moderator temperature coefficient (MTC) does not have a large impact on reactivity.
- **The main disadvantage** is that there are large variations in steam pressure and temperature, assuming the steam valve position is fixed.

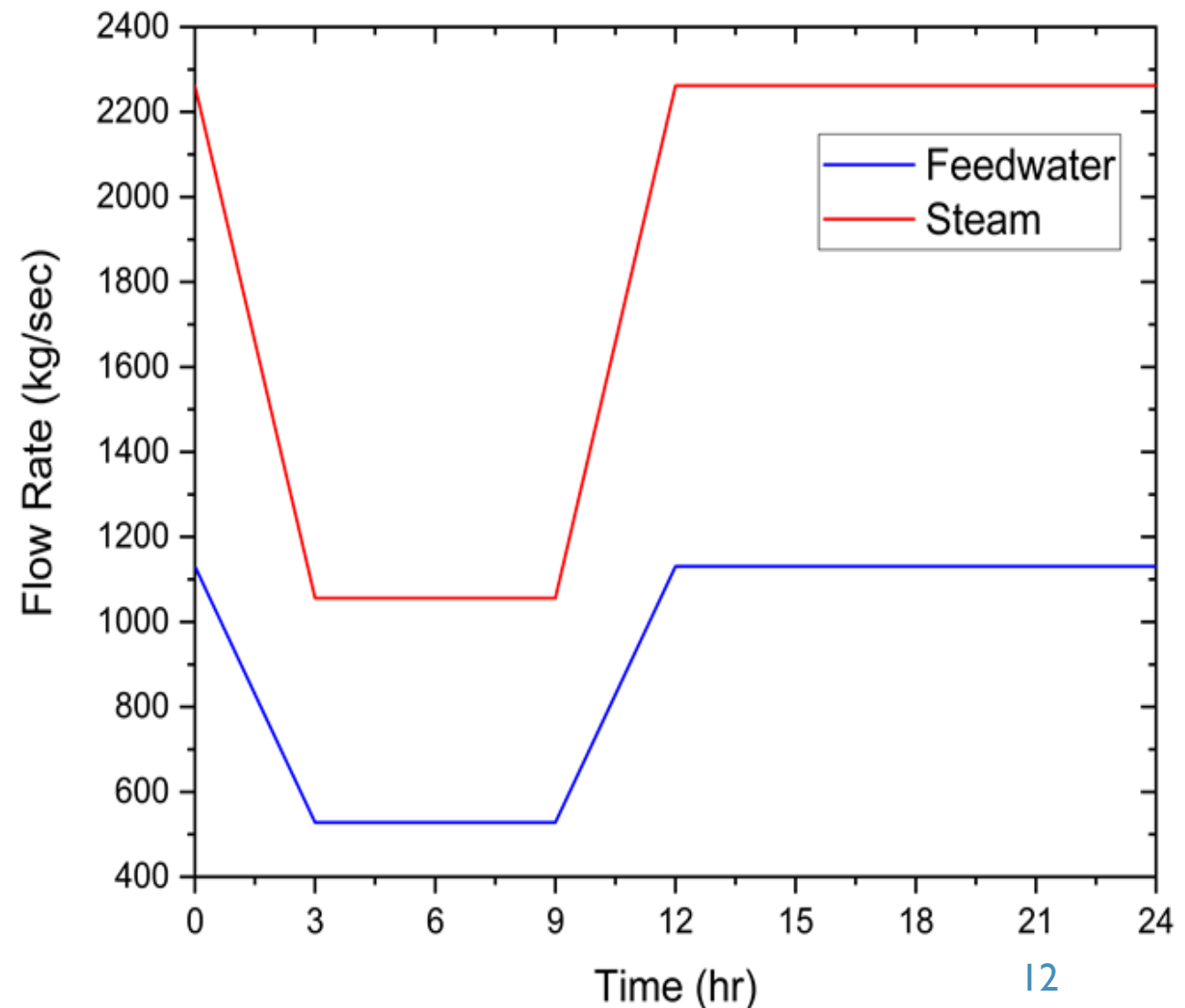
## Constant $T_{avg}$ Mode



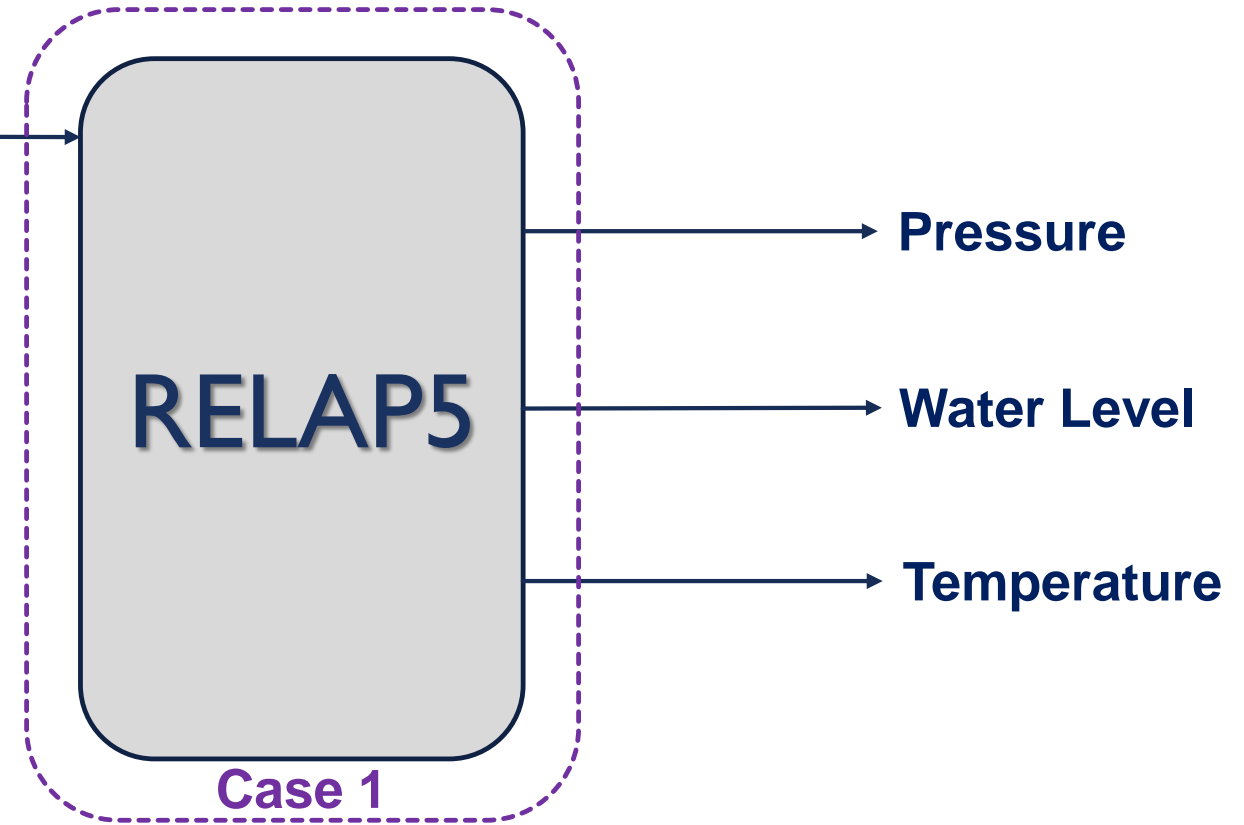
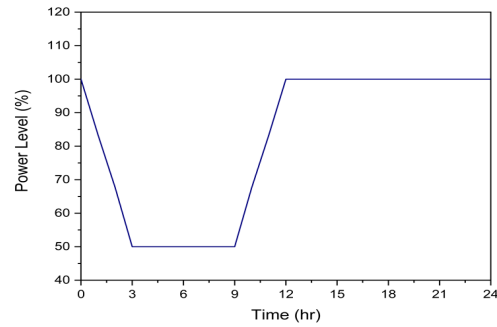
# Load Follow Implementation

- The cold leg temperature is kept constant while both the hot leg and coolant average temperatures increase as the power increases.
- **The main advantage** of this mode is that the SG pressure does not change with power change.
- This mode is intended to provide a balance between the needs of the primary and secondary systems.

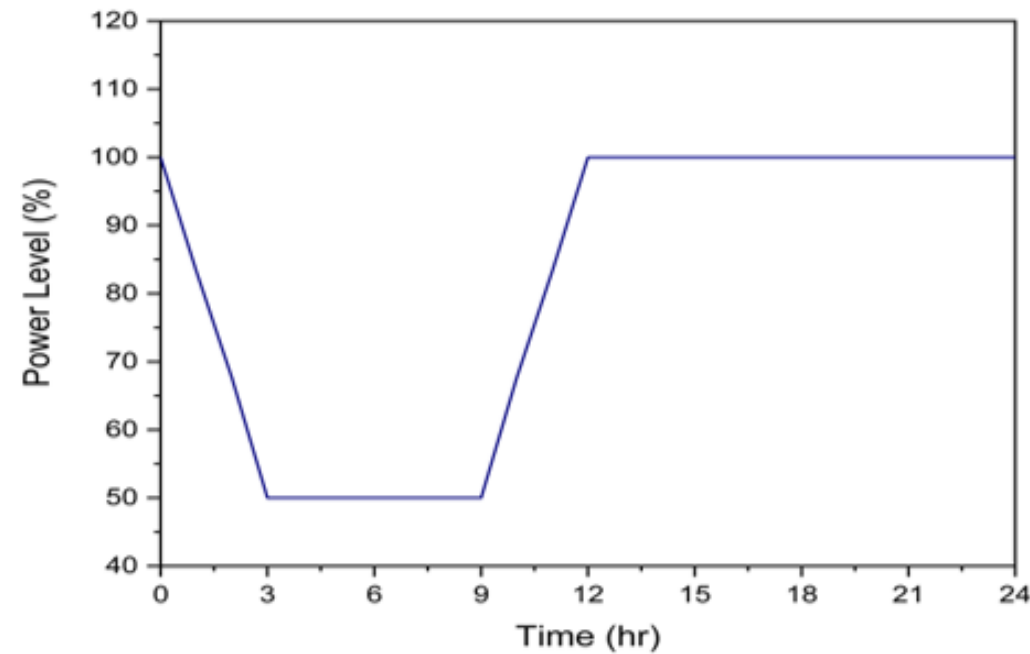
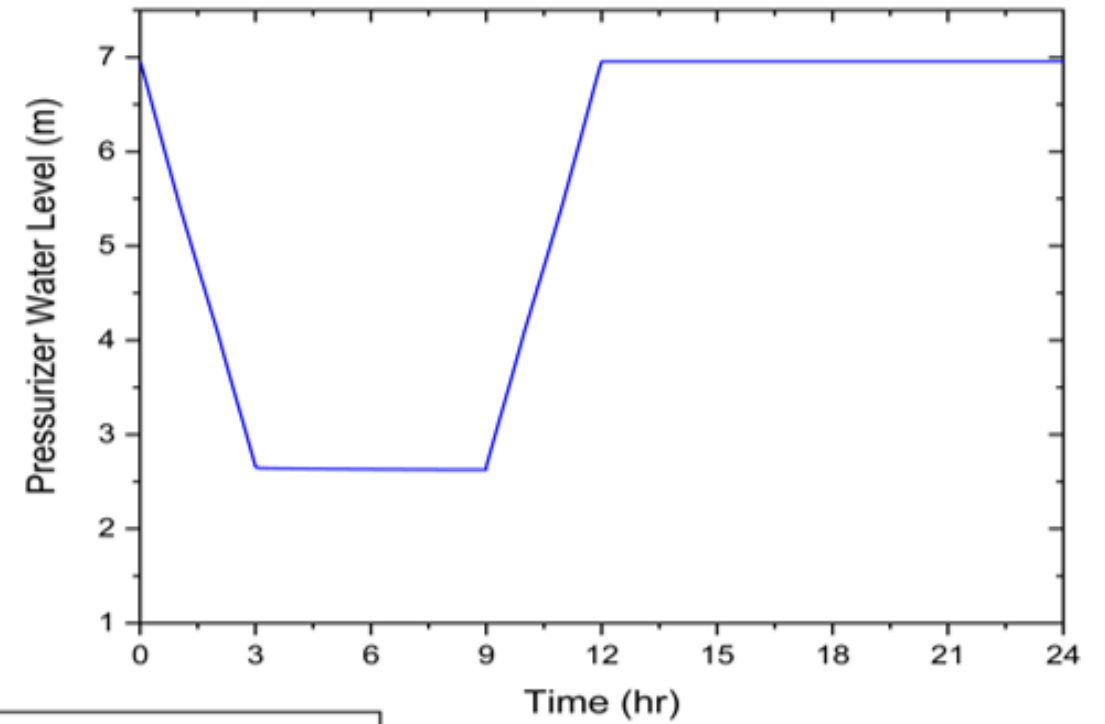
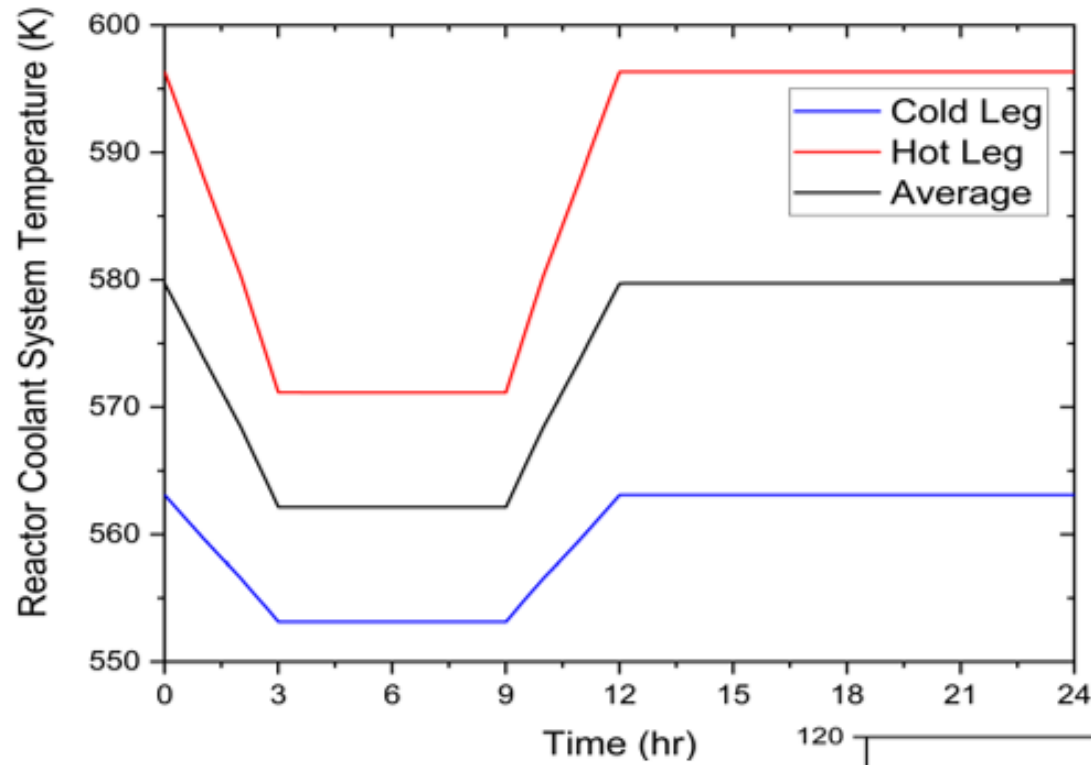
## Sliding $T_{avg}$ Mode



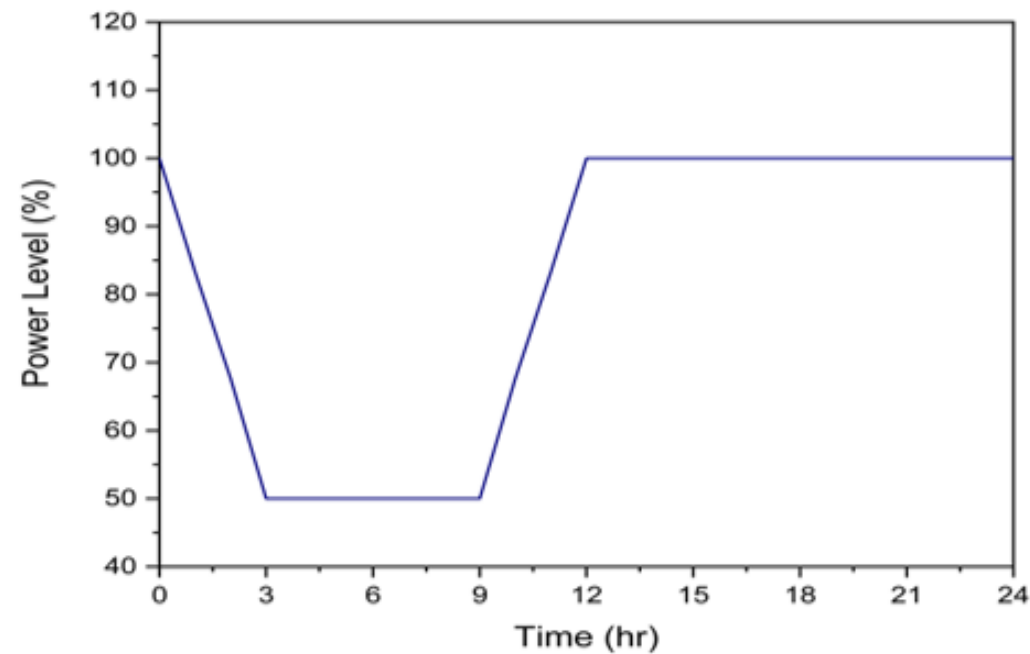
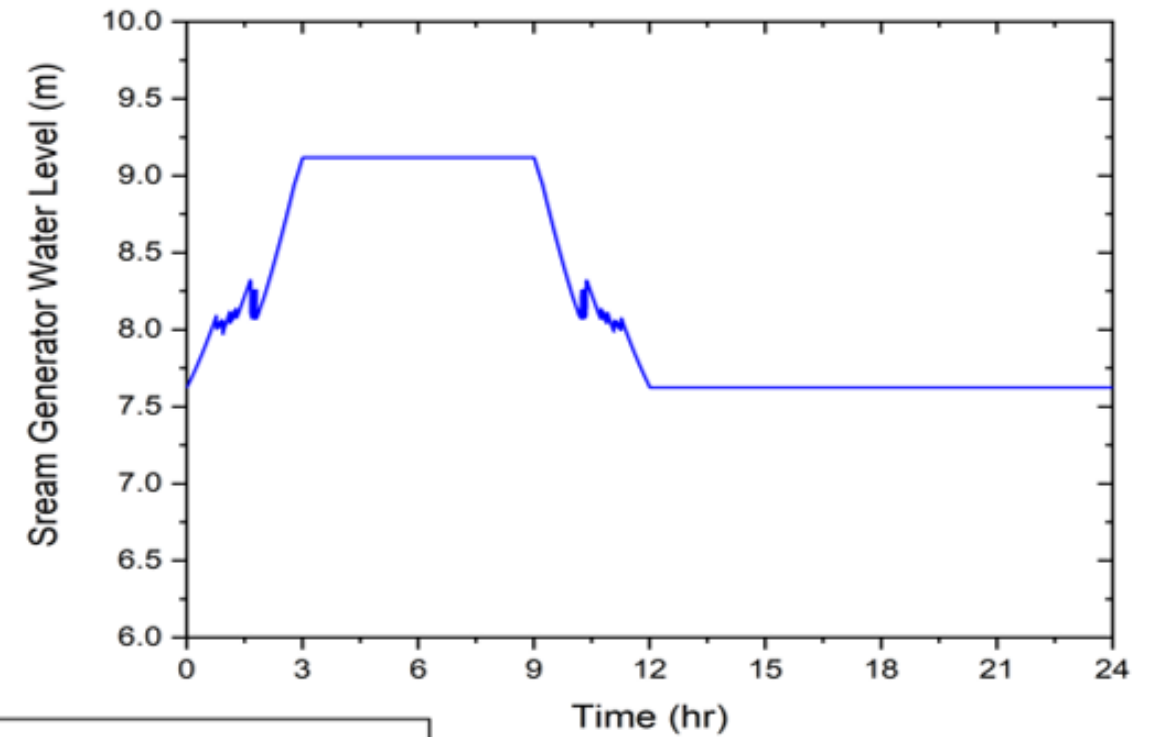
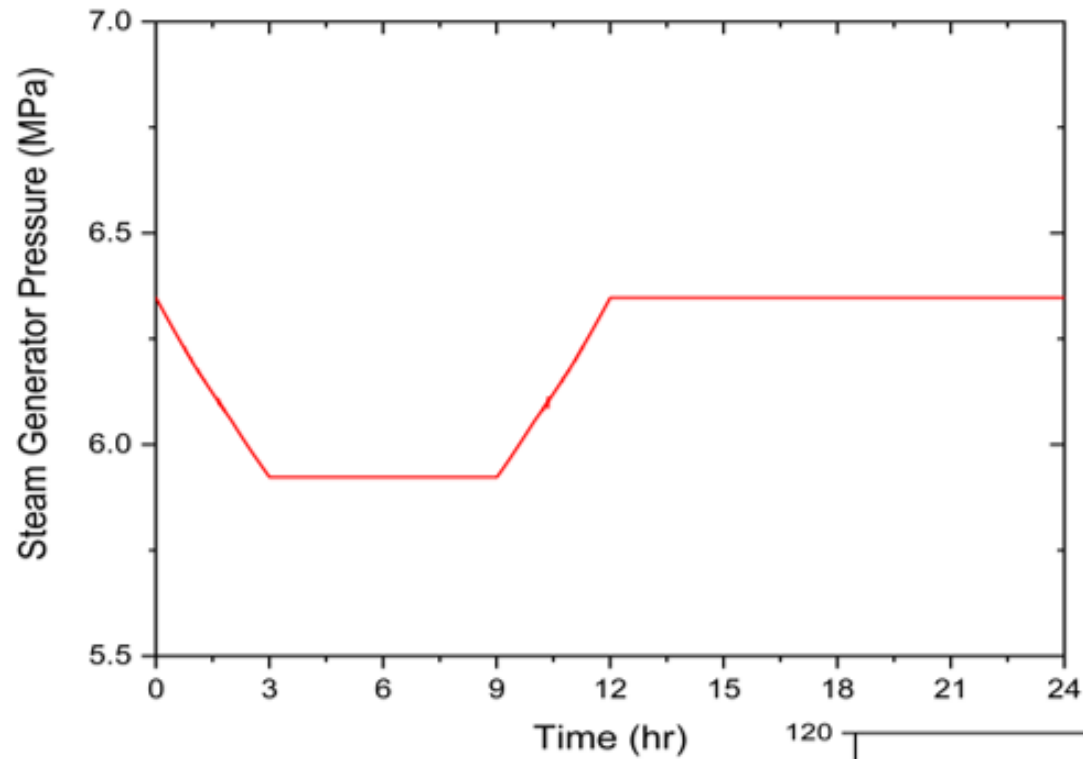
# Case Studies



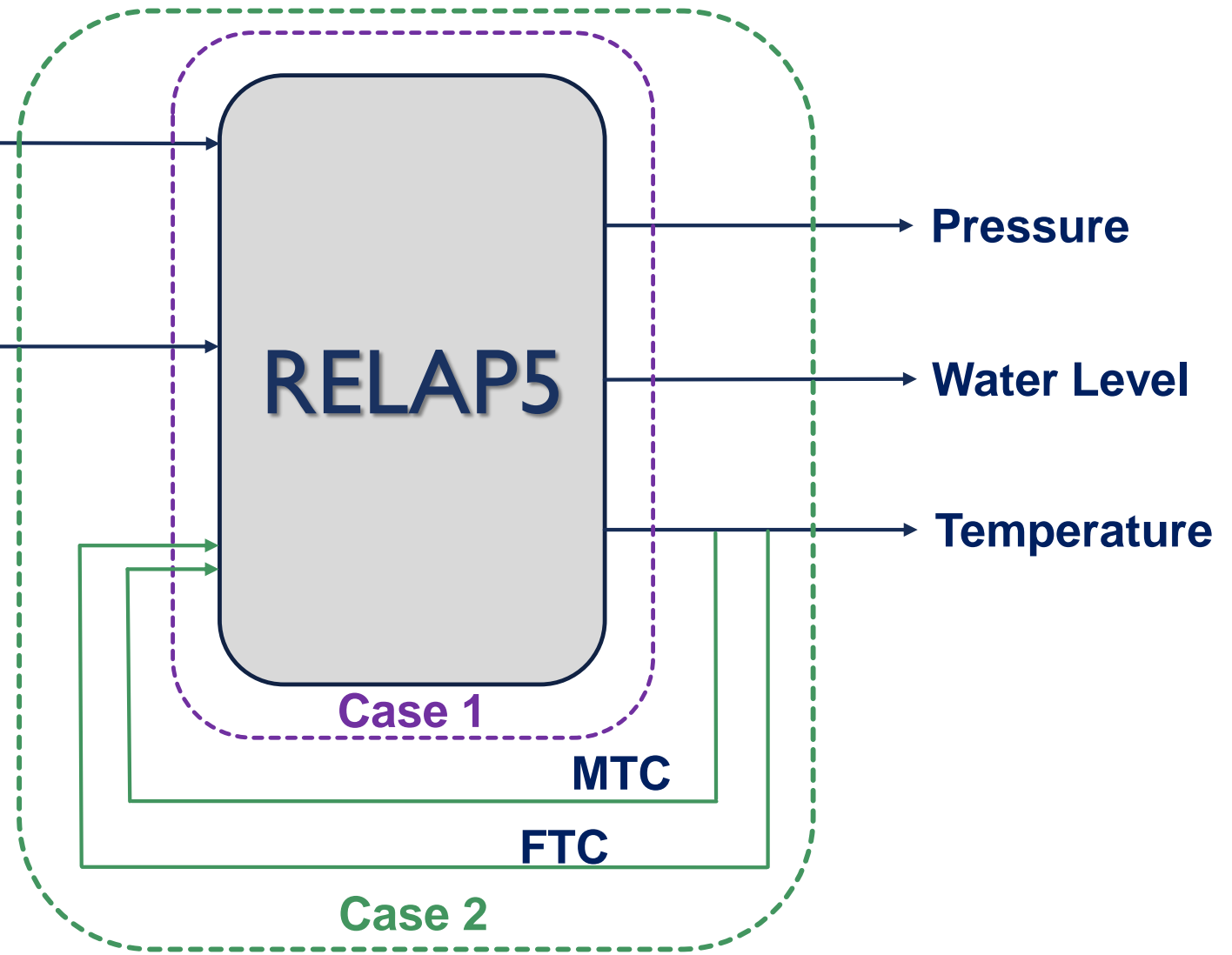
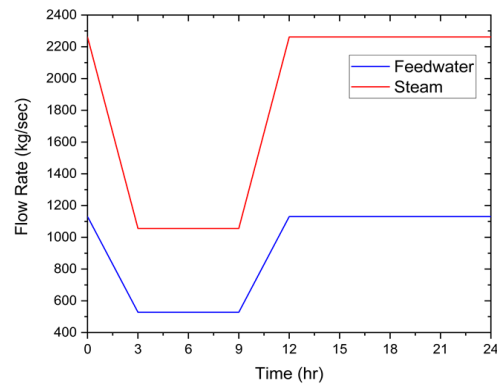
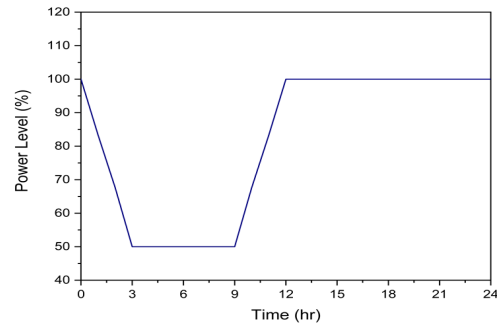
# Case I: Primary System Results



# Case I: Secondary System Results

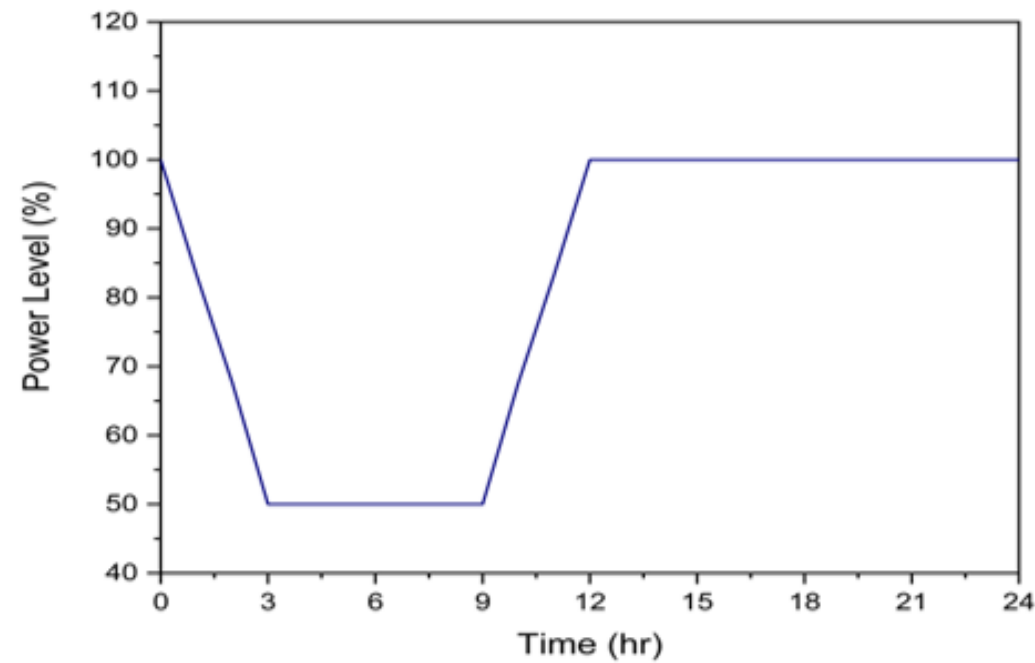
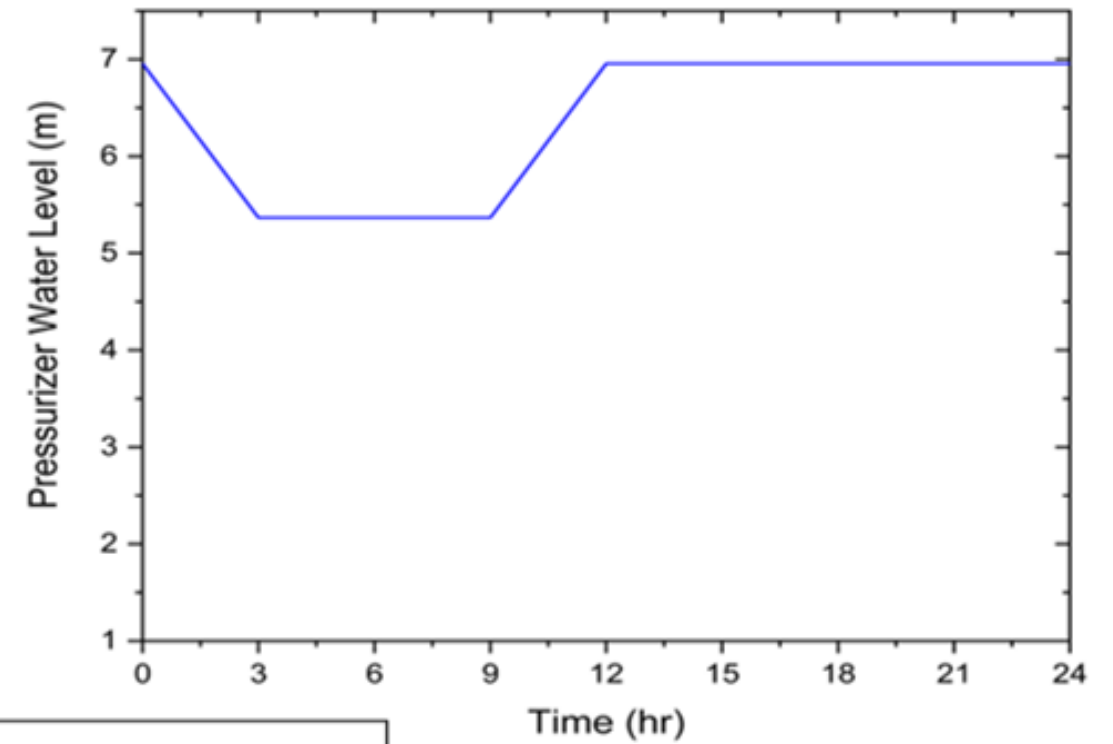
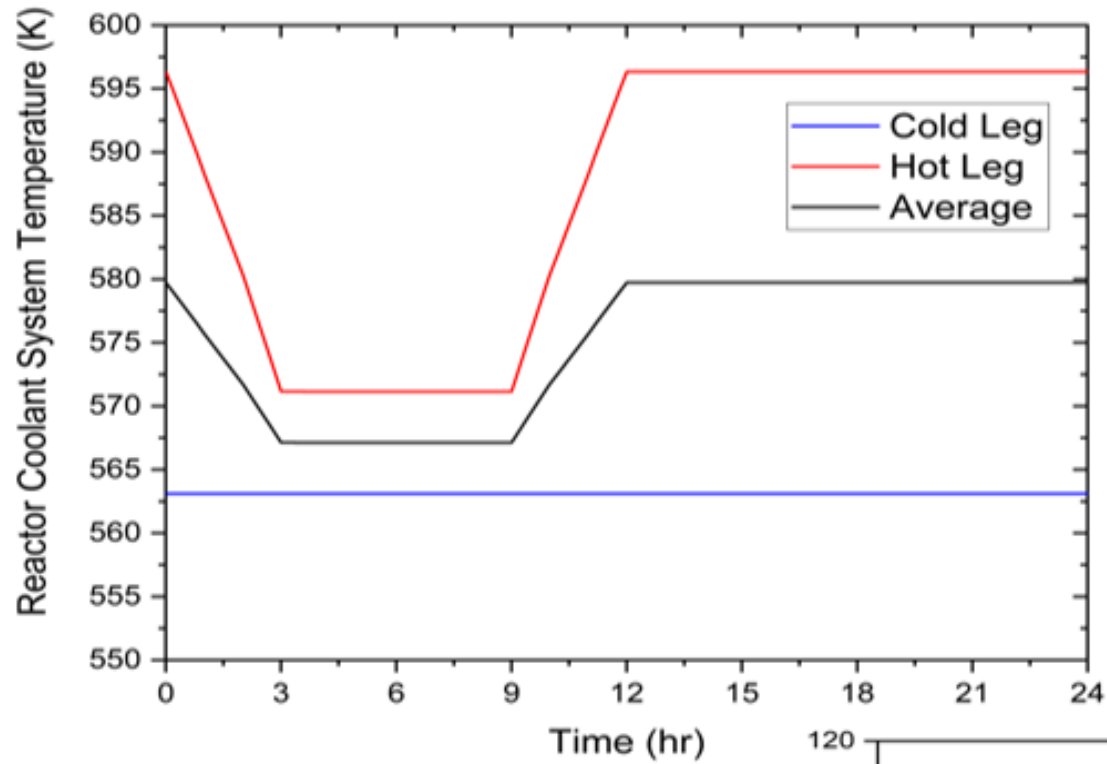


# Case Studies

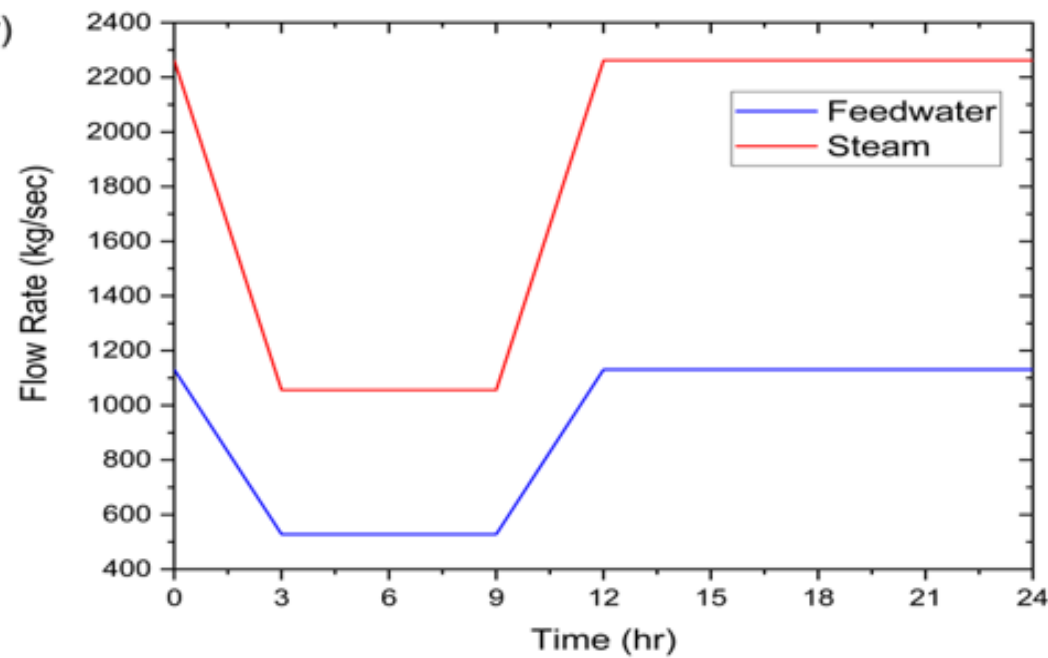
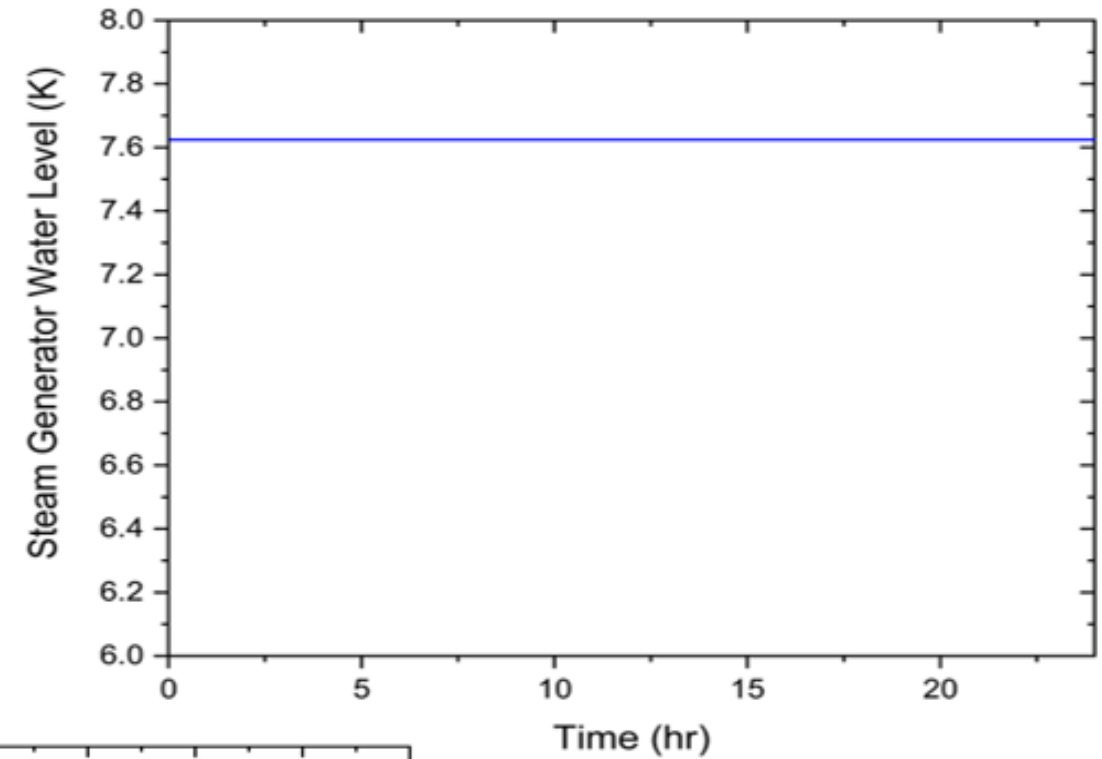
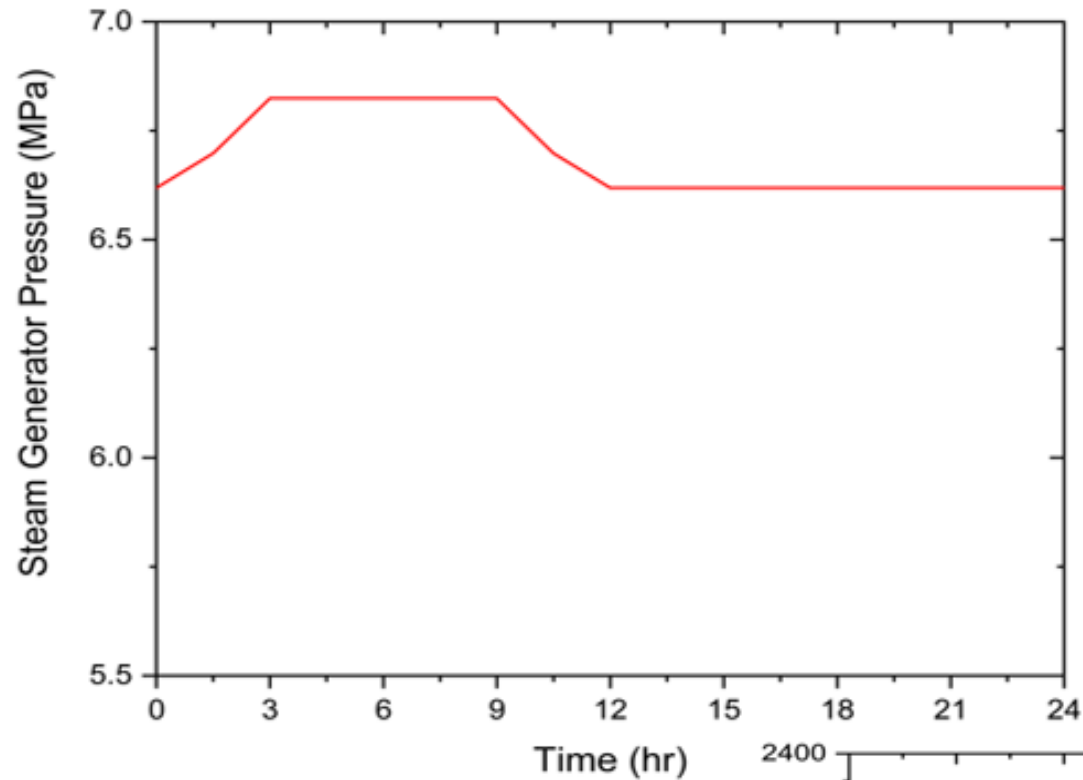




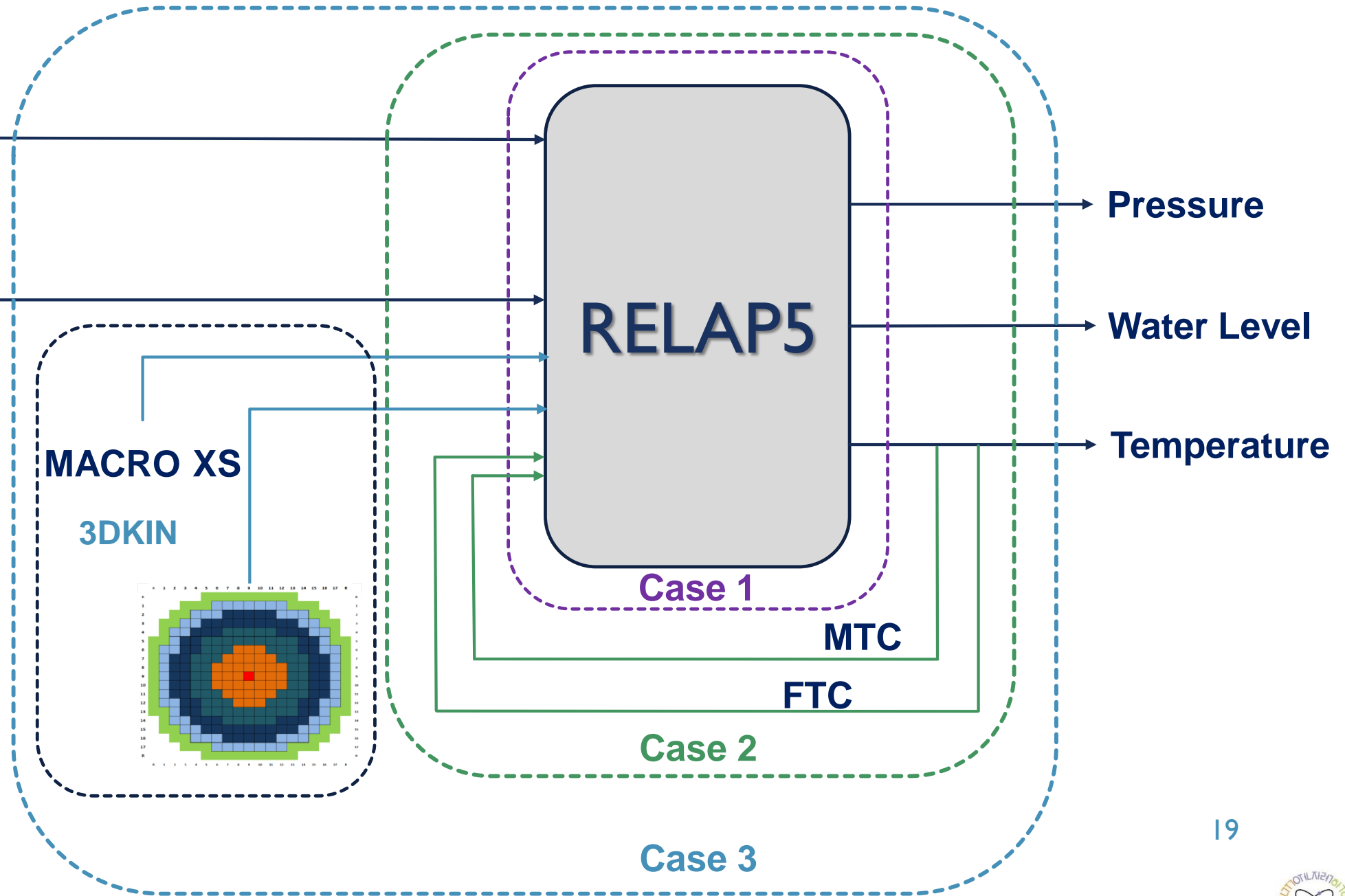
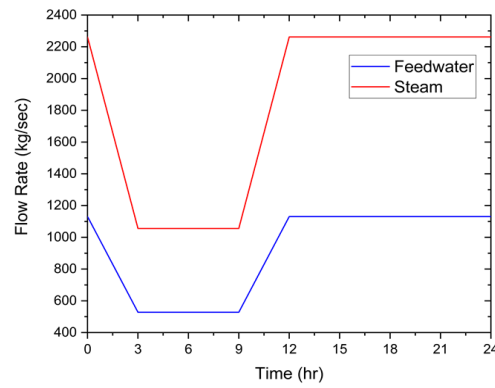
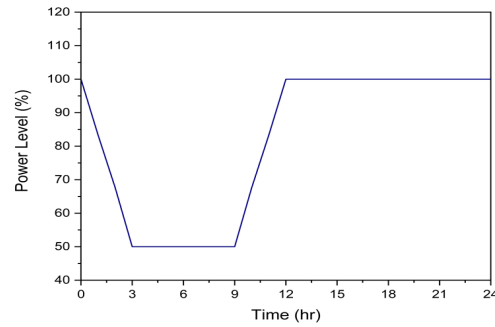
# Case 2: Primary System Results



# Case 2: Secondary System Results

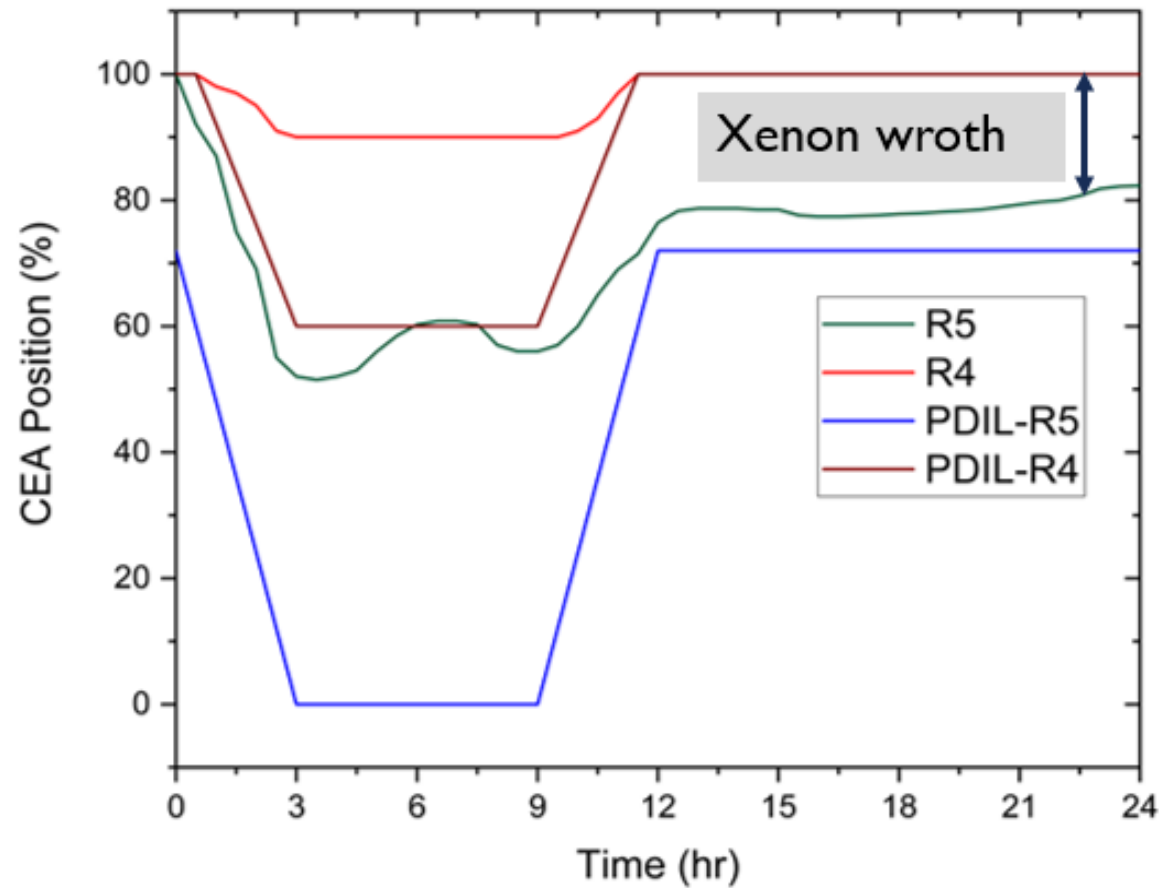


# Case Studies

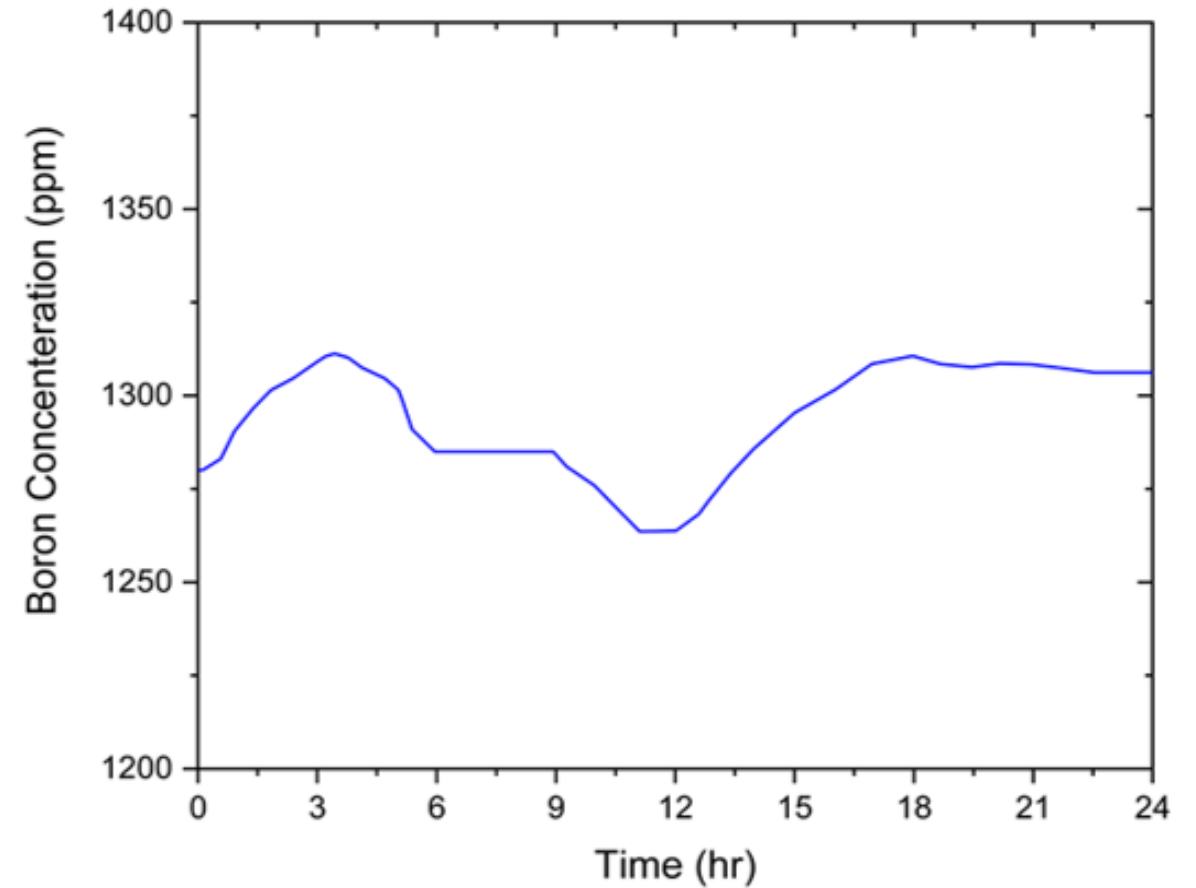


# Case 3: Core Neutronics Results

## CEA Position (%)



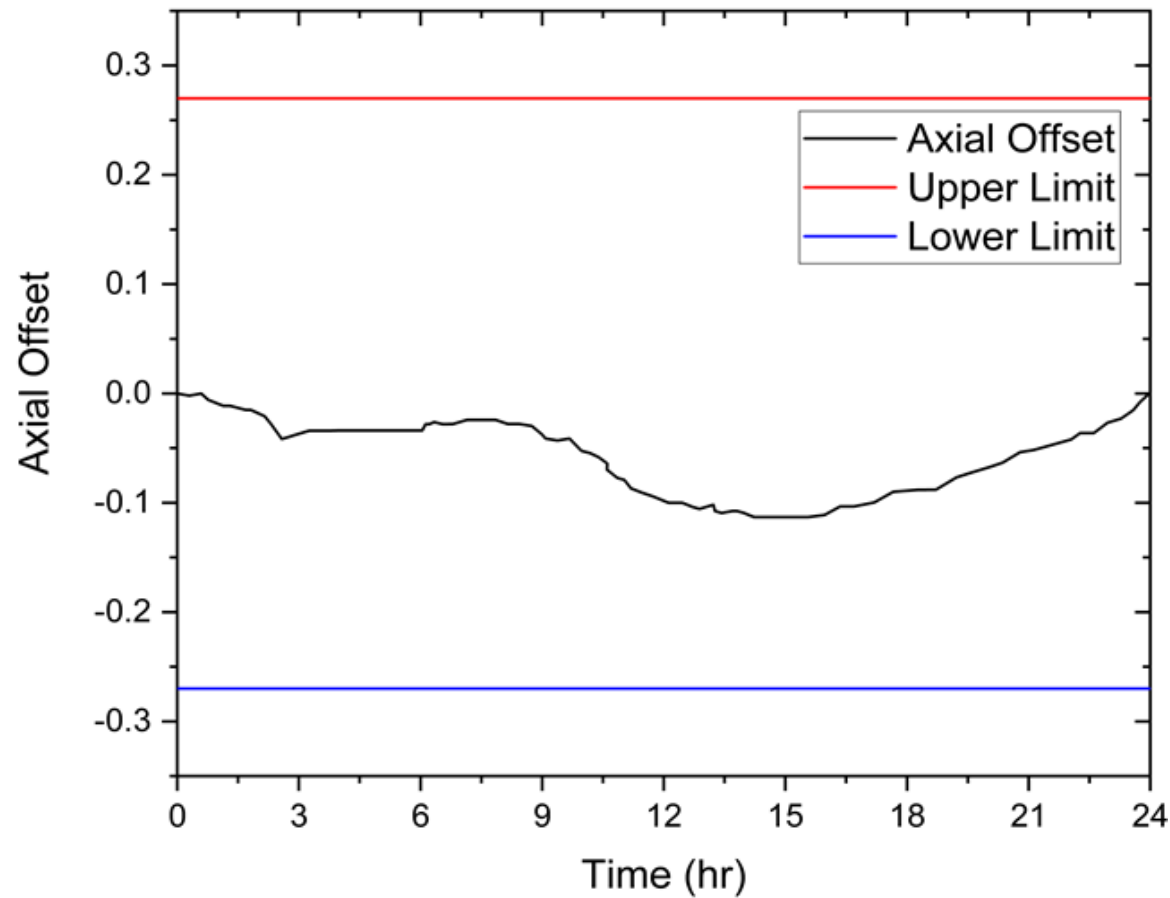
## Boron Concentration (PPM)



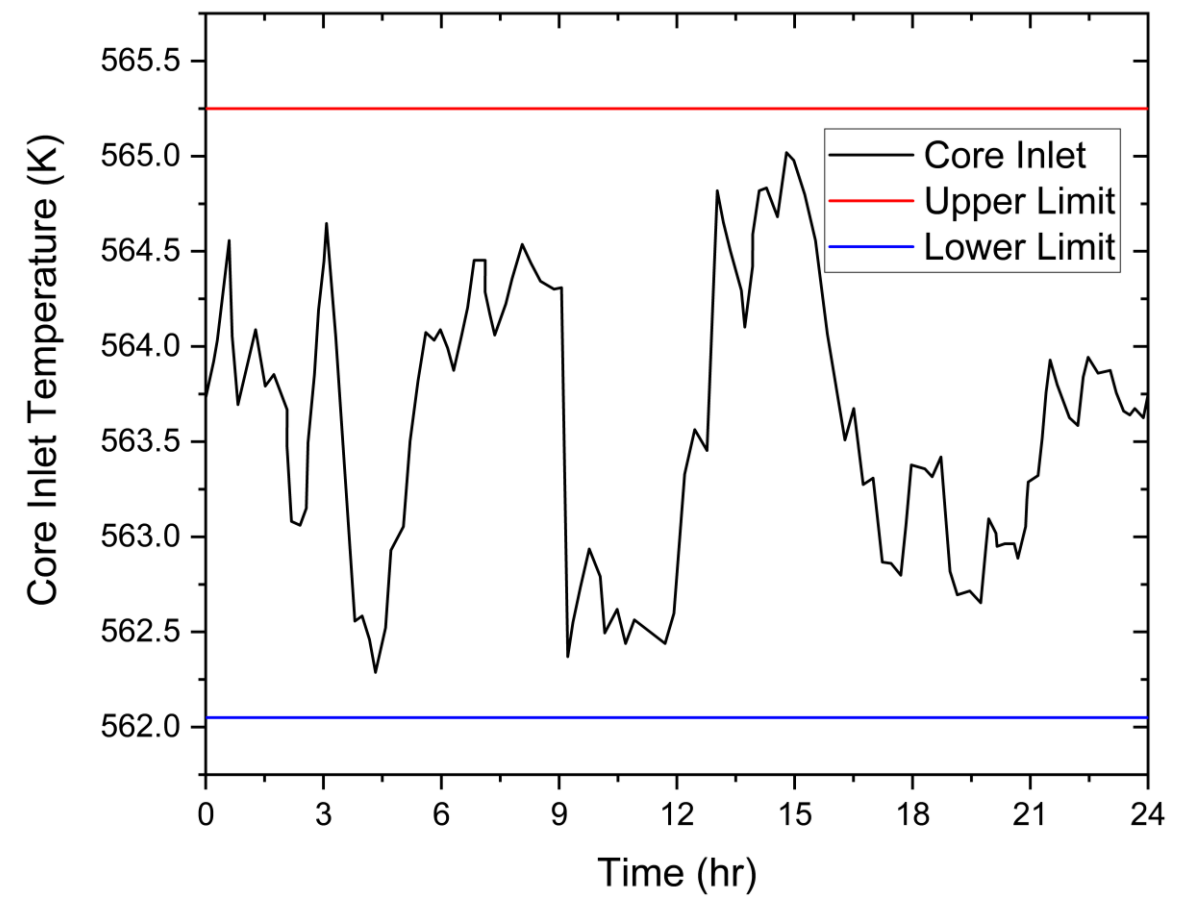
PDIL: Power Dependent Insertion Limit  
R5: Regulating control element assembly # 5  
R4: Regulating control element assembly # 4

# Case 3: Core Neutronics Results

## Axial Offset (AO)



## Core Inlet Temperature ( $T_{in}$ )



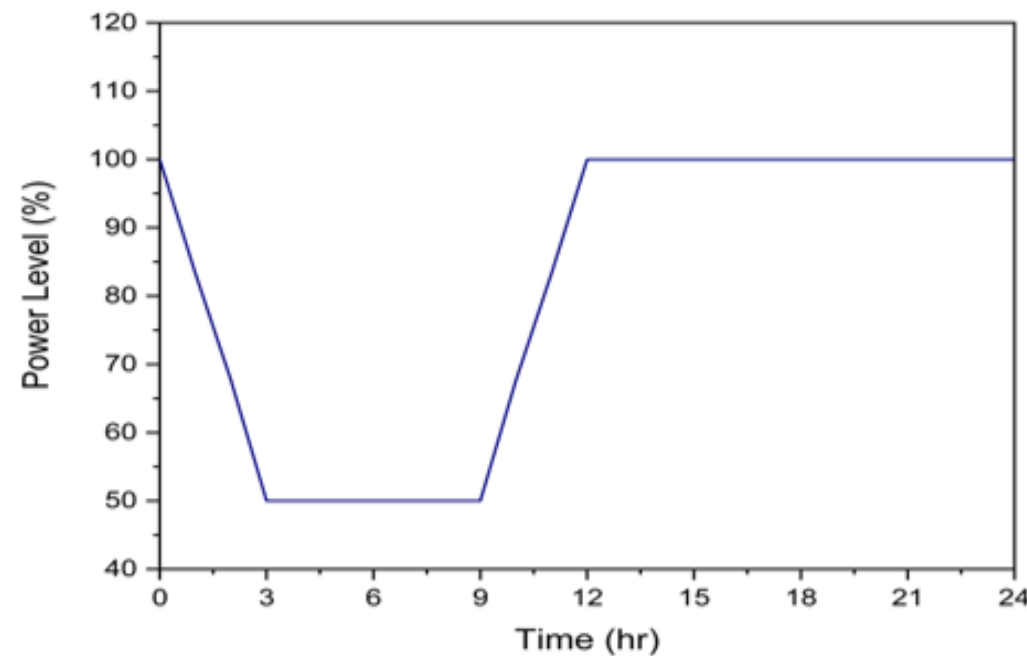
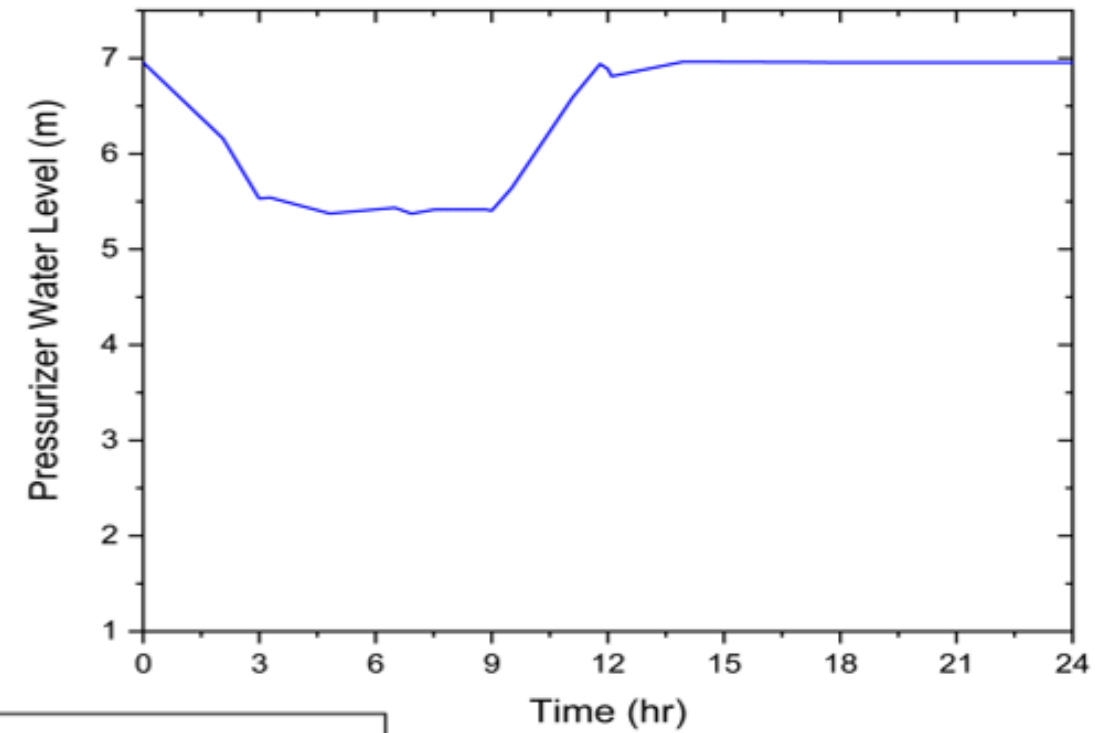
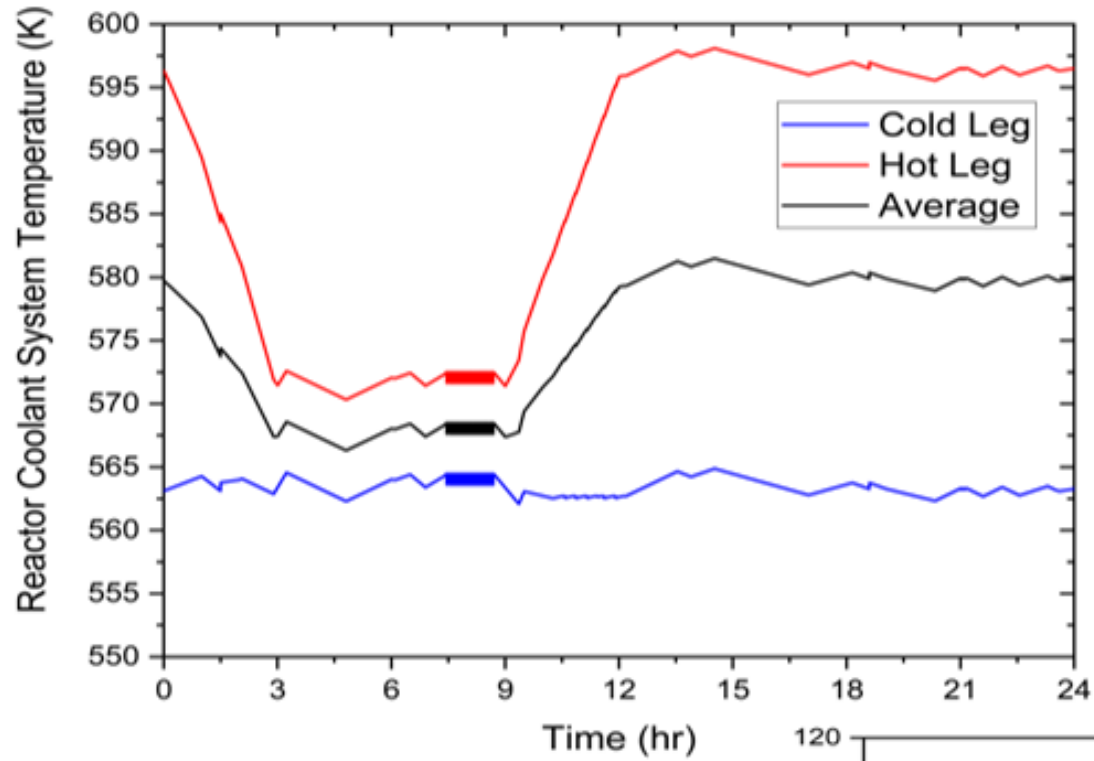
$$AO = \frac{P_T - P_B}{P_T + P_B}$$

PT: Power in the upper half of the core  
 PB: Power in the lower half of the core

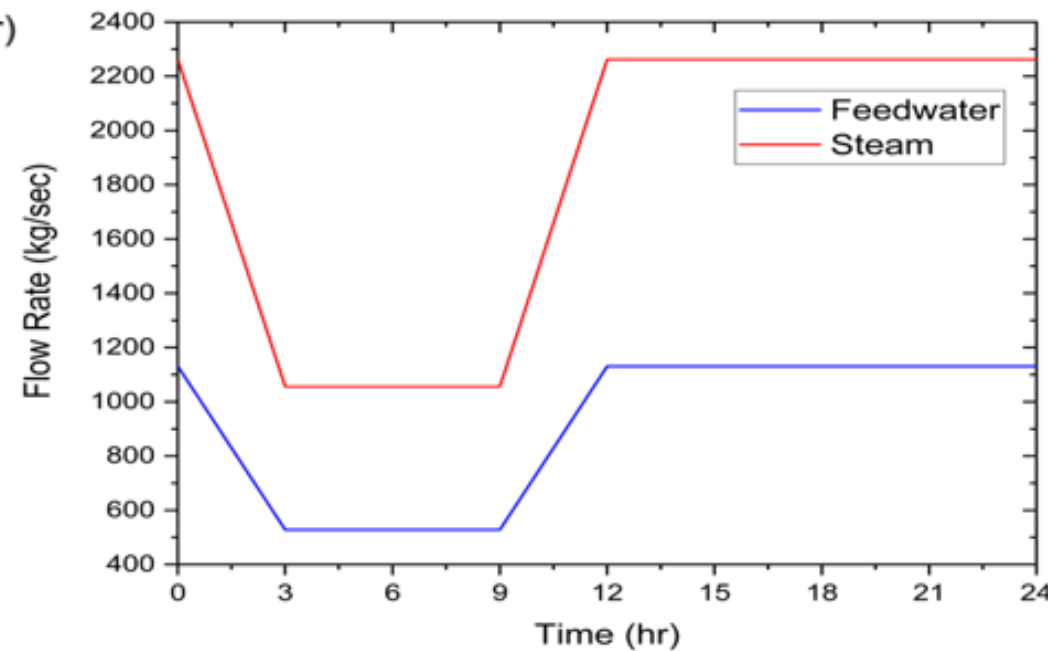
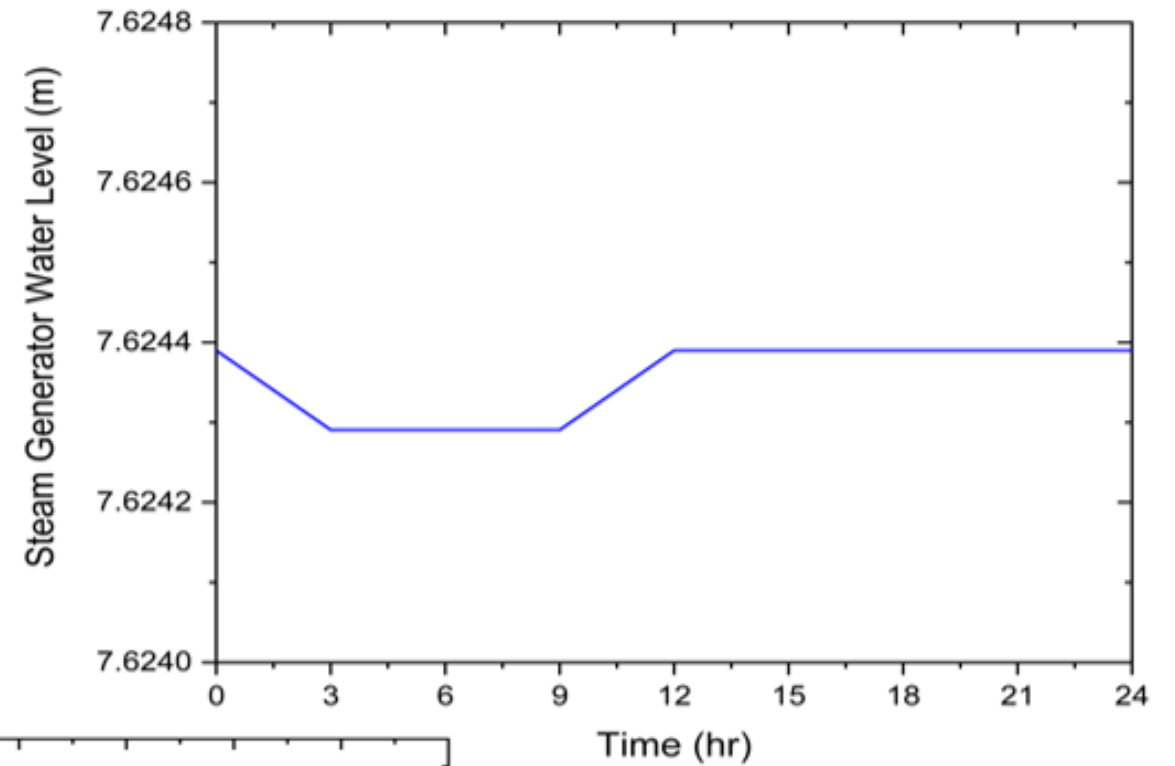
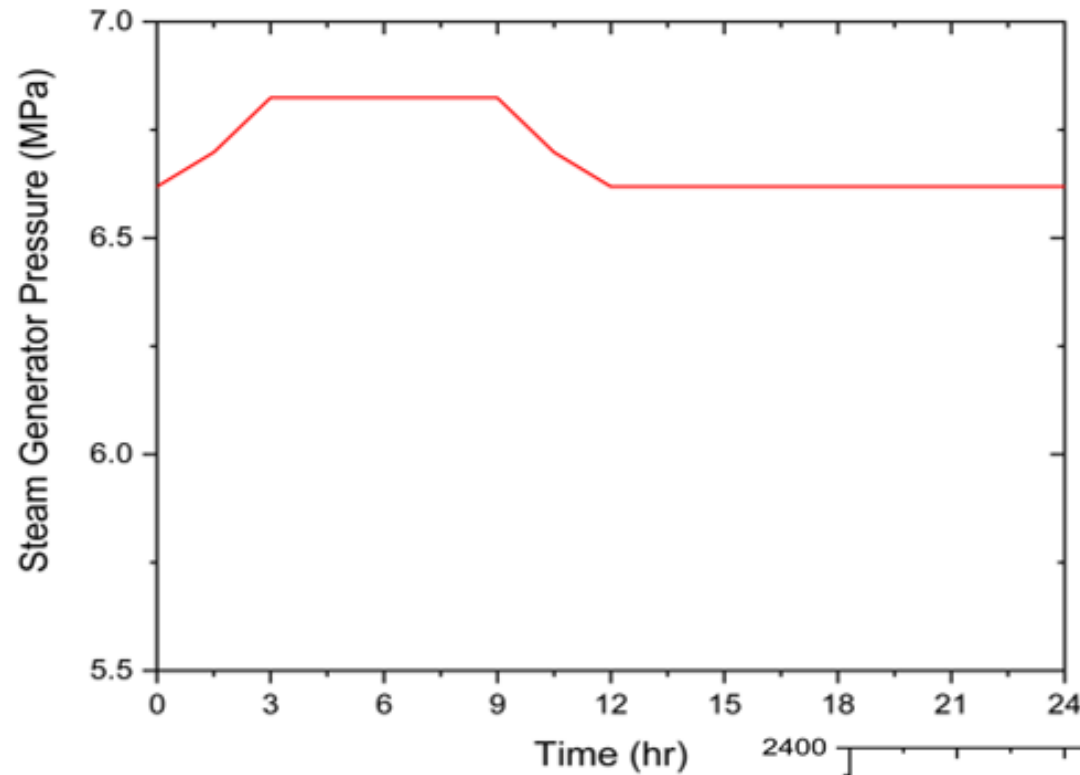
## Case 3: Core Neutronics Results

Parameter		Simulation Result	COLR Limit
3D Pin Peaking Factor (Fq)	100%	1.762	2.43
	50%	2.587	4.86
Axial Offset		-0.146	±0.27

# Case 3: Primary System Results



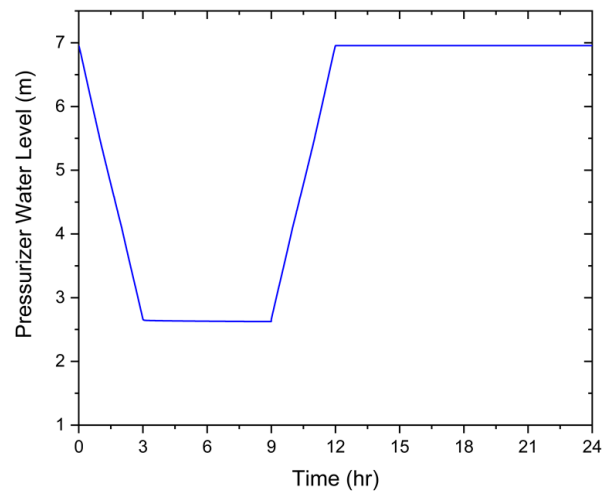
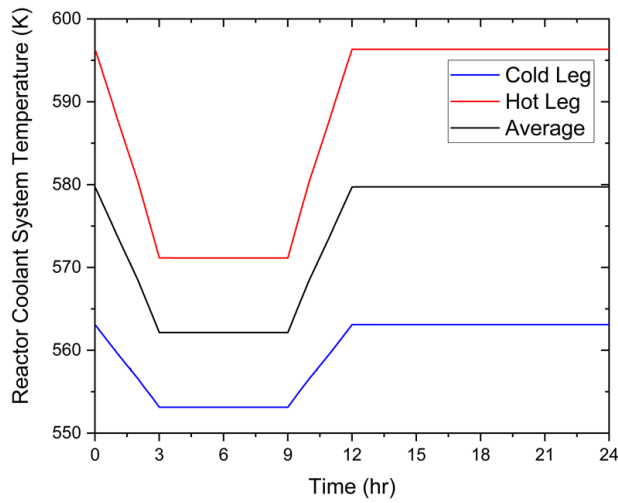
# Case 3: Secondary System Results



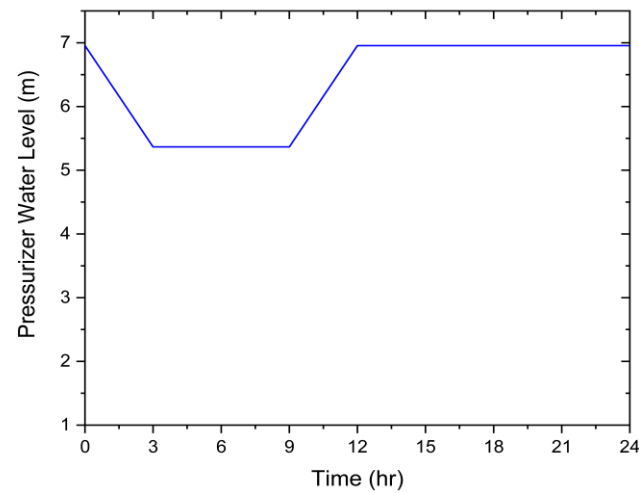
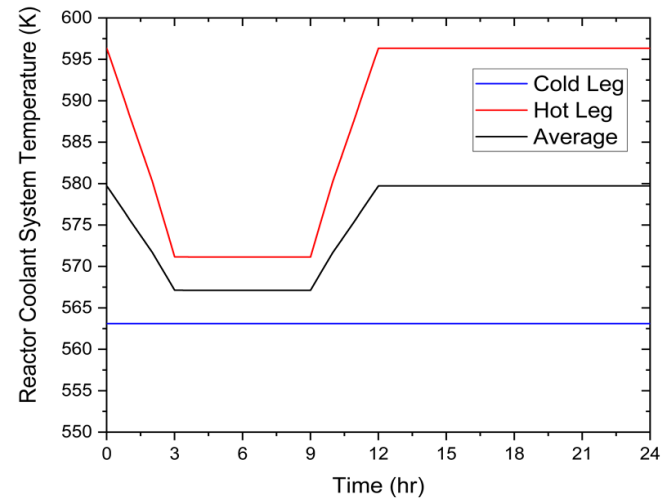


# Case 3: Results Comparison

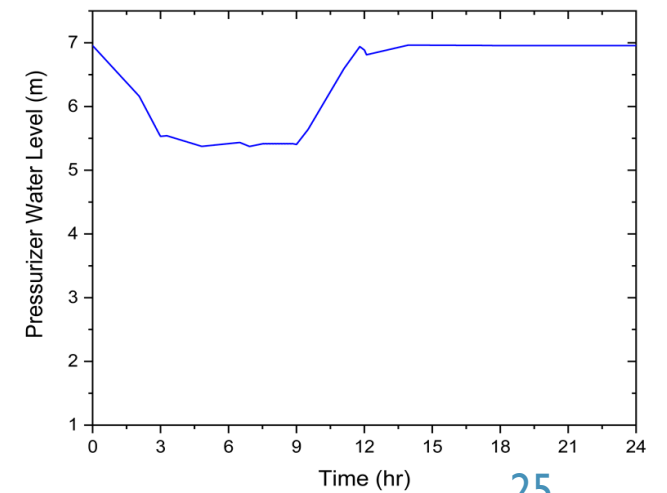
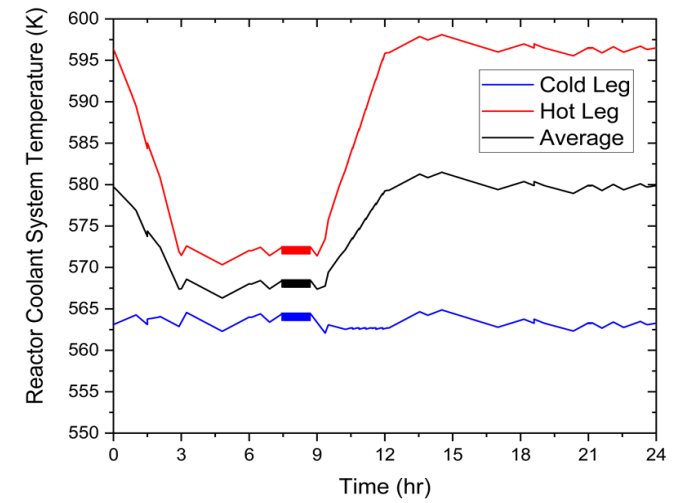
## Case 1



## Case 2



## Case 3



# Conclusions

- Three simulations were performed to analyze APR1400 under LFO for one cycle load using Mode-K.
- Coupled RELAP5/3DKIN simulation (**Case 3**) showed better results compared to (**Case 1**) and (**Case 2**) in term of plant response.
- The main limitation of this work is the **absence** of benchmarking **data** or APR1400 real-plant data for **LFO** to compare with the results from this research.

## Future Work

- The TH model for APR1400 need more **improvements** to implement more **robust control systems** for main feedwater system and turbine control valve.
- For **generalization**, additional work should be performed to analyze the plant response through the **entire cycle** not only beginning of cycle (BOC) as it was performed in this research.
- The **long term goal** of this research is to check the operability of APR1400 under different LFO scenarios with different power change rates at different burnup states in order to obtain the **plant operational map** for load follow operation.

# Thank You!

## Acknowledgment

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