

Thermodynamic study of SCO₂ Recompression Brayton Cycle with Intercooling and Reheating for Light Water Reactor

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Introduction

● Contribution of SCO₂ Cycle to Light Water Reactor (LWR)

- ✓ Reduced turbomachinery and heat exchanger volume maintaining power conversion efficiency
- ✓ high feasibility of dry cooling

● Common idea of modifying power conversion efficiency: intercooling and reheating

- ✓ Intercooling: cooling the SCO₂ after compressor stages to reduce compression work of next stage.
- ✓ Reheating: heating the SCO₂ after turbine stages.

● Research Objective

- ✓ To investigate the effect of intercooling and reheating on power conversion efficiency of SCO₂ cycle with light water reactor.

Parameter classification

● Operating conditions (fixed parameter)

✓ HP turbine inlet pressure	25MPa
✓ HP turbine inlet Temperature	310°C
✓ Main compressor inlet Temperature	32°C
✓ Isentropic efficiency of turbine	0.90
✓ Isentropic efficiency of compressor	0.89
✓ Maximum effectiveness of heat exchanger	0.90

● Optimization parameters

- ✓ Parameters that determine recuperated heat: pressure ratio, mass split ratio
- ✓ Intermediate pressure for intercooling/reheating stage

Analysis model development

● Assumptions for modeling

- ✓ Pressure drop and heat loss terms in all flow paths and heat exchangers are negligible.
- ✓ Each compressor has the same isentropic efficiency.
- ✓ Each turbine has the same isentropic efficiency.
- ✓ All heat exchangers have the same maximum effectiveness regardless of the inlet conditions.

● Software

- ✓ Refprop 9.0v (NIST) : Evaluation of thermodynamic property of SCO₂
- ✓ MATLAB(Mathworks): Programming and calculation

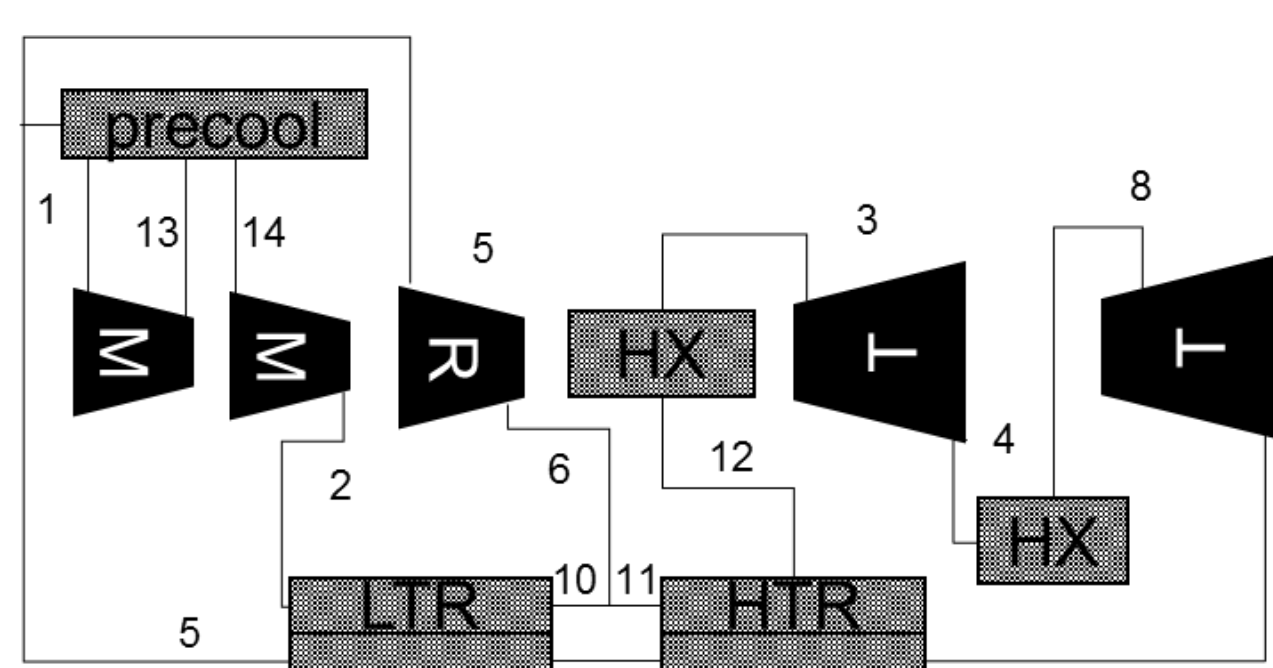
● Mathematical models for components

✓ For Turbines : $h_{outlet} = h_{inlet} - (h_{inlet} - h_{(s_{inlet}, P_{outlet})}) * \eta_{turbine}$

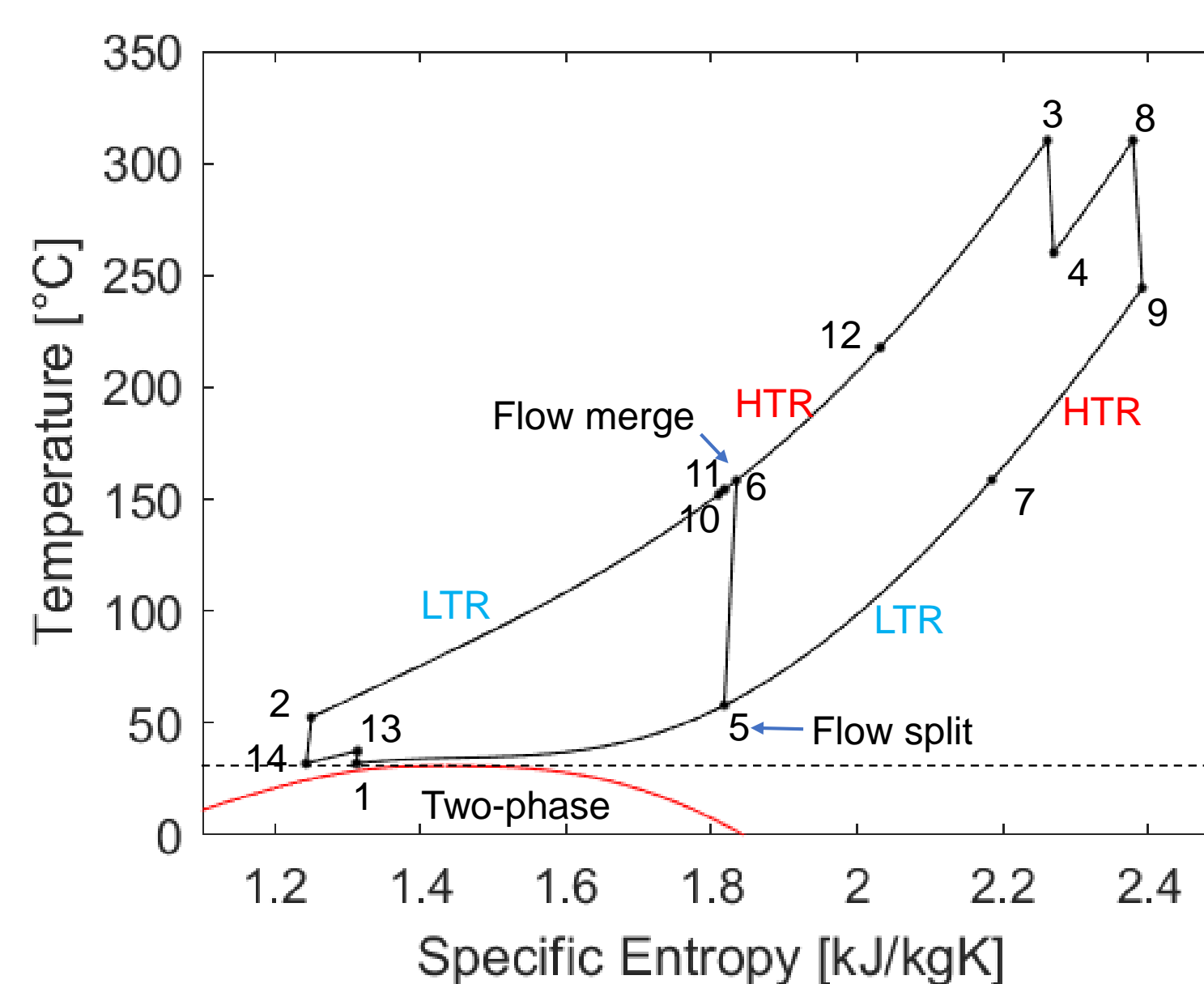
✓ For Compressors : $h_{outlet} = h_{inlet} + \frac{(h_{(s_{inlet}, P_{outlet})} - h_{inlet})}{\eta_{compressor}}$

✓ For heat exchangers : $\Delta h = \epsilon * \min(|h_{in,2} - h(T_{in,1})|, |h_{in,1} - h(T_{in,2})|)$

● Cycle layout and T-s diagram



T Turbine
M Main compressor
R Re-compressor
LTR Low temperature recuperator
HTR High temperature recuperator
HX Heat exchanger



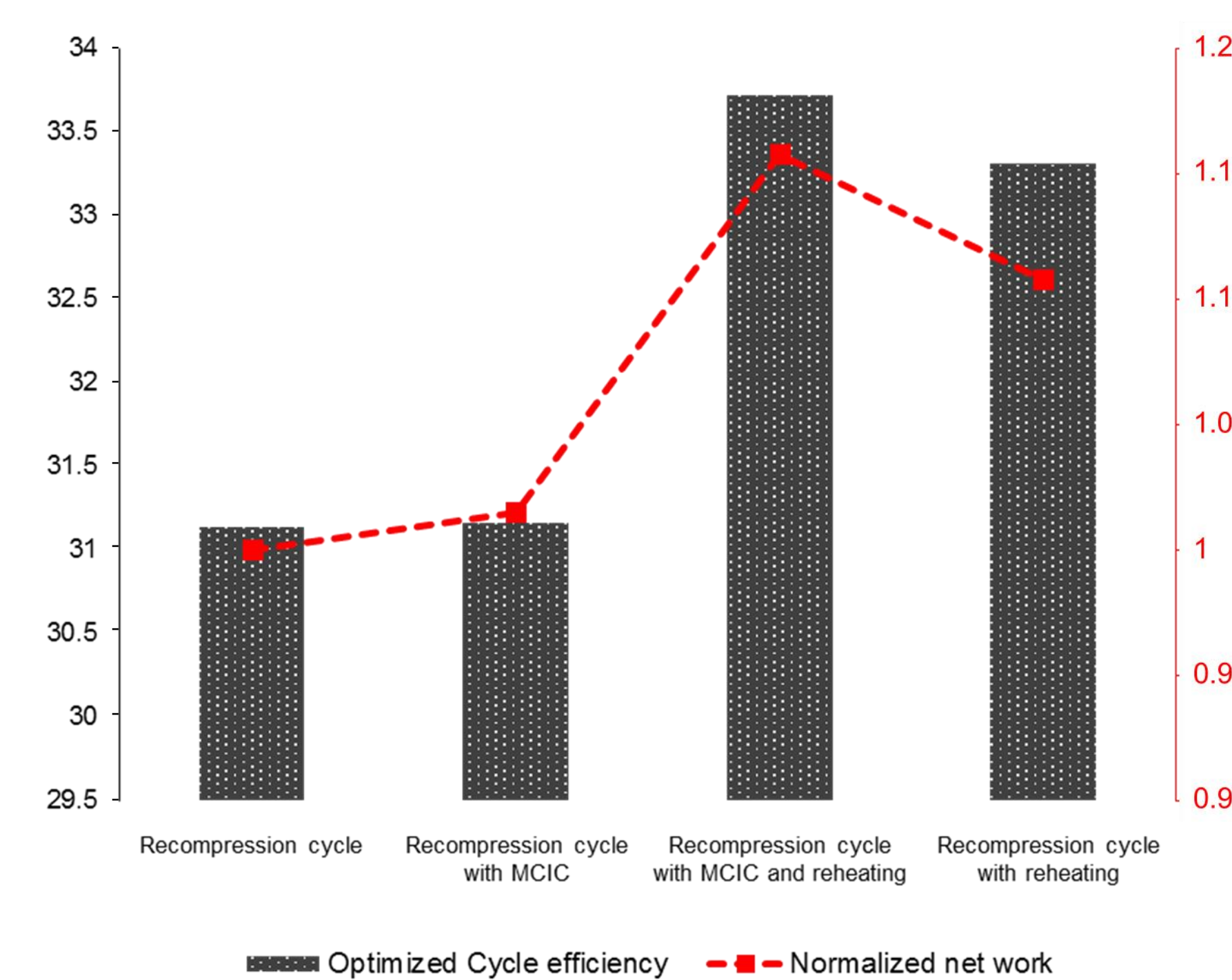
● Model validation

Operating Conditions					Cycle efficiency		Error
T_{min}	T_{max}	P_{max}	Split ratio	P_{max} / P_{min}	Ref. data*	Code	
32°C	550°C	20MPa	0.666	2.64	41.18%	41.92%	1.79%
32°C	550°C	30MPa	0.645	3.86	43.32%	42.41%	2.09%
50°C	550°C	20MPa	0.816	2.40	36.71%	37.10%	1.07%
50°C	550°C	30MPa	0.746	2.80	38.93%	39.81%	0.65%

*J. Sarkar, Souvik Bhattacharyya, Optimization of recompression S-CO₂ power cycle with reheating, Energy Conversion and Management, Volume 50, Issue 8, 2009, Pages 1939-1945

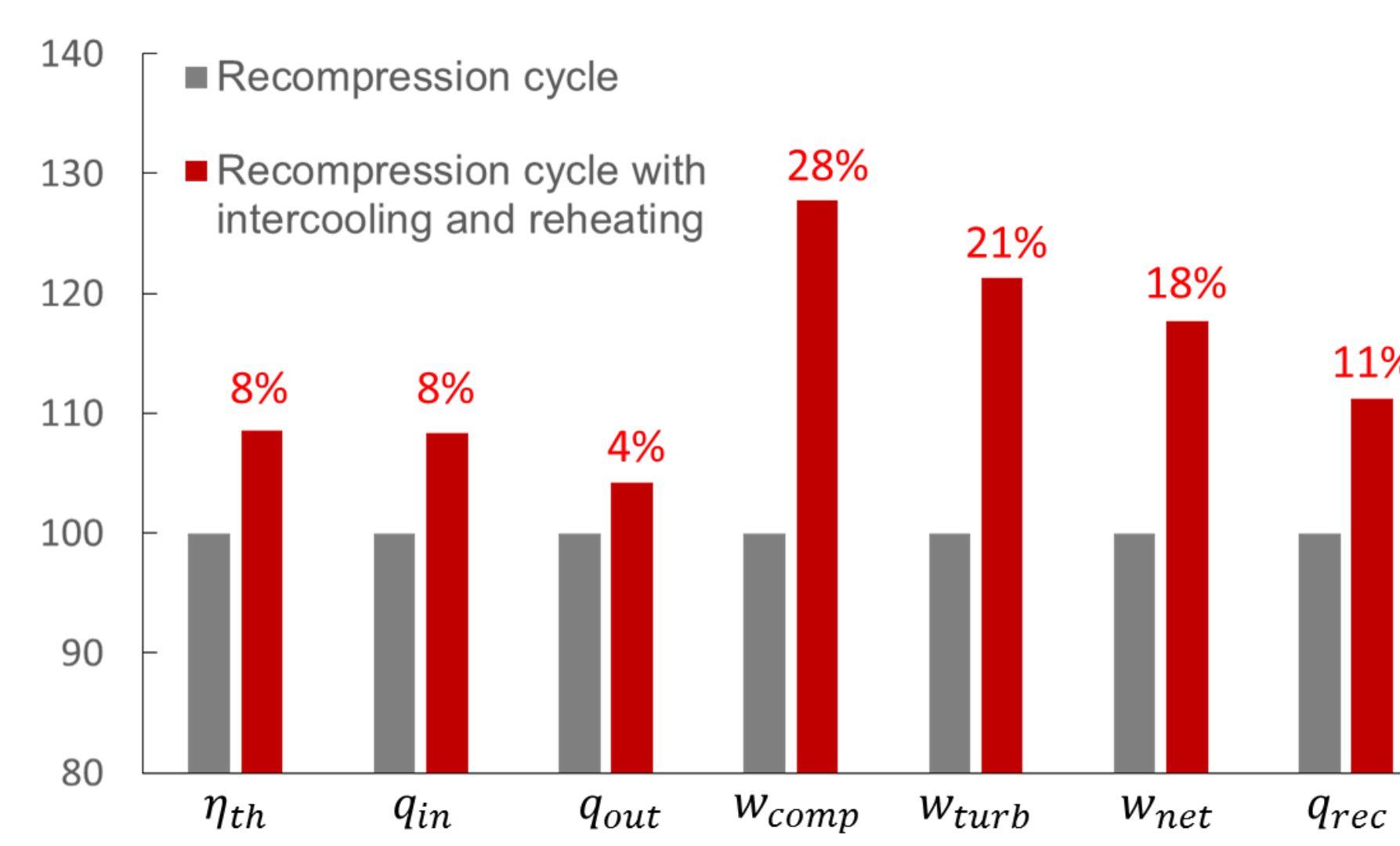
Optimization result

● Optimization result



- ✓ 8% more efficiency at recompression cycle with intercooling and reheating.
- ✓ 7% more efficiency at recompression cycle with reheating.

● Cycle parameter comparison



- ✓ Efficiency increase factor: improved turbine work and recuperated heat.
- ✓ The negative effect of compression work was insignificant to efficiency.

Conclusion

- ✓ **Reheating**, like the typical power cycle, could be effective strategy to improve cycle efficiency.
- ✓ **Intercooling** itself is **not** an efficient strategy due to the relatively low compression work of SCO₂ cycle.
- ✓ Because of the assumptions to maximize the intercooling and reheating effect, the increase in efficiency might be diminished in real situations. **Nevertheless**, this study could **suggest the maximum effect of intercooling and reheating strategies for LWR application.**