

Analysis of the Estimated Isotopic Concentration of PWR Spent Fuel

SCALE4.4 SAS2H [4], HELIOS CASMO 54  
 95 %  
 95 %  
 가  
 U-235 2.8 % / 3.9 %, -2.0 % / 4.1 % 5.0 % /  
 4.5 % , HELIOS CASMO  
 SCALE4.4 가  
 (Δk) 0.05 .

ABSTRACT

Using SCALE4.4 SAS2H, HELIOS and CASMO codes, isotopic inventories in PWR spent fuel have been calculated and compared with the reported experimental data. Correction factors with a 95 % probability at a 95 % confidence level have been determined on the basis of the calculated and measured concentrations of 38 nuclides. Influences of correction factors to the multiplication factor have also been investigated.

The calculated biases and uncertainties of U-235 in PWR spent fuel seem to be 2.8 % / 3.9 %, -2.0 % / 4.1 % and 5.0 % / 4.5 %. In the case of transuranium isotopes and fission products, the results calculated by HELIOS and CASMO codes show a large discrepancy from the reported experimental data in comparison of SAS2H results. In general it is believed that SAS2H is better than HELIOS and CASMO for estimating isotopic inventory in PWR spent fuel. It is revealed that correction factors obtained by codes of interest give rise to the maximum difference of about 0.05 in the multiplication factor.

1.

SCALE(Modular Code System for Performing Standardized Computer Analysis for Licensing Evaluation)[1]

[2-5],

가

가

가

가

가

SCALE4.4 SAS2H (Shielding Analysis Sequence No.2), HELIOS

CASMO

54

2.

가. SCALE4.4 SAS2H

SAS2H

ORIGEN-S

BONAMI-NITWAL\_II-XSDRNPM-COUPLE

[4]

가

1

ORIGEN-S

.238

44

[5].

. HELIOS

[6]

HELIOS

Scandpower

2

, Current-Coupling Collision Probability (CCCP)

(critical spectrum)

B1

31

가

Predictor-Corrector

. HELIOS

ENDF/B-

34 , 89 190

89

. CASMO

[7]

CASMO

2

가

Method)

40 70

10 MeV

70

3.

가

Table 1

7

54

[2-4].

2.453 wt%

3.897 wt%

6.92 GWD/tU

46.6 GWD/tU

10

3936

14x14, 15x15

18x18

ORNL DOE

SCALE4.2 / 27

가 [2-4].

4.

가.

SAS2H, CASMO

HELIOS

Fig. 1-4

Fig. 2

U-235

3 가

CASMO

가 , HELIOS

U-238

U-234 30 GWd/tU

U-236

SAS2H

가

Fig. 5-10

Am-241

Pu-239

U-235

가

CASMO

HELIOS

가

가 30 %

Am-241

CASMO

Fig. 5-10

SAS2H

Fig. 11-14

SAS2H

Nd-148

Cs-137

SAS2H

HELIOS

CASMO

Cs-134

Eu-154

Fig. 2 6

U-235

Pu-239

가

Carlvert 7-9

9

2.453 wt%

가 44.6 GWd/tU

가

U-235 Pu-239

Obrigheim 6 가 Calvert 9  
 U-235 Pu-239 Fig. 15 16 U-235 Pu-239  
 Obrigheim Calvert  
 20 GWd/tU  
 46.5 GWd/tU

Fig. 17  
 (error bar)  $1\sigma$  가  
 Fig. 18 . Am-241, Cm-242 Sm-149 CASMO 가  
 Cs-135 Eu-164  
 HELIOS Ru-106

Obrigheim 6 Fig. 19  
 . Obrigheim  
 . SAS2H XSDRNPM  
 가 HELIOS CASMO  
 가 . HELIOS CASMO  
 , SAS2H 5 %

5.

가. [8-10]  $\bar{X}$  가 s  
 ( ) 95 % 95 %  
 [5,6].

$$T_{95/95} = C' \quad (1)$$
 (1)  $T_{95/95}$  95 % 95 % (Tolerance Limit Factor)  
 [7].  $M'$   $C'$

(1) ,  
 95/95  
 38 Table

[1] Fig. 20 . Fig. 20

( $\Delta k$ ) 0.05

## 6.

SCALE4.4 SAS2H, HELIOS CASMO 가  
 , SAS2H 가  
 . HELIOS CASMO  
 가 ,  
 가

SF

- [1] U.S. Nuclear Regulatory Commission, "SCALE: A Modular Code System for Performing Standardized Computer Analyses for Licensing Evaluation," NUREG/CR-0200, Rev.6 (ORNL/NUREG/CSD-2/R6), Vols. 1, 2, and 3, Oak Ridge National Laboratory (1998).
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- [3] M. D. Dehart and O. W. Hermann, "An Extension of the Validation of SCALE (SAS2H) Isotopic Predictions for PWR Spent Fuel," ORNL/TM-13317, Oak Ridge National Laboratory (1996).
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- [6] Aldo Ferri, "DRAFT: Users Manual HEBE, " (1994).
- [7] M. Edenius, B.H.Forsen, "CASMO-3, A Fuel Assembly Burnup Program User's Manual," STUDSVIK/NFA-89/3, Studsvik of America(1991).
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- [9] Robert E. Odeh and D. B. Owen, Table for Normal Tolerance Limits, Sampling Plans, and Screening, Marcel Dekker, Inc., New York (1980).
- [10] S. G. Ro, "Development of Advanced Spent Fuel Management Process : Criticality Safety Analysis for Integrated Mockup and Metallized Spent Fuel Storage," KAERI/TR-1250/99, Korea Atomic Energy Research Institute (1999).

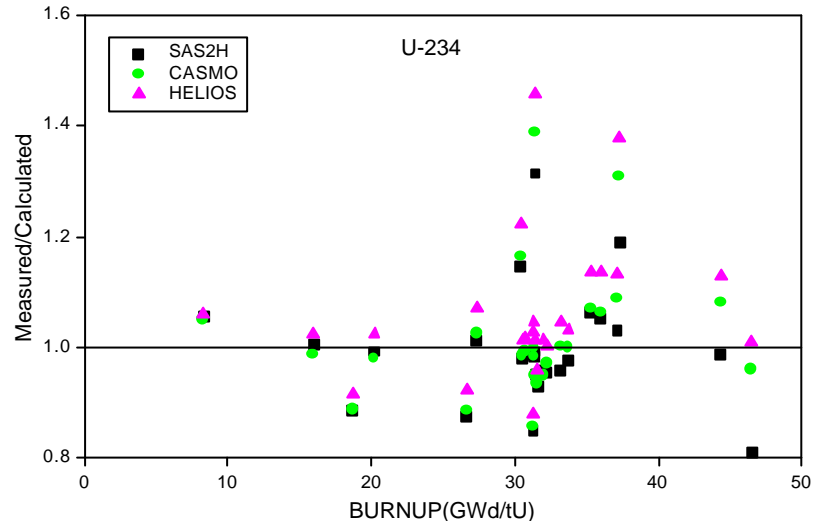


Fig. 1. Measured to Calculated ratio of U-234 Concentrations with Burnup.

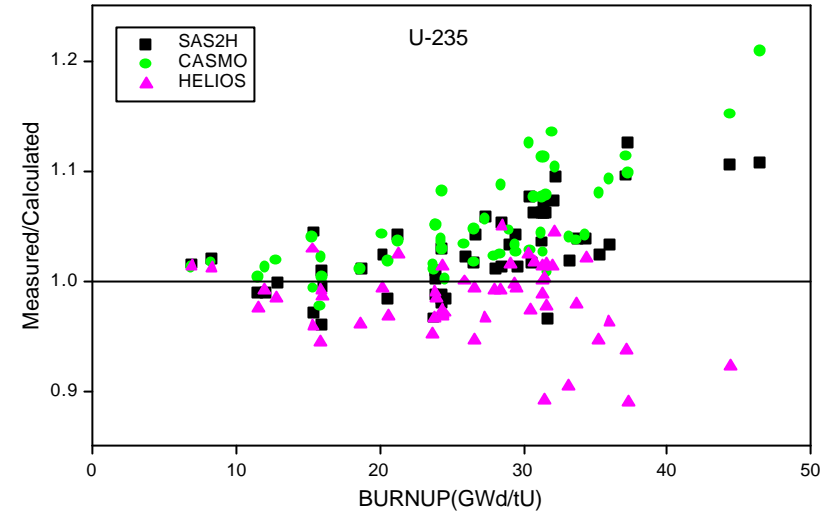


Fig. 2. Measured to Calculated ratio of U-235 Concentrations with Burnup.

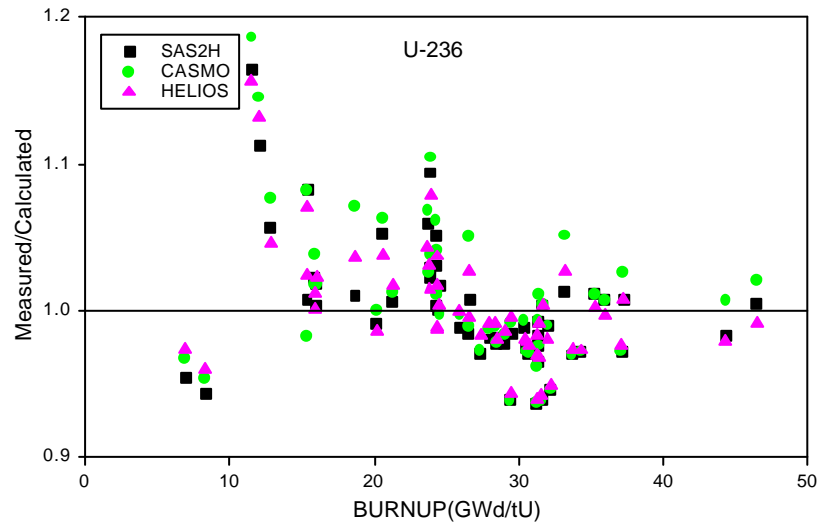


Fig. 3. Measured to Calculated ratio of U-236 Concentrations with Burnup.

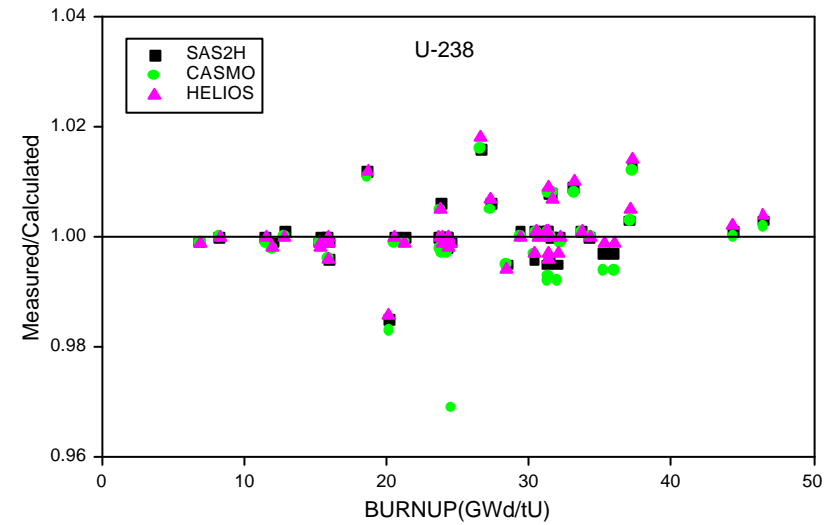


Fig. 4. Measured to Calculated ratio of U-238 Concentrations with Burnup.

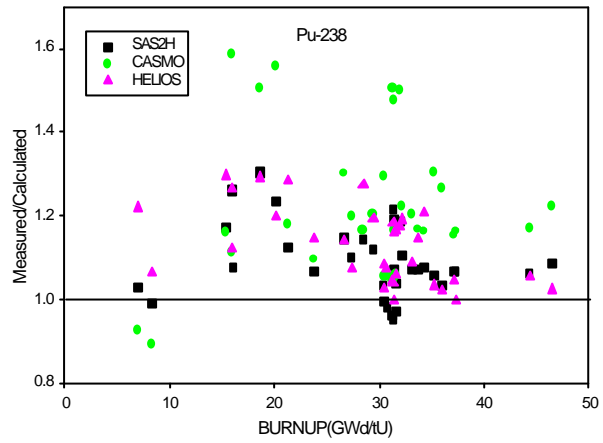


Fig. 5. Measured to Calculated ratio of Pu-238 Concentrations with Burnup.

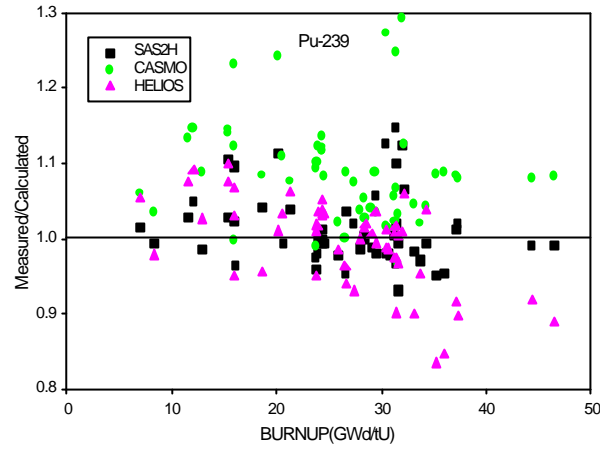


Fig. 6. Measured to Calculated ratio of Pu-239 Concentrations with Burnup.

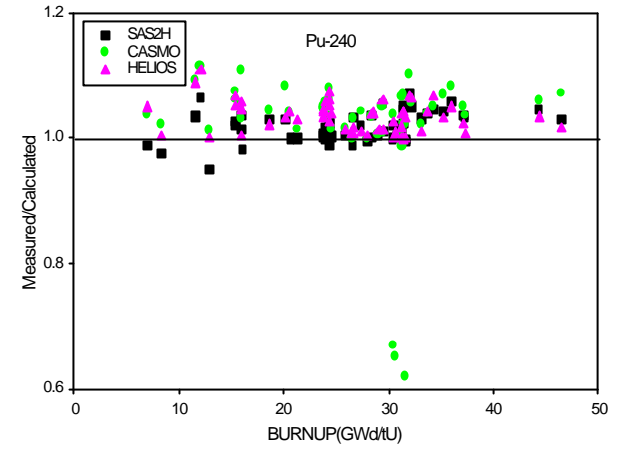


Fig. 7. Measured to Calculated ratio of Pu-240 Concentrations with Burnup.

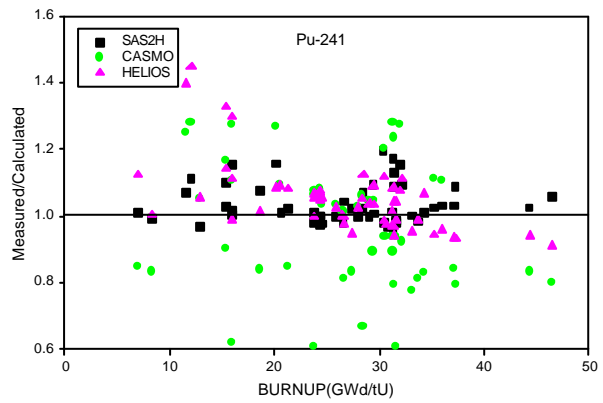


Fig. 8. Measured to Calculated ratio of Pu-241 Concentrations with Burnup.

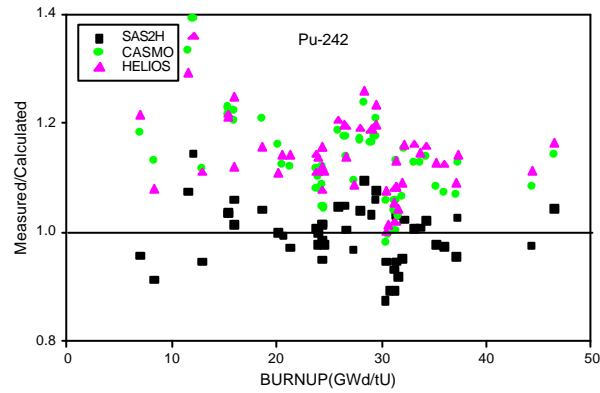


Fig. 9. Measured to Calculated ratio of Pu-242 Concentrations with Burnup.

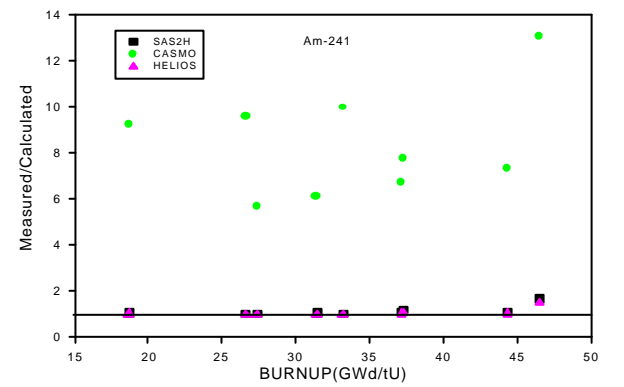


Fig. 10. Measured to Calculated ratio of Am-241 Concentrations with Burnup.

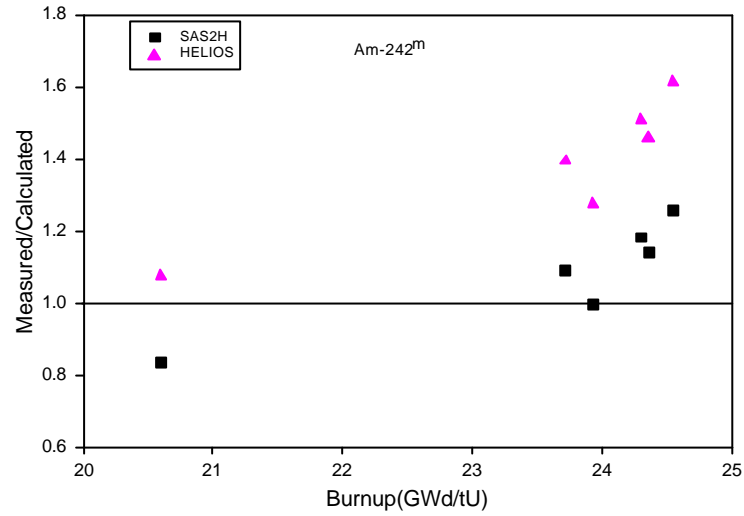


Fig. 11. Measured to Calculated ratio of Am-242<sup>m</sup> Concentrations with Burnup.

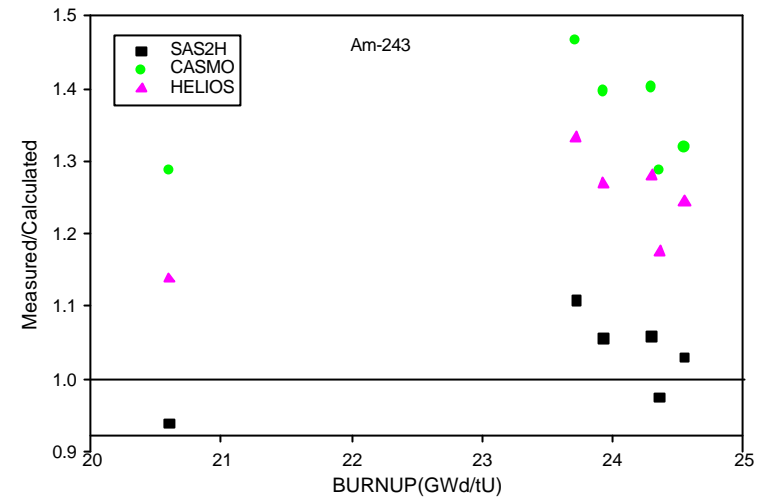


Fig. 12. Measured to Calculated ratio of Am-243 Concentrations with Burnup.

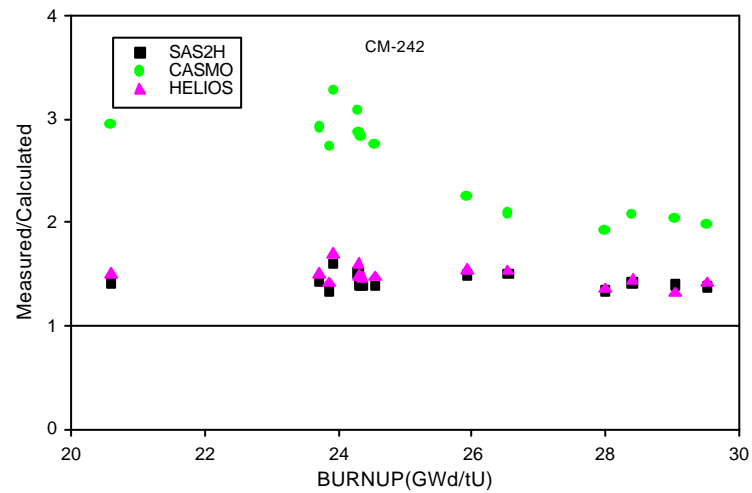


Fig. 13. Measured to Calculated ratio of Cm-242 Concentrations with Burnup.

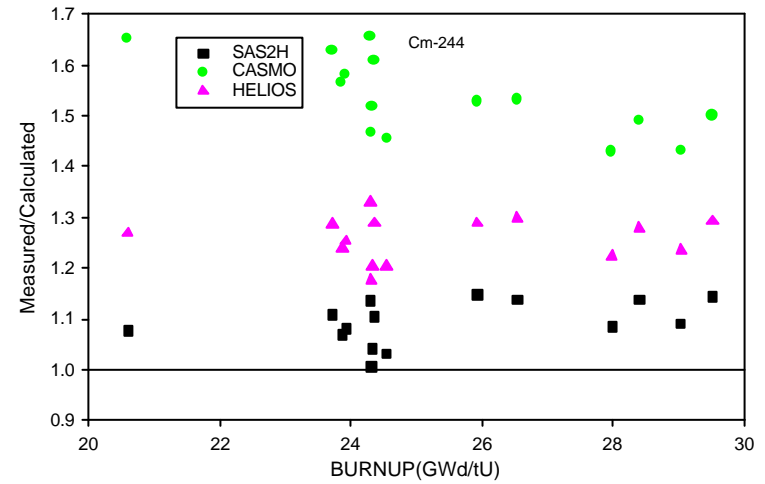


Fig. 14. Measured to Calculated ratio of Cm-244 Concentrations with Burnup.



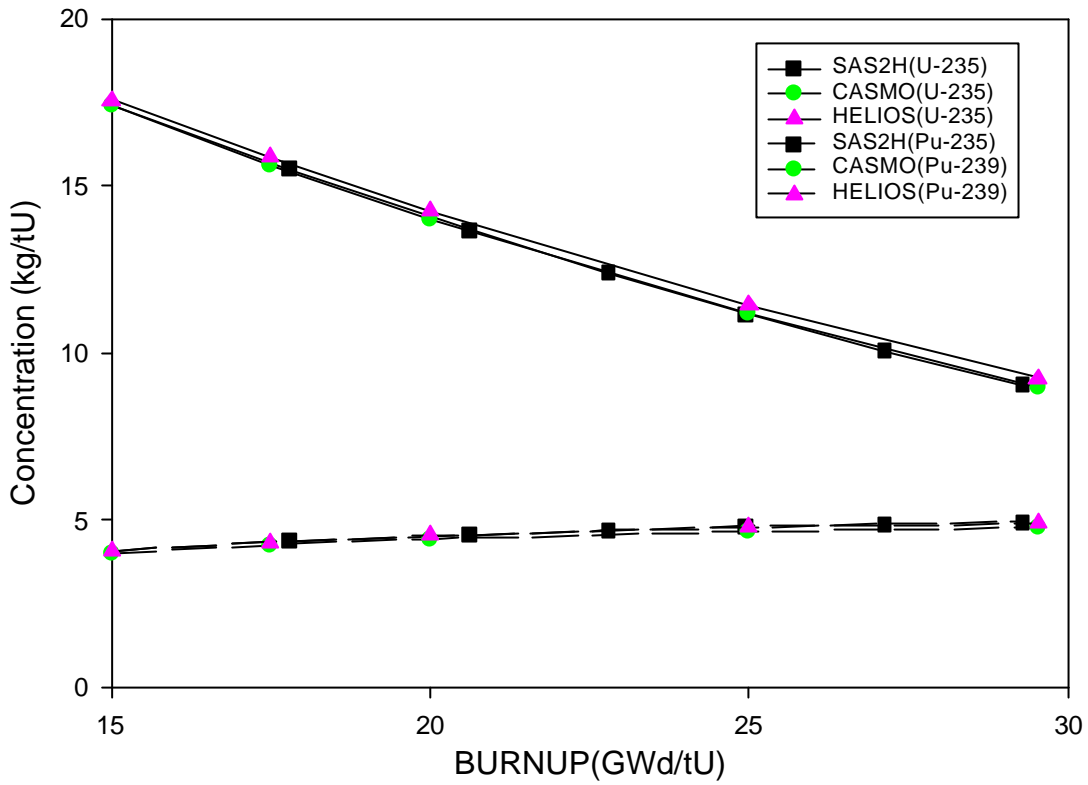


Fig. 15. Concentrations of U-235 and Pu-239 vs Burnup for Obregheim 6<sup>th</sup> Fuel.

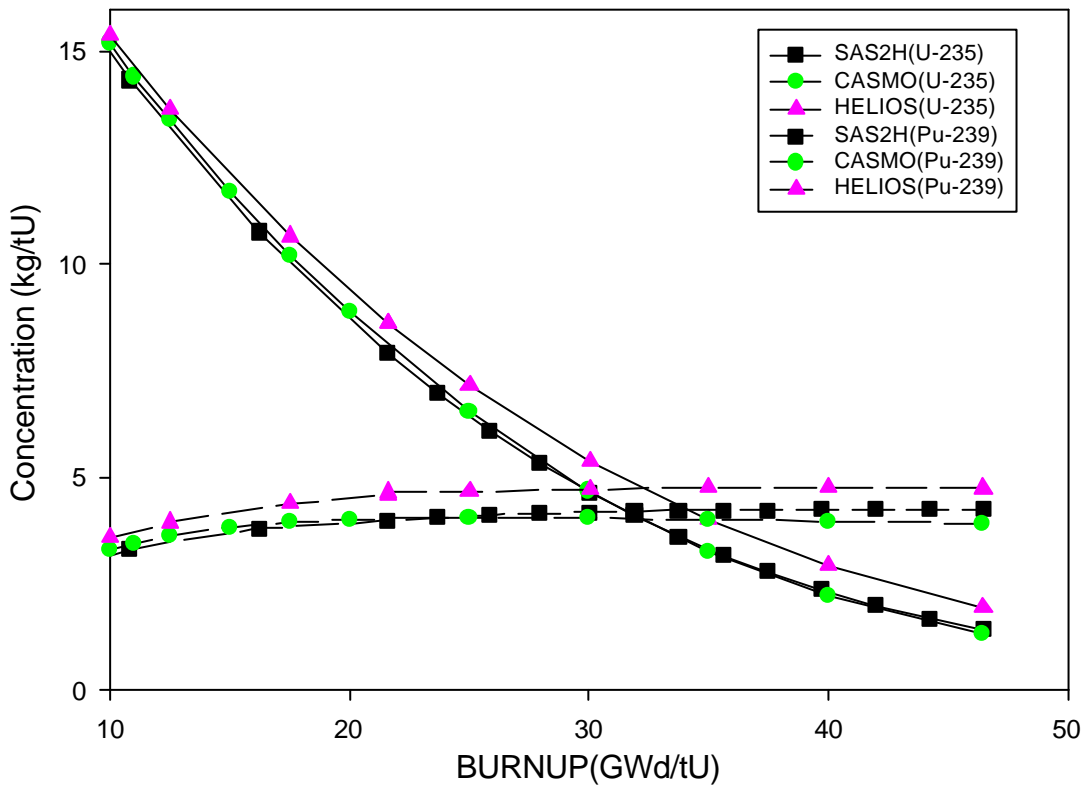


Fig. 16. Concentrations of U-235 and Pu-239 vs Burnup for Calvert 9<sup>th</sup> Fuel.

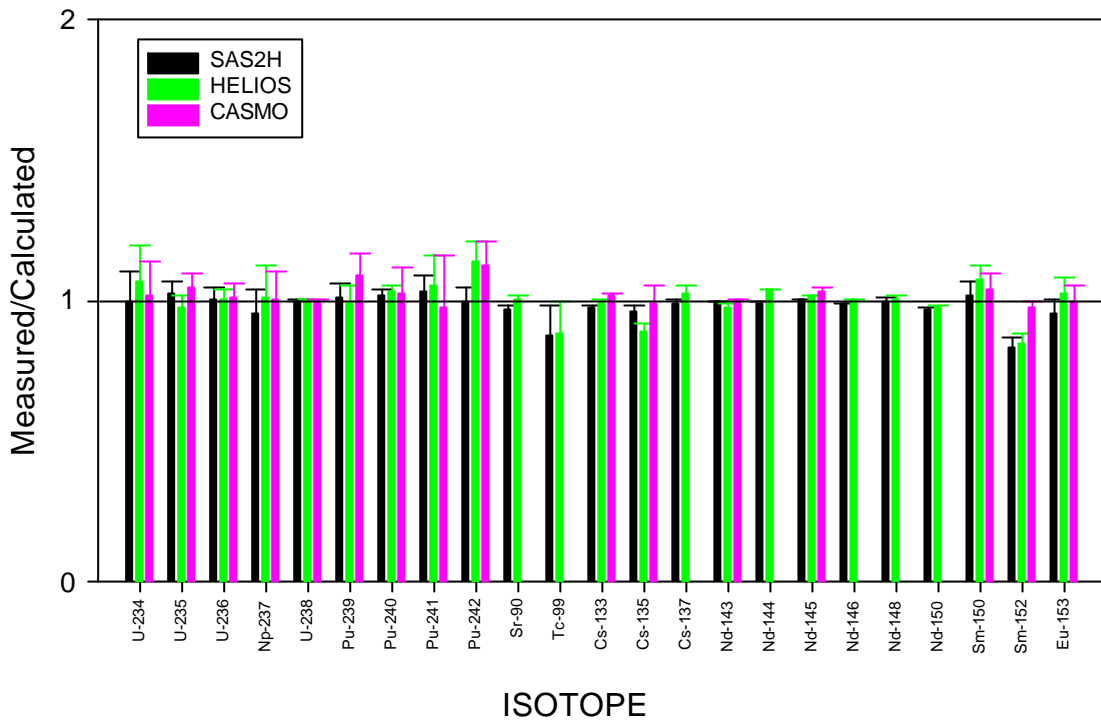


Fig. 17. Comparison of Average Ratios (M/C) Obtained with SAS2H, HELIOS and CASMO.

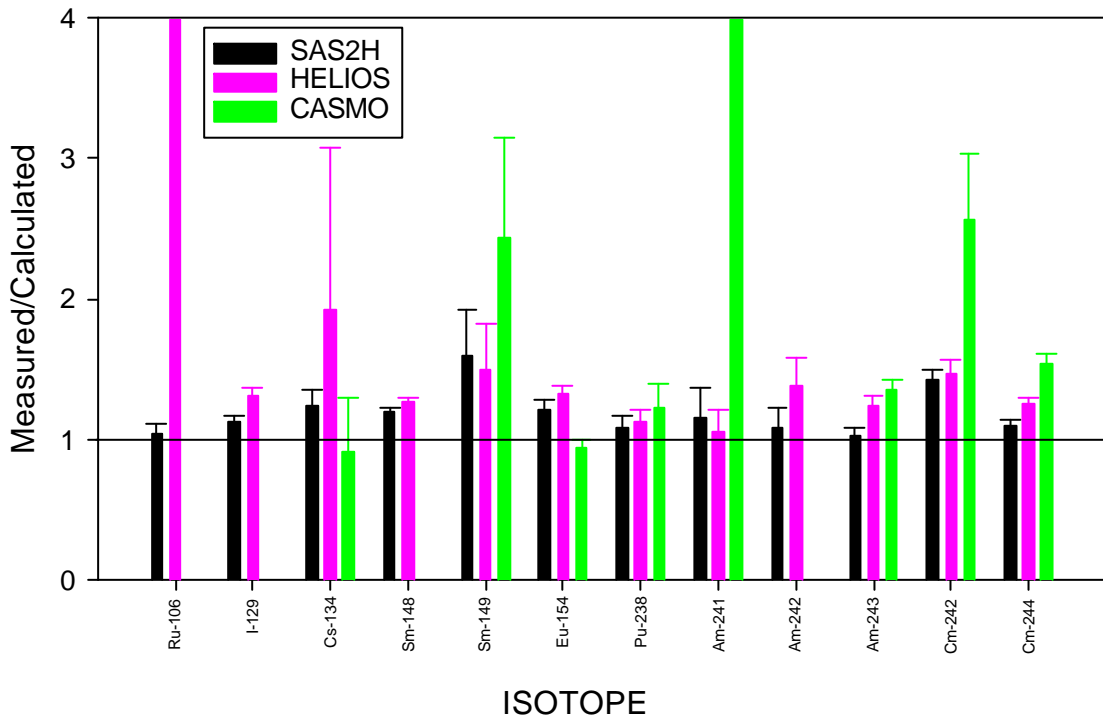


Fig. 18. Comparison of Average Ratios (M/C) Obtained with SAS2H, HELIOS and CASMO.

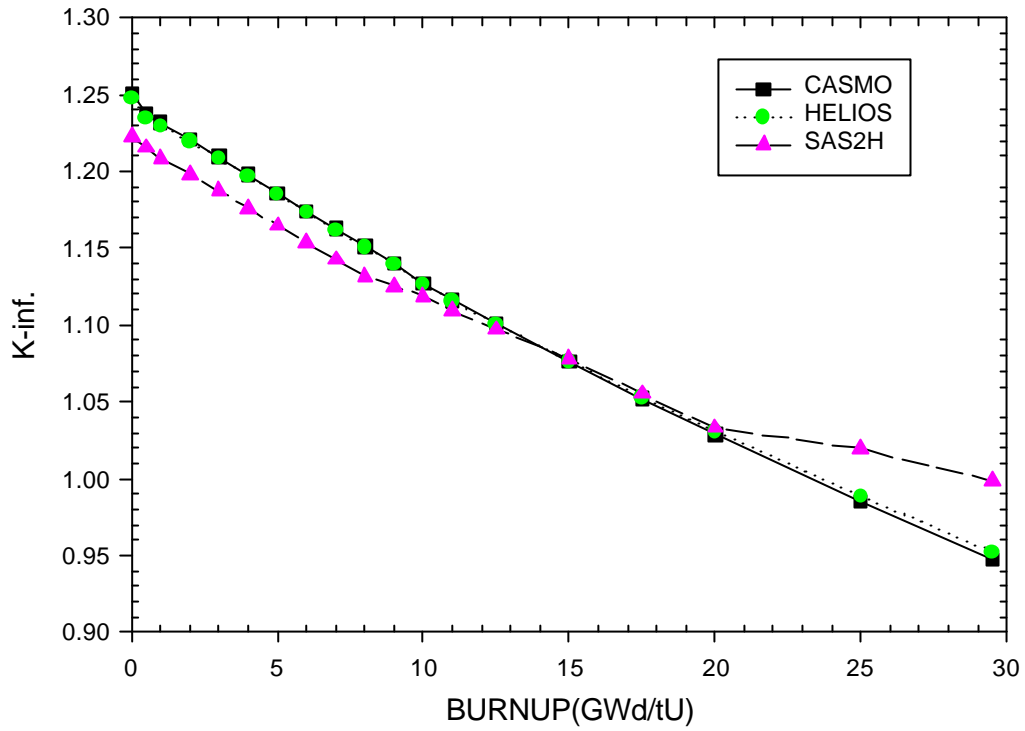


Fig. 19. K-infinite vs. Burnup for Using CASMO, HELIOS and SAS2H.

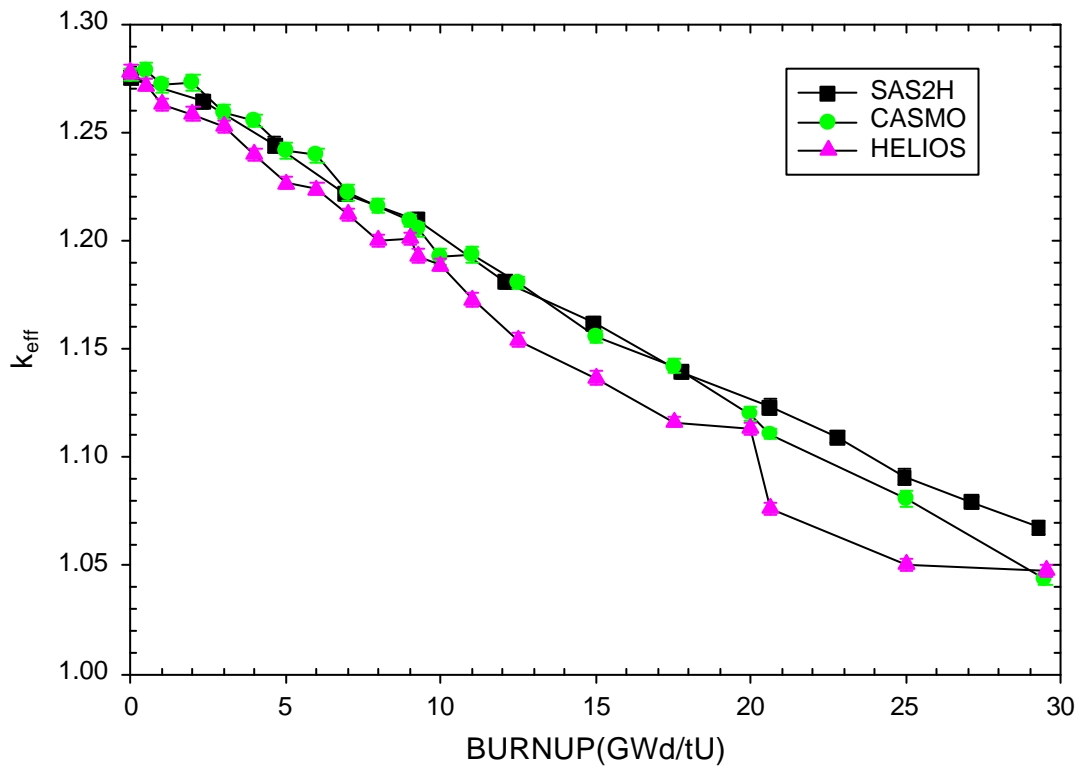


Fig. 20.  $K_{\text{eff}}$  vs. Burnup with Consideration of Correction Factors Obtained from CASMO, HELIOS and SAS2H.



Table 1. Nuclear Power Plants & Experimental Conditions

Plant											Experiment						
Name (Location)	Reactor			Assembly			Rod				Institute	Nuclear Parameter				Experimental Method	
	Core Size (cm)	Power (MWe)	Assy. No.	Pitch (cm)	Rod No.	Lattice Array	Pitch (cm)	Pellet Density (g/cm <sup>3</sup> )	Pellet Dia. (cm)	Active Fuel Length (cm)		Enrich. (U-235 wt%)	Burnup (GWd / tU)	Cooling Time (d)	Irradiation History	Burnup	Inventory
Yankee Rowe (U.S.A)	190.75		76	19.46	305	18 x 18	1.072	10.18	0.747	230.05	WEC	3.400	15.95 ~35.97	281.5 ~717.0		HE* Method Nd-148	Mass Spectrometry Alpha Spectrographic Radiochemical Analyses
Mihama-3 (JAPAN)	304	826	157	21.50	204	15 x 15	1.430	9.996	0.929	365.76		3.203 ~3.210	6.92 ~34.32	1825	1975.2 ~1982.3	Nd-148	Mass Spectrometry $\alpha, \gamma$ Spectrometry
Trino Vercellese (ITALY)	249	260	120 /112	20.0	221	15 x 15	1.303	10.353	0.890	264.1	ISPRA Karlsruhe	3.897 ~3.13	11.53 ~24.55	10	1964.10~1967.4	Nd-148 Cs-137	Mass Spectrometry Alpha Spectrometry
Calvert Cliffs (U.S.A)		2560t/h	217	20.78	160 ~176	14 x 14	1.4732	10.036 ~10.045	0.9563 ~0.9639	347.22	PNL*	2.453 ~3.038	18.68 ~46.46	1870 ~2447	1977.3.22 ~1982.4.17	Nd-148 Cs-137	Alpha, Beta, Gamma Scan
Turkey Point 3 (U.S.A)				21.50	204	15 x 15	1.430	10.235	0.9296	365.8	HEDL* & BCL*	2.556	30.51 ~31.56	927	1972.1.12 ~1975.11.25	Nd-148	ASTM E-267, ASTM E-321
H. B. Robinson (U.S.A)	304	700	157	21.50	204	15 x 15	1.430	9.944	0.9294	365.8	HEDL*	2.56	16.02 ~31.66	3936 ~3631	1971.3~1974.5.6	Cs-137	ASTM E-321
Obrigheim (GERMANY)	250	350	121	20.12	180	14 x 14	1.430	9.742	0.925	295.6	ISPRA Karlsruhe	3.13	25.93 ~29.52	10	1970.9.30 ~1974.8.16	Nd-148 Cs-137	Mass Spectrometry

\*WEC : Westinghouse Electric Corporation.

\*HEDL : Hanford Engineering Development Laboratory.

\*PNL : Pacific Northwest Laboratory.

\*BCL : Battelle Columbus Laboratory.

\*HE : Heavy Element(Pu/U)



Table 2. Correction Factors of 38 Nuclides for Using SAS2H, HELIOS and CASMO codes

Nuclide	SCALE4.4 SAS2H, 44G			HELIOS, 89G			CASMO, 70G		
	(M/C) <sub>avg</sub>	Std. Dev.	Correction Factor	(M/C) <sub>avg</sub>	Std. Dev.	Correction Factor	(M/C) <sub>avg</sub>	Std. Dev.	Correction Factor
U-234	0.99778	0.10601	0.75481	1.06690	0.13093	0.76682	1.02288	0.12015	0.74749
U-235	1.02846	0.03913	1.10851	0.97995	0.04072	1.06326	1.04974	0.04484	1.14149
U-236	1.00246	0.04358	0.91329	1.00304	0.04069	0.91979	1.01066	0.04931	0.90977
Np-237	0.95236	0.08802	0.71726	1.00913	0.11568	0.70015	1.00533	0.09741	0.74515
U-238	1.00072	0.00513	0.99008	1.00095	0.00524	0.99008	0.99909	0.00712	0.98431
Pu-238	1.09015	0.08629	0.90238	1.12851	0.09194	0.92844	1.22628	0.17397	0.84215
Pu-239	1.01272	0.04894	1.11286	0.99286	0.05963	1.11486	1.09220	0.07552	1.24671
Pu-240	1.01887	0.02436	0.96904	1.03283	0.02508	0.98151	1.02370	0.09664	0.82598
Pu-241	1.03323	0.05889	1.15372	1.05356	0.10743	1.27335	0.98002	0.18427	1.35961
Am-241	1.16151	0.20250	0.54773	1.05561	0.16380	0.55914	8.38359	2.32675	1.33121
Pu-242	0.99612	0.05496	0.88262	1.14034	0.07002	0.99575	1.12920	0.07936	0.96532
Am-242	1.08370	0.14982	0.52818	1.38663	0.19028	0.68107	0.0000	0.0000	0.0000
Cm-242	1.42360	0.07144	1.24027	1.47473	0.09233	1.23782	2.56994	0.45922	1.39157
Am-243	1.02750	0.06162	0.79902	1.23945	0.07136	0.97483	1.35952	0.07324	1.08795
Cm-244	1.09259	0.04348	0.98101	1.25766	0.04287	1.14767	1.53626	0.07644	1.34011
Se-79	0.88428	0.08704	0.62046	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Sr-90	0.97227	0.01161	0.93707	1.00681	0.01557	0.95961	0.0000	0.0000	0.0000
Tc-99	0.87835	0.10723	0.59193	0.88501	0.11406	0.58036	0.0000	0.0000	0.0000
Ru-106	1.04412	0.06300	0.72006	8.49378	0.51572	5.84092	0.0000	0.0000	0.0000
Sn-126	0.30945	0.04581	0.13960	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
I-129	1.12430	0.05331	0.71617	1.30620	0.06218	0.83014	0.0000	0.0000	0.0000
Cs-133	0.97647	0.00770	0.91750	0.99107	0.01223	0.89746	1.02263	0.00321	0.99803
Cs-134	1.23604	0.11938	0.93472	1.92286	1.15700	0.00000	0.91177	0.39256	0.00000
Cs-135	0.96238	0.01994	0.90195	0.89121	0.02867	0.80432	0.99374	0.05807	0.81774
Cs-137	0.98815	0.01399	0.95632	1.03017	0.02443	0.97459	0.0000	0.0000	0.0000
Nd-143	0.99803	0.00339	0.97204	0.97773	0.01368	0.87300	1.00420	0.00424	0.97171
Ce-144	1.02245	0.03024	0.86688	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
Nd-144	0.99323	0.00318	0.96890	1.03843	0.00319	1.01398	0.0000	0.0000	0.0000
Nd-145	1.00317	0.00336	0.97744	1.02117	0.00150	1.00967	1.03660	0.01000	0.96007
Nd-146	0.98823	0.00110	0.97980	1.00693	0.00142	0.99607	0.0000	0.0000	0.0000
Nd-148	1.00046	0.01323	0.96707	1.00367	0.01520	0.96530	0.0000	0.0000	0.0000
Sm-148	1.20280	0.02832	0.98602	1.26720	0.03120	1.02832	0.0000	0.0000	0.0000
Sm-149	1.60273	0.31903	0.00000	1.50403	0.32428	0.00000	2.44103	0.70520	0.00000
Nd-150	0.96757	0.00897	0.89891	0.97593	0.00776	0.91653	0.0000	0.0000	0.0000
Sm-150	1.01693	0.04920	0.64024	1.07433	0.05226	0.67420	1.04443	0.05031	0.65924
Sm-152	0.83300	0.03537	0.56222	0.84963	0.03230	0.60231	0.97363	0.02567	0.77709
Eu-153	0.95433	0.05067	0.56639	1.03003	0.05115	0.63845	1.00027	0.05288	0.59540
Eu-154	1.21841	0.05986	1.03699	1.32350	0.06366	1.13056	0.94747	0.04729	0.80415