

(IAT)

Development of Prediction Method for Interfacial Area Concentration by Using Two-Group Transport Equations

150

9 56-1

Two-fluid

가

IAC

가

IAC

Abstract

Interfacial area concentration is one of important parameters in the constitutive relations relating to the interfacial transfer terms in the two-fluid model. Recently, studies of the mechanistic modeling for the interfacial area concentration (IAC) are being performed using multi-group transport equations by some investigators. In this study, one-dimensional model by using two-group interfacial area transport equations has been developed based on the previous works. For the one-group flow conditions where only small bubbles exist in the flow, the interfacial area transport equation predicts the experimental data well. For the two-group flow conditions where the cap/slug bubbles flow with many small bubbles, the two-group interfacial area transport equations could predict the trends of IAC and Sauter mean diameter although somewhat deviations with the experiment remain.

1.

Two-fluid

Two-Fluid

가

가

가

Bifurcation

(Fully Developed)
가

가

가

Systematic

가

가
Coalescence

IAC

Breakup,

IAC
Flow Regime

Map

가

IAC

가

가

가

Flow Regime

Transition

가

Coalescence

Breakup

Hibiki Ishii(2000)가

Hibiki Ishii(2000)가

1

2.

(IAT)

t
가

x

, dx

V

V+dV

, $f(x, V, t)$

$$\frac{\partial f(\vec{x}, V, t)}{\partial t} + \nabla \cdot (f(\vec{x}, V, t) \mathbf{v}_p) = \sum_j s_j(\vec{x}, V, t) + s_{ph}(\vec{x}, V, t) \quad (1)$$

$\mathbf{v}_p(\vec{x}, V, t)$

\mathbf{V}

$\mathbf{V}+d\mathbf{V}$

가

$s_j(\vec{x}, V, t)$

Breakup Coalescence

가

, s_1 s_2

\mathbf{V} 가

Breakup

s_3 s_4

\mathbf{V} 가

Coalescence

Kocamustafaogullari et al(1995)

$s_{ph}(x, V, t)$

\mathbf{V} $\mathbf{V}+d\mathbf{V}$

가

가

$$s_{ph}(\vec{x}, V, t) = -\partial / \partial t (f dV / dt)$$

s_{ph}

가

Kocamustafaogullari et al(1983)

가

4

1

/

2

Cap/

가

$$\frac{\partial \alpha_1}{\partial t} + \nabla \cdot (\alpha_1 \mathbf{v}_{g1}) = \frac{1}{\psi_1} \left(\frac{\alpha_1}{a_{i1}} \right)^3 (S'_{12B} + S_{12C}) - \frac{\alpha_1}{P} \left(\frac{\partial P}{\partial t} + \mathbf{v}_{g1} \cdot \nabla P \right) \quad (2)$$

$$\frac{\partial \alpha_1}{\partial t} + \nabla \cdot (\alpha_1 \mathbf{v}_{g1}) = -\frac{1}{\psi_1} \left(\frac{\alpha_1}{a_{i1}} \right)^3 (S'_{12B} + S_{12C}) - \frac{\alpha_1}{P} \left(\frac{\partial P}{\partial t} + \mathbf{v}_{g1} \cdot \nabla P \right) \quad (3)$$

(2), (3)

Breakup

Coalescence

(4)

가

$$n_k = \frac{\alpha_k}{V_{b,k}} = \psi_k \left(\frac{a_{i,k}^3}{\alpha_k^2} \right) \quad (4)$$

$$\frac{\partial a_{i1}}{\partial t} + \nabla \cdot (a_{i1} \mathbf{v}_{i1}) = \left(\frac{\alpha_1^2}{3\psi_1 a_{i1}^2} \right) \left[\sum_j (S_{1j} + S_{12j}) + S_{ph1} - S_{ph21} \right] + \left(\frac{2a_1}{3\alpha_1} \right) \left[\frac{\partial \alpha_1}{\partial t} + \nabla \cdot (\alpha_1 \mathbf{v}_{g1}) \right] \quad (5)$$

$$\frac{\partial a_{i2}}{\partial t} + \nabla \cdot (a_{i2} \mathbf{v}_{i2}) = \left(\frac{\alpha_2^2}{3\psi_2 a_{i2}^2} \right) \left[\sum_j S_{2j} + S_{ph2} + S_{ph21} \right] + \left(\frac{2a_2}{3\alpha_2} \right) \left[\frac{\partial \alpha_2}{\partial t} + \nabla \cdot (\alpha_2 \mathbf{v}_{g2}) \right] \quad (6)$$

(2), (3)

$$\frac{\partial a_{i1}}{\partial t} + \nabla \cdot (a_{i1} v_{g1}) = \left(\frac{\alpha_1^2}{3\psi_1 a_{i1}^2} \right) [S_{1B} - S_{1C} + 3(S'_{12B} + S_{12C})] - \frac{2a_{i1}}{3P} \left(\frac{\partial P}{\partial t} + v_{g1} \nabla P \right) \quad (7)$$

$$\frac{\partial a_{i2}}{\partial t} + \nabla \cdot (a_{i2} v_{g2}) = \left(\frac{\alpha_2^2}{3\psi_2 a_{i2}^2} \right) [S_{2B} - S_{2C}] - \left(\frac{2a_{i2}}{3\alpha_2 \psi_1} \right) \left(\frac{\alpha_1}{a_{i1}} \right)^3 (S'_{12B} + S_{12C}) - \frac{2a_{i2}}{3P} \left(\frac{\partial P}{\partial t} + v_{g2} \nabla P \right) \quad (8)$$

D_{sm}

$$D_{sm} = \frac{6\alpha}{a_i} \quad (9)$$

(2)(3)

(7)(8)

가
1
가 Breakup

2
1

Breakup

가

Kinetic

가

가

가
가

Turbulent Eddy

$$\gamma \equiv \frac{D_1}{D_{12B}} \quad (10)$$

D_{12B}

2

Breakup

4

$$\frac{\partial \alpha_1}{\partial t} + \nabla \cdot (\alpha_1 v_{g1}) = \frac{1}{\psi_1} \left(\frac{\alpha_1}{a_{i1}} \right)^3 \left(\frac{S_{12B} + S_{12C}}{\gamma^3} \right) - \frac{\alpha_1}{P} \left(\frac{\partial P}{\partial t} + v_{g1} \nabla P \right) \quad (11)$$

$$\frac{\partial \alpha_2}{\partial t} + \nabla \cdot (\alpha_2 v_{g2}) = \frac{1}{\psi_1} \left(\frac{\alpha_1}{a_{i1}} \right)^3 \left(\frac{S_{12B} + S_{12C}}{\gamma^3} \right) - \frac{\alpha_2}{P} \left(\frac{\partial P}{\partial t} + v_{g2} \nabla P \right) \quad (12)$$

$$\frac{\partial a_{i1}}{\partial t} + \nabla \cdot (a_{i1} v_{g1}) = \left(\frac{\alpha_1^2}{3\psi_1 a_{i1}^2} \right) \left[S_{1B} - S_{1C} + 3 \left(\frac{S_{12B} + S_{12C}}{\gamma^2} \right) \right] - \frac{2a_{i1}}{3P} \left(\frac{\partial P}{\partial t} + v_{g1} \nabla P \right) \quad (13)$$

$$\frac{\partial a_{i2}}{\partial t} + \nabla \cdot (a_{i2} v_{g2}) = \left(\frac{\alpha_2^2}{3\psi_2 a_{i2}^2} \right) [S_{2B} - S_{2C}] - \left(\frac{2a_{i2}}{3\alpha_2 \psi_1} \right) \left(\frac{\alpha_1}{a_{i1}} \right)^3 \left(\frac{S_{12B} + S_{12C}}{\gamma^3} \right) - \frac{2a_{i2}}{3P} \left(\frac{\partial P}{\partial t} + v_{g2} \nabla P \right) \quad (14)$$

Sum Equation

(15)

IAC

Sum Void Fraction Equation

$$\alpha_1 + \alpha_2 = \alpha \quad (15)$$

Difference Void Fraction Equation

$$\frac{\partial}{\partial z} (\alpha_2 v_{g2z} - \alpha_1 v_{g1z}) = -\frac{2}{\psi_1} \left(\frac{\alpha_1}{a_{i1}} \right)^3 \left(\frac{S_{12B}}{\gamma^3} + S_{12C} \right) - (\alpha_2 v_{g2z} - \alpha_1 v_{g1z}) \frac{1}{P} \frac{\partial P}{\partial z} \quad (16)$$

Sum IAT

$$\begin{aligned} \frac{\partial}{\partial z} (a_{i1} v_{g1z} + a_{i2} v_{g2z}) = & \frac{\alpha_1^2}{3\psi_1 a_{i1}^2} \left(\sum_j S_{1j} + 3 \left(\frac{S_{12B}}{\gamma^2} + S_{12C} \right) \right) + \frac{\alpha_2^2}{3\psi_2 a_{i2}^2} \left(\sum_j S_{2j} \right) \\ & - \left(\frac{2a_{i2}}{3\alpha_2 \psi_1} \right) \left(\frac{\alpha_1}{a_{i1}} \right)^3 \left(\frac{S_{12B}}{\gamma^2} + S_{12C} \right) - \frac{2}{3P} \frac{\partial P}{\partial z} (a_2 v_{g2z} + a_1 v_{g1z}) \end{aligned} \quad (17)$$

Difference IAT

$$\begin{aligned} \frac{\partial}{\partial z} (\alpha_2 v_{g2z} - \alpha_1 v_{g1z}) = & -\frac{2}{\psi_1} \left(\frac{\alpha_1}{a_{i1}} \right)^3 \left(\frac{S_{12B}}{\gamma^3} + S_{12C} \right) - (\alpha_2 v_{g2z} - \alpha_1 v_{g1z}) \frac{1}{P} \frac{\partial P}{\partial z} \\ & - \left(\frac{2a_{i2}}{3\alpha_2 \psi_1} \right) \left(\frac{\alpha_1}{a_{i1}} \right)^3 \left(\frac{S_{12B}}{\gamma^3} + S_{12C} \right) - \frac{2}{3P} \frac{\partial P}{\partial z} (a_2 v_{g2z} - a_1 v_{g1z}) \end{aligned} \quad (18)$$

implicit

1

solver

3.

IAT

Flow Parameter

$$P, j_g, j_f, \alpha, v_{gz}$$

IAT parameter

$$v_{g1z}, v_{g2z}, \psi_1, \psi_2, S_{1j}, S_{2j}, S_{12j}$$

$$v_{g1z}, v_{g2z}$$

$$\psi_1, \psi_2$$

$$S_{1j}, S_{2j}, S_{12j}$$

3-1

가

가

$$P = P_0 + A_0(z/D) \quad (19)$$

A_0

fitting

2

0.62%

가

가

가

$$\langle \alpha \rangle = \frac{\langle \alpha_0 \rangle P_0}{P}, \quad \langle j_g \rangle = \frac{\langle j_{g0} \rangle P_0}{P}, \quad \langle \langle v_z \rangle \rangle = \langle \langle v_z \rangle \rangle_0 \quad (20)$$

0

가

가

Drag

Force

(20) 가

3

9.73%

9.0%

(4, 5)

가

8.7%

가

가

가

6

가

4.19%

가

가

가

가

2

가 1

가

Wake

Wake

가

가

가

$$v_{g1z} = v_{g2z} = v_{gz} \quad (21)$$

7

14.9%

가

가

3-2

, ψ

$1/(36\pi)$

, Cap

4/(243π) 가 .
 Drag Diameter Cap 가 ,

Cap Drag Diameter .

$$D_{drag,2} = \sqrt[3]{\frac{12V_{b,2}}{\pi}} \quad (22)$$

가 4/(243π) Drag Diameter가 Cap

(4)
$$\Psi_2 = \frac{V_{b,2}^2}{A_{b,2}^3} \quad (23)$$

 , A_{b,2} 8

$$A_{b,2} = \frac{3\pi}{4} D_h^2 + \pi D_h H_b \quad (24)$$

 , H_b
 , Ψ₂
 S_{1j}, S_{2j}, S_{12j}

(Hibiki and Ishii(2000))

Coalescence Breakup 가
 3가

- 1) Coalescence due to random collisions driven by turbulence
- 2) Coalescence due to wake entrainment
- 3) Breakage upon the impact of turbulent eddies

Random Collision Induced Bubble Coalescence

1
 Coalescence Turbulence
 Coalescence Rate
 Coalescence가 Efficiency

가
 가 Turbulence System
 , Coalescence

Oolman and Blanch(1986)

$$S_{RC,1} = f_{RC,1} n_{b,1} \lambda_{RC,1} = \frac{C_{RC,1} \alpha_1^2 \epsilon^{1/3}}{D_{b,1}^{11/3} (\alpha_{RC,max} - \alpha)} \exp \left(-K_{RC,1} \sqrt[6]{\frac{D_{b,1}^5 \rho_f^3 \epsilon^2}{\sigma^3}} \right) \quad (25)$$

Bubble Breakup Coalescence $\alpha_{RC,max} = 0.741$, $C_{RC,1}$, $K_{RC,1}$ Close-Packed Hibiki et al(2000a)

Wake-Entrainment Induced Bubble Coalescence

Wake Coalescence 가 가 Coalescence가 Wu et al(1998)
Hibiki et al(2000) Coalescence 가 Wake Wake Wake Wake Wake Wake
Schlichting Coalescence Efficiency Oolman and Blanch(1986) 1, 2 Wake Entrainment
가 Chester and Hoffman(1982) 가 Wake Entrainment Bubble Coalescence 2
1 Wake Wake 1 2
2

$$S_{WE,12} = f_{WE,12} n_{b,2} \lambda_{WE,12} = \frac{C_{WE,12} \alpha_1 \alpha_2}{D_{b,1}^3 D_{b,2}} (v_{z,2} - v_f) \exp \left(-K_{WE,12} \sqrt[6]{\frac{\rho_f^3 \epsilon^2}{\sigma^3} \left(\frac{D_{b,1} D_{b,2}}{D_{b,1} + D_{b,2}} \right)^5} \right) \quad (26)$$

$$S_{WE,2} = f_{WE,2} n_{b,2} \lambda_{WE,2} = \frac{C_{WE,2} \alpha_2^2}{D_{b,2}^4} (v_{z,2} - v_f) \exp \left(-K_{WE,2} \sqrt[6]{\frac{D_b^5 \rho_f^3 \epsilon^2}{\sigma^3}} \right) \quad (27)$$

가 $C_{WE,12}$, $C_{WE,2}$, $K_{WE,12}$, $K_{WE,2}$ 1

Bubble Breakup due to Turbulent Impact

Breakup
 가 Turbulent Eddy
 Coalescence Turbulent Eddy 가
 Breakup 가
 Turbulent Eddy가 가
 Turbulence 가 가
 Breakup - 가 2 가
 2 1 .

$$S_{TI,1} = f_{TI,1} n_{e,1} \lambda_{TI,1}$$

$$= \frac{C_{TI,1} \alpha_1 (1-\alpha) \epsilon^{1/3}}{D_{b,1}^{11/3} (\alpha_{TI,max} - \alpha)} \exp\left(-\frac{K_{TI,1} \sigma}{\rho_f D_{b,1}^{5/3} \epsilon^{2/3}}\right) \quad (28)$$

$$S_{TI,12} = \zeta f_{TI,2} n_{e,2} \lambda_{TI,12}$$

$$= \frac{C_{TI,12} \alpha_2 (1-\alpha) \epsilon^{1/3}}{D_{b,2}^{11/3} (\alpha_{TI,max} - \alpha)} \exp\left(-\frac{K_{TI,12} \sigma \left\{ \left[D_{b,2}^3 - (D_{b,1}/\gamma)^3 \right]^{2/3} + \left[(D_{b,1}/\gamma)^2 - D_{b,2}^2 \right] \right\}}{\rho_f D_{b,2}^{11/3} \epsilon^{2/3}}\right) \quad (29)$$

$$S_{TI,2} = (1-\zeta) f_{TI,2} n_{e,2} \lambda_{TI,2}$$

$$= \frac{C_{TI,2} \alpha_2 (1-\alpha) \epsilon^{1/3}}{D_{b,2}^{11/3} (\alpha_{TI,max} - \alpha)} \exp\left(-\frac{K_{TI,12} \sigma}{\rho_f D_{b,2}^{5/3} \epsilon^{2/3}}\right) \quad (30)$$

, $\alpha_{TI,max}$ Coalescence
 , $C_{TI,1}$, $K_{TI,1}$, $C_{TI,12}$, $K_{TI,12}$, $C_{TI,2}$, $K_{TI,2}$ 1
 Breakup , $C_{TI,1}$, $K_{TI,1}$

Hibiki et al(2000a)

4.

1 2 Euh(2002a,b)
 9~22
 9, 10 1
 IAC Sauter Mean Diameter (D_{sm}) 가
 IAC 가 IAT가
 9 11 IAT 가
 . D_{sm} IAC

D_{sm} 5-12, 13 가 17.4% 9.81% IAC
 2 (15, 16)

IAC D_{sm} 14

IAC D_{sm} 가

IAC D_{sm} 가 가 15.2% 13.7% .(

17, 18) 1

2

2 1

IAC D_{sm} 15.8% 12.7% . 21 1, 2

IAC

IAC

가 IAC

가 IAT

Breakup Coalescence

Systematic Effect

22 Hibiki(2000b)

2 1

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T. Oolman and H.W. Blanch, "Bubble Coalescence in Stagnant Liquids", Chem. Eng. Commun. Vol 43, pp. 237-261, 1986

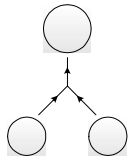
J.N. Reyes, "Statistically Derived Conservation Equations for Fluid Particle Flows", Proceedings of ANS Winter Meeting, pp. 669-670, 1989

Q. Wu, S. Kim, M. Ishii, and S.G. Beus, "One-Group Interfacial Area Transport in Vertical Bubbly Flow", Int. J. Heat Mass Transfer, Vol. 41, pp. 1103-1112, 1998

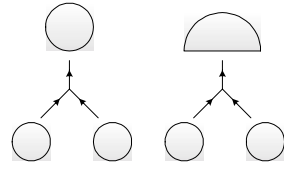
1. IAT

	$S_{RC,1}$		$S_{WE,12}$		$S_{WE,2}$	
Constant	$C_{RC,1}$	$K_{RC,1}$	$C_{WE,12}$	$K_{WE,12}$	$C_{WE,2}$	$K_{WE,2}$
Value	0.351	0.258	4.98	0.459	63.7	0.258
Remark				$=1.78 K_{RC,1}$		$=K_{RC,1}$
	$S_{TI,1}$		$S_{TI,12}$		$S_{TI,2}$	
Constant	$C_{TI,1}$	$K_{TI,1}$	$C_{TI,12}$	$K_{TI,12}$	$C_{TI,2}$	$K_{TI,2}$
Value	0.264	1.37	31800	5.275	0.25	1.37
Remark				$=3.85 K_{TI,1}$		$=K_{TI,1}$

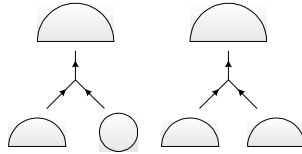
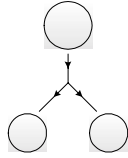
Coalescence due to Random Collision
Driven by Turbulence



Coalescence due to Wake Entrainment

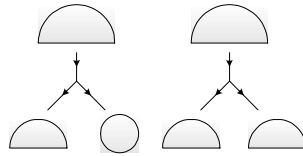
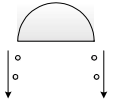


Breakage upon the Impact of Turbulent Eddies

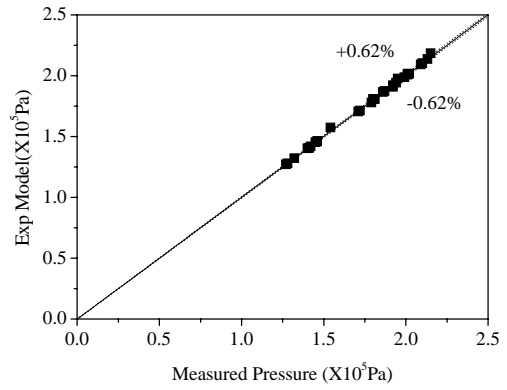


Breakage of Large Cap Bubble due to Flow Instability on the Bubble Surface

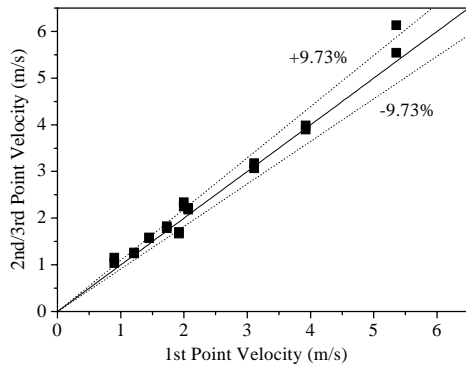
Shearing Off of Small Bubbles from the Skirt of Cap bubble



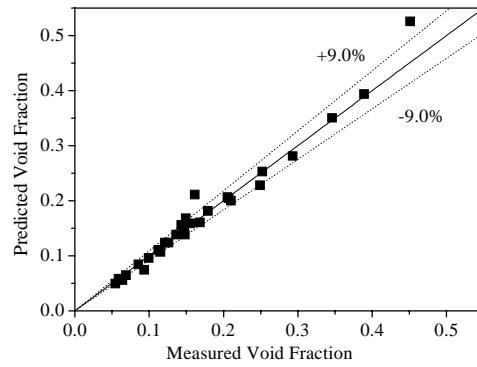
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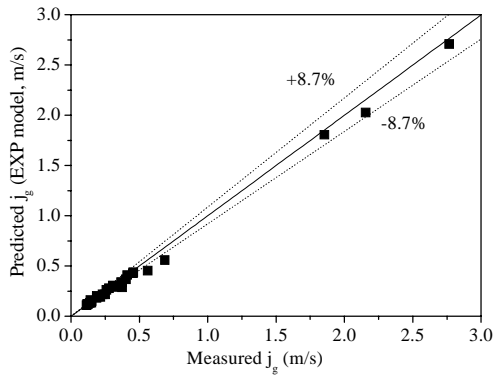
2.



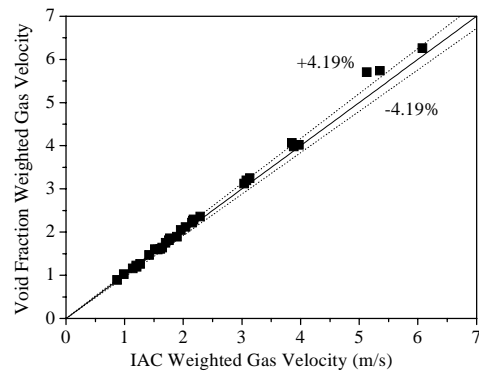
3.



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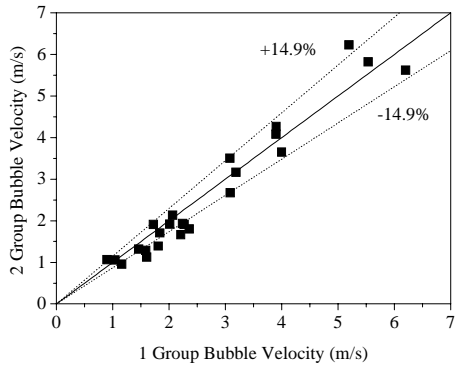


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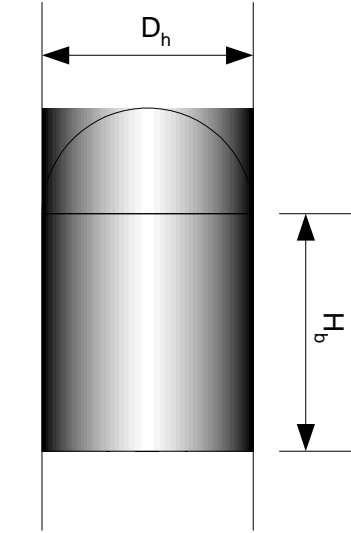


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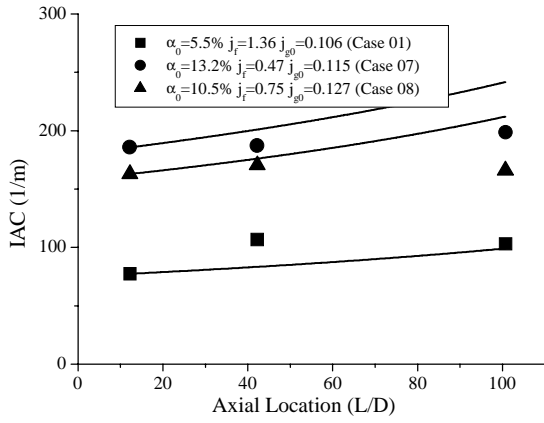
IAC가



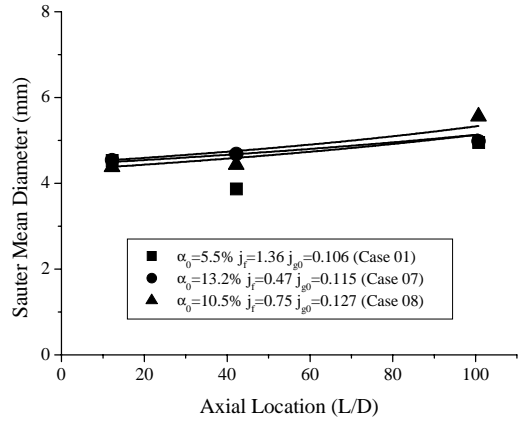
7.1 2



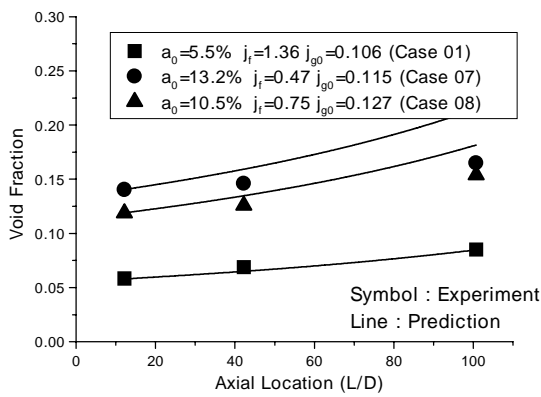
8.



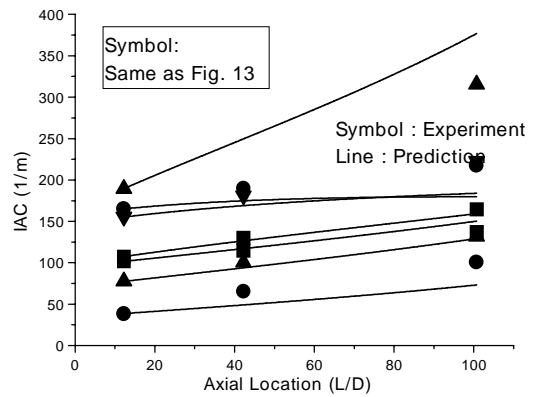
9. IAC



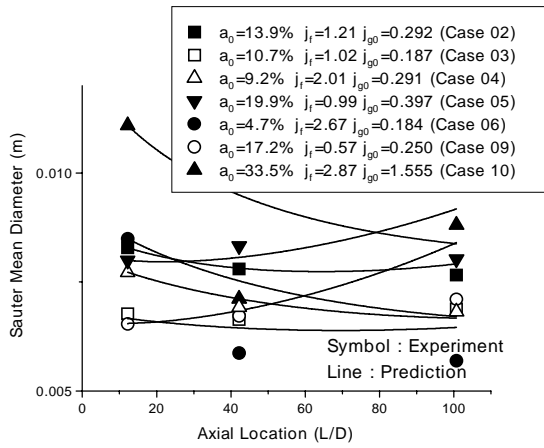
10. D_{sm}



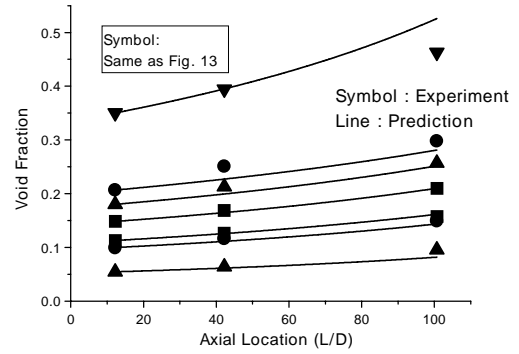
11.



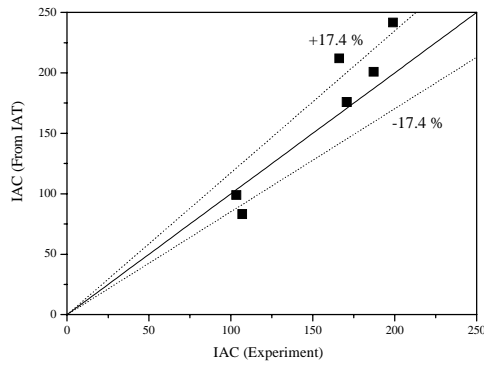
12. IAC



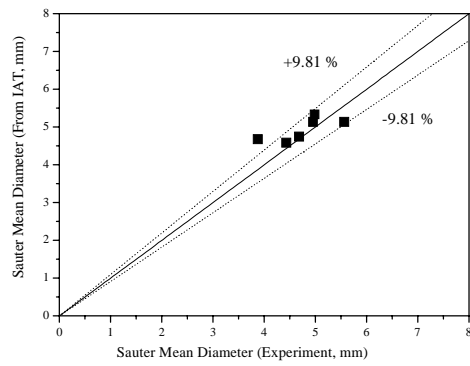
13. D_{sm}



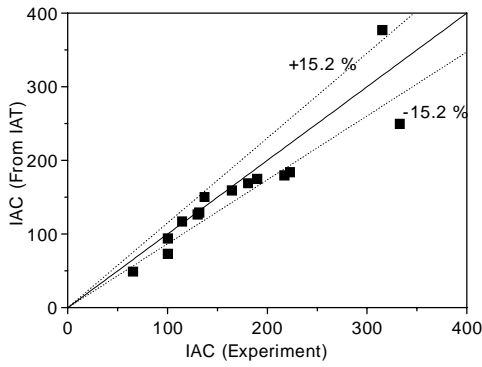
14.



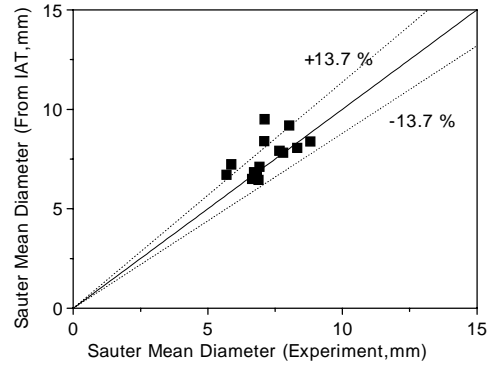
15. IAC ()



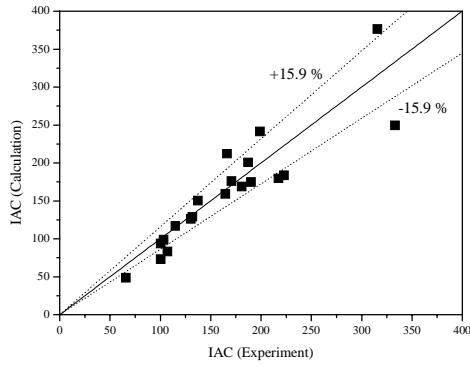
16 D_{sm} ()



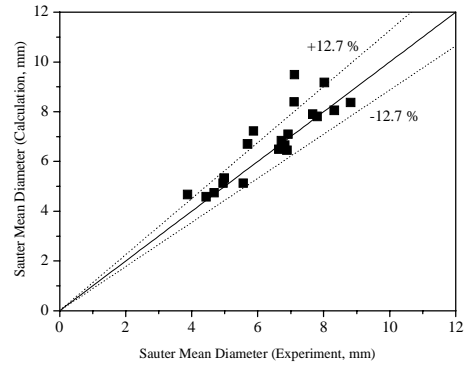
17. IAC ()



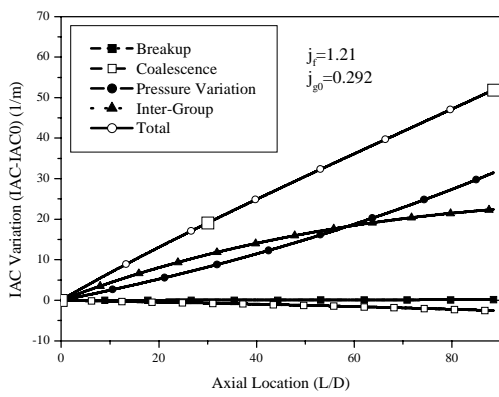
18. D_{sm} ()



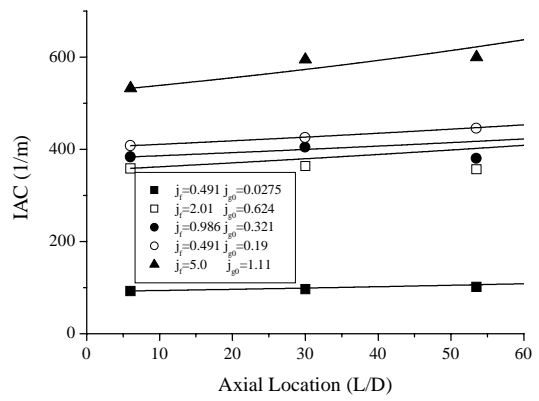
19. IAC ()



20. D_{sm} ()



21.



22. Hibiki & Ishii(2000)