

Abstract

In this study, thermal ratchetting test with the cylindrical structure with plate-to-shell junction subjected to the moving temperature distribution in the axial direction was carried out to investigate the effect of welded junction on the ratchetting behavior. The residual deformation of the discontinuous model with flat plate welded is smaller than that of smooth cylinder model and the residual deformation of the discontinuous model. Due to the limited amount of test data, it is not appropriate to make conclusion on the effect of welded structure yet. Further thermal ratchetting test is planned and the sophisticated inelastic structural analysis has been carried out to understand the influence of the complex residual stress fields in discontinuous region of the structure.

2002

가

150MWe	KA	KALIMER(Korea Advanced LIquid MEtal Reactor)[1]				
가	530°C		가 .			
			316			
				20cm 가		
		,				
•						
, .				[0]		
(progressive inelastic deformation),				[2],		
					-	
	[3,4].	[5,6]				
		Igari[7,8]				
가			가			
			-		[9]	
Breitbach[10]	가	-	-			
	•					
		[5,6],				
2.						
2.1						
가						
			,			
, 1						

.

1.



. Bree[11,12]





가 가

Bree Diagram

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가

ASME-NH

Screening Criteria (upper bound)

ASME-NH T-1320

•

 $(P_L + P_b/K_t)max + (Q_R)max < Sy$

 $(P_L + P_b/K_t)max$

•

, (Q_R)max

•

(R1)

.

Sy 1.25St

•

가

.

Ζ

가







•



316L .



(a)





(b)

5.











.







가 50cm 40cm • 7 (b) LVDT (a)

.

가







가 가 가 가 가 가 가 가 가 가 가 LVDT 가 가 550°C . 30 3 가 555°C, LVDT LVDT

420~425°C .



2.3.2









(a)

가

. 가



10(b) LVDT 10 3.1mm, 18 3.8mm LVDT(B) LVDT(A) 10 2.77mm, 18 3.3mm . LVDT 가 33~45% LVDT 가 550°C 가 HP Data Logger 가 3 550°C 가 18 555~560°C , LVDT(A) 490°C , LVDT(B) 520°C 504°C 가 18 526°C 가 18 . 가 11.5~13.5mm, LVDT(A) 15.5~17mm, LVDT(B) 가 16.5~18.5mm . 가 . 90 50~100% 가 • 3. 가 가 가 3mm 10cm 가 6mm 15cm 가 10 1.8mm 10 3.3mm 45% 15cm 가 10 . 3.85mm 17% . stiffner 가 . 가 가 . 가

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